



Scope of Work/Specification

Washington
Metropolitan
Area
Transit
Authority

Project Title

Special Trackwork: Turnouts & Crossovers

1.0 SCOPE

1.1 The Washington Metropolitan Area Transit Authority requires Special Trackwork: Turnouts and Crossovers for system-wide capital track rehabilitation.

1.2 This Scope of Work provides for the manufacture, testing, shop assembly, inspection, packaging, and delivery of Special Trackwork: Turnouts and Crossovers (herein referred to as Special Trackwork, excluding specific references). Drawings for the Special Trackwork are provided in this contract package.

2.0 APPLICABLE DOCUMENTS

2.1 List of Applicable Documents (Most recent versions apply):

- AREMA (American Railway and Engineering Maintenance-of-Way Association) Standards (AREMA documents herein collectively referred to as AREMA Standards)
- AREMA Manual of Railway Engineering
- AREMA Portfolio of Trackwork Plans/Specifications for Special Trackwork
- AREMA Specification for Preservatives
- AREMA Specification for Treatment
- AWWA (American Wood Preserver's Association) Standards
- AWWA Standards C6 and M3
- ASTM (American Society of Testing and Materials) Standards
- ASTM A36
- ASTM A325
- ASTM E329
- ASTM E395
- ASTM D412
- ASTM F436
- ASTM D471
- ASTM A490
- ASTM D518
- ASTM A536
- ASTM A563
- ASTM D573
- ASTM D1149
- ASTM D1229
- ASTM D2240
- IFI-100, IFI-101 (International Fastener Institute)
- AAR (American Association of Railroads) Requirements
- American Council of Independent Laboratories' Manual of Practice
- AWS (American Welding Society) D1.1

3.0 TECHNICAL SPECIFICATIONS

3.1 Vendor to Provide:

- 3.1.1 All materials and equipment required for this procurement will be the responsibility of the Vendor.
- 3.1.2 The work specified in this Scope of Work consists of manufacturing, testing, shop assembly, inspection, packaging, and shipping of Special Trackwork materials.
- 3.1.3 Furnish direct fixation and ballasted track turnouts/crossovers per this Special Trackwork scope of work/technical specifications and drawings (herein collectively referred to as the Contract Documents).
- 3.1.4 The fastening system to be used for fixing rails to plates will be, for example, left-hand Pandrol spring clips e2056, or approved equal.

3.2 Materials

3.2.1 Materials (General)

- A. Special Trackwork materials, including oval-neck track bolts of one-inch nominal diameter, nuts, and spring washers, and Special Trackwork assemblies: Provide in accordance with AREMA Standards and the Contract Documents.
- B. Rail, switches, frogs and other track material: In accordance with AREMA dimensional requirements for 115 RE rail section and the Contract Documents.
- C. All rail will be in accordance with AREMA Standards and the Contract Documents.
- D. Cut at rail ends in accordance with AREMA Standards except that tolerance to be taken up in the rail base
- E. Drill rail ends to receive 36-inch, six-hole joint bars in accordance with AREMA Standards and the Contract Documents. Standard joints will be drilled to allow butting of rail ends. Insulated joints will be drilled to allow for a 1/4 - inch end post. All rail will be in accordance with AREMA Standards and as specified in the Contract Documents.
- F. Guard rails: 132 RE section.
- G. Drill and ream holes with edges beveled.
- H. All joints required for installation will be of new materials.
- I. Supply all ties in accordance with the Timber Ties section of this specification, Section 3.2.17.

3.2.2 Stock Rails, Closure Rails, and Connecting Rails

- A. Length: As specified in the Contract Documents plus or minus 1/8 inch.
- B. All rail ends drilled as specified in the Contract Documents except ends to be connected to CWR (Continuous Welded Rail).
- C. Connecting rail drilled to match frog guard rail holes.
- D. Rail Section and Weight will be new 115 RE rail section, and will be in conformance with the most current AREMA Manual for Railway Engineering, Volume 1, Chapter 4 (Rail), Part 1 – Design, and Part 2 – “Manufacture of Rail,” and as specified in the Contract Documents.
 - 1. Where required by the Contract Documents, rail will be suitable for joining into continuous welded strings using both electric flash butt and exothermic welding methods.
 - 2. Length as specified in the Contract Documents.
 - 3. The standard length of rails will be 39 or 78 feet, unless otherwise specified in the Contract Documents.
- E. High Strength (Head Hardened) Rail.
 - 1. High strength rail will be head hardened, control cooled, and vacuum treated.
 - 2. High strength rail will conform to all requirements for high strength rail specified in the AREMA Manual for Railway Engineering, Volume 1, Chapter 4 Section 2.1, Specifications for Steel Rails.
 - 3. Rails will have a Brinell Hardness in the range of 341 to 388. A maximum hardness of 388 BHN may be exceeded provided a fully fine pearlitic structure is maintained.
 - 4. Minimum tensile strength: 140,000 psi.
 - 5. Minimum yield strength: 95,000 psi.
 - 6. Ensure rail is ultrasonically tested over its full length. Test all rail fully 100% in line with AREMA Manual for Railway Engineering, Volume 1, Chapter 4, Part 2, Section 4.5 and ASTM A578 testing or approved equal.

3.2.3 Frogs

- A. Turnout Frogs: Railbound manganese steel construction as specified in the Contract Documents, and in AREMA Portfolio of Trackwork Plans, Plan Numbers 621, 622, 600B, and 350. Frogs will be in accordance with AREMA Chapter 4 dimensional requirements for 115 RE rail sections and as specified in the Contract Documents.
- B. Crossing Diamond Frogs: Manganese steel insert frogs, as specified in the Contract Documents and AREMA Portfolio of Trackwork Plans, Plan Numbers 750, 761, and 600B.

C. Frog Castings:

1. Depress heel of manganese frog casting in accordance with the most current AREMA Portfolio of Trackwork Plan 617-89, and as specified in the Contract Documents.
2. Three shot explosive depth harden manganese steel castings in accordance with the AREMA Specifications for Special Trackwork, Paragraph M2.7, except that the minimum BHN (Brinell Hardness Number) will be 350.

D. Frog Inserts:

1. Cast inserts of carbon steel in accordance with AREMA Specification M3.
2. Provide inserts of one-piece construction.
3. Provide inserts having full-face contact conforming to configuration of 115 RE rail.
4. Provide available bonding area per inch of length equivalent to that available for bonded standard joints where applicable. Adjust dimensions of bonded inserts to allow for glue and fabric.
5. Ensure the inserts are smooth and straight and do not exceed the following permissible variations:
 - a. Width between rail webs: Plus or minus 1/32-inch as specified in the Contract Documents.
 - b. Depth of flangeway groove: Plus or minus 1/16-inch as specified in the Contract Documents.
 - c. Length of insert: Plus or minus 1/8-inch as specified in the Contract Documents.
 - d. Straightness of all portions of inserts adjacent to rail using 36-inch straightedge: Plus or minus 1/32-inch.
 - e. Finishing height variance of inserts from that required for bonding area: Plus or minus 1/64-inch.

E. Assembly: Prior to delivery, assemble frogs as specified in the Contract Documents.

1. Bonding adhesive: As manufactured for bonded joint bars by, for example, Allegheny Drop Forge Company, Portec Rail/ LB Foster Rail Technologies, or approved equal, applied as directed by the manufacturer to all contact surfaces between inserts and rail.
2. Secure frog, except for insert, with 1-3/8 inch diameter high strength bolts in accordance with AREMA Standards.
3. Assemble inserts with 1-1/8 inch diameter high-strength bolts, ASTM A490, and lock nuts. Position bolt holes in accordance with AREMA Plans 621-89 and 1010-89 and as specified in the Contract Documents. Bolt holes 1-3/8 inches in diameter plus or minus 1/32- inch.
4. Flat washers: ASTM F436.
5. Equip bolts as specified in the Contract Documents with one beveled or flat headlock washer and one flat or beveled washer to provide square bearing and to permit tightening of nuts by wrench.

6. Lock nuts: IFI-100 and IFI-101, ASTM A563, Grade C.
7. Tension bolts to between 75 percent and 85 percent of proof load. Exact value as directed by the WMATA COTR. Ascertain bolt tension by means of torque wrench. Determine desired torque by test similar to that described in IFI-101.

3.2.4 Frog Guard Rails

- A. Length: 12'-6" (Frog Guard rails will be 132 RE, Standard AREMA Chemistry High Strength, in accordance with AREMA Manual for Railway Engineering – Volume 1, Chapter 4, Part 2, Section 2.1, "Specifications for Steel Rails".)
- B. Complete with blocks and bolts as specified in the Contract Drawings.

3.2.5 Switches

- A. Minimum yield strength: 95,000 psi.
- B. Switch rails and stock rails: As specified in the Contract Documents, and AREMA Plan 221-62, Detail 5100.
 1. Switch rails may be thick web or constructed with reinforcing bars.
 2. Switch rail lengths: as specified in the Contract Documents for switch panels.
 3. Bolts, rivets, fittings and spring washers in accordance with Appendix A of the AREMA Portfolio of Trackwork Plans.
 4. Fabricate five bolt heel joint assembly in accordance with AREMA Plan 221-62 and AREMA Specifications for Special Trackwork.
 5. Fabricate forged steel rail stops in accordance with AREMA Standards.
 6. Switch inserts with bolts: As specified in the Contract Drawings for frog inserts.
 7. Drill stock rails for special trackwork as specified in the Contract drawings. Switch heaters will be the responsibility of WMATA.
 8. Floating heel blocks for No.10 switch as specified in the Contract Documents.
 9. Heel block assembly for No. 8 guarded switch as manufactured by, for example, Rail Products and Fabricators or approved equal, modified as specified in the Contract Documents.
- A. The guarded turnouts will have a modified five bolt heel joint assembly to accommodate the stock rail, switch rail and guard rail in accordance with AREMA Plan 221-03 or most current.

3.2.6 Switch Rods

- A. Switch rods and clips of vertical design, Type MJS modified as specified in the Contract Documents.
 1. Insulated construction.
 2. Assembled.
- B. Test in accordance with Association of American Railroad requirements.

- C. Switch rods must be capable of at least one (1) inch plus/minus adjustment after the initial specified throw has been set.
- D. Vendor's shop drawings will provide the required spread measurement for each switch rod which is needed to support the specified throw of the switch points.

3.2.7 Rail Braces

- A. Boltless adjustable brace equal to those manufactured by, for example, ArcelorMittal or equal, modified to permit installation of one inch diameter electric switch heaters on rail web of turnouts.
- B. Shop weld rail brace backing blocks to switch plates.
 - 1. Rail brace backing blocks to permit mounting on 3/4-inch thick flat plates. Allow for modification to fit 1/4-inch recessed gauge plates. Ensure that distance from rail base to horizontal bearing surface of backing block is the same in each case to permit use of standardized wedge.
 - 2. Clearance between backing block and rail base: Determined by design of selected brace.
 - 3. Brace will use, for example, left-hand Pandrol spring clips e2056, or approved equal.

3.2.8 Plates

- A. Furnish special trackwork units with special plates as specified in the Contract Documents, fabricated of 3/4-inch thick steel, ASTM A36 in accordance with designs specified in the Contract Documents and AREMA Standards. For yard trackwork, see drawings TW2015-13 (Detail A), and TW2017-16 (Detail A) for reference of special switch plates. See TW2015-13, TW2015-14, TW2015-15, TW2015-21, TW2016-7, and TW2017-16 (Detail C) for mainline turnout End Plate Details.
- B. Plates complete with specified rail base backing blocks, riser plates, rail stops and rail clamp blocks welded thereon.
- C. Riser plates and rail stops fabricated of ASTM A36 steel as specified in the Contract Documents and as specified.
- D. Punch holes in each plate perpendicular to face. Cut clean without torn or ragged edges.
- E. Straighten plates cold in press or roller until surface and line requirements are met. The following tolerances are not cumulative.
 - 1. Plate thickness: Plus or minus 1/32-inch.
 - 2. Middle ordinate: Place plate on horizontal support. Place straightedge or wire string from one end of plate to the other on the concave side. Measure distance between plate surface and straightedge or string line. Distance not to exceed 0.001 inch per inch of length with surface upsweep or downsweep uniform.

3. Plate thickness of dual rail stops, single rail stops and riser plates: Plus or minus 1/32-inch.
 4. Straightness of edge of dual rail stops, single rail stops and riser plates parallel and adjacent to base of running rail: Plus or minus 1/32-inch.
 5. Transverse dimension of dual rail stops: Plus or minus 1/32-inch.
 6. Tolerances other than those specified: Plus or minus 1/8-inch.
 7. Spike hole locations for ballasted special trackwork: Plus or minus 1/8-inch.
- F. Identification of plates:
1. Stamp with suitably sized characters not less than 1/2-inch in height, located on top surface and plainly visible when assembled.
 2. Include Contract Number and identification designation as specified in the Contract Documents.
- G. Fillet weld rail braces, rail stops, riser plates and rail clamps to their respective plates as specified in accordance with AWS D1.1.

3.2.9 Gauge Plates

- A. Switch gauge plates as specified in the Contract Documents.
- B. Insulation will be a four hole 7-1/2" x 8" x 3/4" epoxy fiberglass splice block fastened to the plate with, for example, Huck type compression fasteners or approved equal. The insulating material will have a tensile strength of 70 ksi, compressive strength of 100 ksi and a tensile modulus of 3.4×10^6 .

3.2.10 Turnout Guard Rail

- A. Length: As specified in the Contract Documents.
- B. Complete with blocks and bolts as specified in the Contract Documents.
- C. Type: 132 RE rail.
- D. Planned in accordance with AREMA Plan No. 504-89.

3.2.11 Rail Joints

- A. Furnish all standard and insulated joints within the turnout as specified in the Contract Documents.
- B. End post will be reinforced epoxy fiberglass or approved equal.

3.2.12 Elastomer Pads

A. Elastomer pads will be furnished for use under special plates in special track work will be fabricated from polychloroprene (neoprene) as specified in the Contract Documents and as specified below.

B. Physical Characteristics

1. Elastomer pads will be 3/4 inch thick and extend 1 inch beyond the plate edges on all sides.
2. All pads will have a Durometer test.
3. Elastomer pads furnished for use under all special plates will be cut from a uniformly cored sheet conforming to the following requirements:
 - a. Coring will consist of cylindrical holes 11/16 inch in depth. A continuous membrane 1/16 inch thick will close one end of all holes.
 - b. Cored holes will be 1-5/8 inches on center measured between adjacent holes in all directions.
 - c. Anchor bolt holes, 1-5/8 inch in diameter, will be cut at the required locations on the pad.
 - d. Tolerances for finished pads will be as follows:
 - 1) Length and width: Plus or minus 1/4 inch.
 - 2) Thickness: Plus or minus 0.03 inch.
 - 3) Squareness: Plus or minus 1 degree.
 - 4) Centering of holes: Plus or minus 1/32 inch.
 - 5) Diameter of holes: Plus or minus 1/32 inch.
 - 6) Durometer: Plus or minus 5 points.
 - e. The diameter of the core holes will be as follows:
 - 1) Pads for use under all special plates having a longitudinal dimension greater than 12 inches measured along the rail will have a diameter of 1 - 1/8 inch.
 - 2) Pads for use under plates having a longitudinal dimension measured along the rail equal to or less than 12 inches will have a diameter of 3/4 inch.

A. Testing of Elastomer Material

- a. A vertical load increasing in increments of 1000 pounds to a maximum load of 15,000 pounds will be applied downward at the center of plate normal to the plate. For each load the vertical deflection of the center of the plate will be measured to the nearest 0.001 inch and recorded. The load will be removed and the final position of the plate measured and recorded. The recorded values for vertical load and deflection will be plotted on a graph as specified in Exhibit 05658-C- Vertical Test Acceptance Criteria in Section 7.0.
- b. The load vs. deflection curve will lie within the envelope specified in **Exhibit 05658 C** for loads in the range from 4,500 pounds to the load corresponding to a 120,000 pound vehicle. Throughout that loading range, the spring rate of the fastener, slope of the load-deflection curve,

will not be less than 80,000 pounds per inch or more than 130,000 pounds per inch and will be of a constant slope within 10 percent. In the event the curve fails to meet the requirements specified above, the chemical formulation of the pad, the coring size, or both will be modified and the new elastomer pad design retested.

- c. An electrical resistance test with one anchor bolt grounded, 100 volts dc will be applied to the rail head for three minutes. The actual current flow will be measured to the nearest 0.1 microampere and recorded. Then 1000 volts dc will be applied to the rail head for two hours, after which 100 volts dc will be applied again for three minutes and the actual current flow will be measured, as above, and recorded. A potential of 50 volts rms ac will be applied to the rail head for three minutes for each increment of measurement for frequencies from 20 Hertz to 10 kilohertz in increments of measurement of 20 Hz up to 100 Hz; 200 Hz up to 1000 Hz; and 2000 Hz up to 10 kHz. The impedance after three minutes will be determined with an accuracy of plus or minus two percent and recorded for each frequency. The maximum current for 100 volts dc will be 1.0 microampere. The minimum impedance for any frequency with 50 volts rms ac will be 10,000 ohms.

3.2.13 Guard Rail Stop:

- A. Ductile Iron: ASTM A536, Grade 65-45-12 to fit 115 RE rail and as supplied for WMATA guarded turnouts.
- B. Direct Fixation Turnouts:
 1. Ductile iron rail stops will be attached to the steel plate with 7/8" square neck carriage bolts, ASTM A325, inserted through a square punched hole from the underside of the plate. A heavy hex nut, Grade 3 ASTM 563 and flat washer, weathering steel ASTM F436 will complete the assembly; three bolts, nuts and washer per rail stop.
 2. The rail stop will be backed with a 6"x2"x1/2" steel block welded to the rail plate.

3.2.14 Manganese Housing Assembly:

- A. Cast manganese steel: AREMA Specifications for Special Trackwork, Section M2, Manganese Steel Castings.
- B. Housing: As specified in the Contract Documents.
- C. Housing Chairs: Ductile Iron ASTM A536 Grade 65-45-12.
 1. Direct Fixation Housing chairs will be fastened to steel plates and gauge plates similar to ductile iron rail stops, except that one hole, as specified in the Contract Documents, in each chair will be sized for an anchor assembly instead of the square neck carriage bolt.
 2. The front housing chair will be configured for bolting to a 132 RE guard rail which continues ahead of the point of switch as specified in the Contract Documents.
 3. The housing chair on switch gauge plate 8G2 will be modified as specified in the Contract Documents.

- D. No part of the housing assembly will extend more than 1- 5/8 inches above the top of rail.

3.2.15 Separator Blocks:

- A. Separator blocks will be five inches long made of steel or cast iron configured for a 1-7/8 inch flangeway between 115 RE running rail and 132 RE guard rail.
- B. Connect separator blocks with a 1-3/8 inch high strength, square head bolt, spring washer and heavy hex nut with one beveled or flat headlock washer and one flat or beveled washer to provide square bearing and to permit tightening of nuts by wrench.

3.2.16 Guard Rail Joints:

- A. Except for the insulated joint specified in the rail layout diagram, joints in the guard rail will not be nearer than four feet to a joint in the 115 RE running rail.

3.2.17 Timber Ties:

A. General Requirements:

1. All ties and timbers will be new.
2. Physical requirements in accordance with AREMA Standards, as modified herein.
3. Lengths of ties and timbers will be as specified in the Contract Documents. Ties and Timbers will measure 7 inches deep by 9 inches wide in cross section.
4. All ties will be oak wood species.
5. Sawed top, bottom and sides.
6. Free of checks over two inches deep or extending more than eight inches from end of tie.

B. Anti-splitting devices will be nail plates in accordance with AREMA Standards, as modified herein.

1. Nail plates will be installed by a method or machine that presses them into the end of the tie. Hammer installation of nail plates is not allowed and will be a cause for the rejection of the ties.
2. Incise all sides prior to treatment to a depth of 3/4 inch. Thickness of incisor teeth will not exceed 7/32 inch.
3. Free of knots greater than 1/2 inch diameter for areas indicated in the AREMA Manual.

C. Individual Requirements:

1. Crossties:
 - a. Length: Eight feet, six inches.

- b. Straightness: A crossie will be considered straight when a line along a side from the middle of one end to the middle of the other end is everywhere more than 2-3/4 inches from the top and bottom of the tie.
 - 2. Contact rail ties:
 - a. Length: Ten feet.
 - b. Free of knots greater than 1/2 inch diameter in area of contact rail insulator, i.e., 100 through 110 inches from line end.
 - c. AREMA Size 5 requirements apply to contact rail insulator area.
 - d. Straightness: A contact rail tie will be considered straight when a line along the tip from the middle of one end to the middle of the other end is everywhere more than two inches from both sides.
 - 3. Timber ties:
 - a. Timber ties within Special Trackwork, as specified in the Contract Documents.
 - b. Length: As specified in the Contract Documents.
 - c. Free of knots greater than 1/2 inch diameter for areas indicated in the AREMA Manual.
 - d. Straightness: A contact rail tie will be considered straight when a line along the top from the middle of one end to the middle of the other end is everywhere more than two inches from both sides.
- D. Preservative Treatment:
 - 1. All timbers will be bored for screw spikes. The holes will be treated with copper naphthenate.
 - 2. Ties will be treated in accordance with the requirements of AWPA Standard C6 for Crossties and Switch Ties. Conditioning prior to treatment will be in accordance with Paragraph 3.2, Boulton Drying Process, of the above standard.
 - 3. Immediately following conditioning, the ties will be pressure treated. The minimum quality control requirements will be in accordance with AWPA Standard M3. The treating company will furnish a Certificate of Compliance with this standard, and will certify the treatment according to the foregoing Specification.
 - 4. Use only tested and approved preservatives.
 - 5. Stamp each treated tie to indicate compliance with these specifications.
 - 6. Complete AREMA or AWPA forms for treatment of ties.

4.0 TESTING, INSPECTION, AND ACCEPTANCE

4.1 WMATA Notification:

- 4.1.1 Notify the WMATA COTR in writing not less than (14) calendar days in advance of any scheduled tests or inspections, as required in Section 3.0 Technical Specifications. WMATA retains the right to witness testing and inspections, which must not be conducted until authorized by the WMATA COTR.

4.2 Testing Laboratory:

- 4.2.1 Perform qualification and production quality control tests using either an independent testing laboratory or a qualified manufacturer's laboratory, approved by WMATA. If an independent testing laboratory is selected, it will be a member of the American Council of Independent Laboratories. If a manufacturer's laboratory is selected, it will satisfy the requirements of the American Council of Independent Laboratories' Manual of Practice - Quality Control System - Requirements for A Testing and Inspection Laboratory, and ASTM E329.
- 4.2.2 The selected laboratory will use the proper equipment and qualified personnel for the specified tests.
- 4.2.3 Provide equipment in good operating condition, of adequate capacity and range, and accurately calibrated. Use testing equipment that is in calibration with standards which are certified and traceable to the National Bureau of Standards within one year immediately preceding the test date. Submit copies of calibration certificates with test reports to WMATA.

4.3 Documentation:

- 4.3.1 In conjunction with the specified tests, submit the documents under Section 4.3.2 for review and approval to the WMATA COTR no later than (60) calendar days after issuance of the Notice to Proceed (NTP).

4.3.2 Test report:

- A. A separate report of test results for each test which includes original data calculations, test procedure references, test equipment identification, test personnel, date of test, specified requirements, actual test results, nonconformance if any, and interpretation of the results. Highlight conformance or deviation in a report summary.
- B. Accompany the written test reports with a photographic record of the tests. Include photographs of sufficient clarity to distinguish relevant details as described or referenced in the respective written report.

4.3.3 For depth hardening of frog castings, Vendor will submit the following:

- A. Certificates of material compliance required by AREMA and the Contract Documents.
- B. Test reports of chemical analyses, Brinell hardness, electrical insulation, and other tests required by AREMA and the Contract Documents.
- C. Frog depth hardening results.
- D. A certified copy of reports on the analyses and tests are required by referenced ASTM specifications.

4.4 Quality Assurance/Control:

4.4.1 Quality Assurance Program must be submitted to the WMATA prior to contract award and must be consistent with ISO 9001.

- A. A Vendor quality assurance report will be completed and submitted to the WMATA COTR for approval prior to shipping any special trackwork.

4.4.2 Tolerances: Conform to the AREMA Portfolio of Trackwork Plans - Plan No. 1010-89, Permissible Variations in Completed Frogs; the AREMA Specifications for Special Trackwork, Permissible Variations in Dimensions, Fits and Other Physical Attributes, page 100-92, Section 7; and the AREMA Specifications for Steel Rails, Section 5, in all aspects unless modified in the Contract Documents.

4.4.3 Preassembly for Inspection (WMATA may perform inspection at Vendor facility):

- A. Assemble all turnout units and crossover units with plates, clamps, braces and other track material to verify alignment and tolerances as specified.
- B. No bracing, wedging, or support blocking will be permitted to hold components to proper gauge and alignment.
- C. Ballasted special trackwork will be assembled with all ties.
- D. For direct fixation Special Trackwork, for the purpose of locating and fastening plates to the rails, use layout rail where CWR (Continuous Welded Rail) is required during field installation. The layout rail will be of section and straightness required by the Running Rail Section of the Specifications, and within tolerance. The guard rail will be fully assembled to the layout rail.
- E. Fully bolt and assemble rail joints for all turnouts. For inspection, use temporary joint bars with C clamps for shop assembly. Install 3/16 inch end post shim where insulated joint bars are indicated. Do not apply adhesive during this process.
- F. Switch point tuck (mating) against the stock rail will be such that the assembled switch, with minimal bar pressure acting on the switch rail at rod number 1, is such as 25 % or more of the switch point contact length, starting from the tip of the point, will make positive, firm contact with the ball of the stock rail.

- G. Switch point spring back will be such that the assembled switch, with no pressure acting on the switch rail, the maximum allowable spring back between the switch point and the ball of the stock rail will be 3/16 inch, measured six inches back from the tip of the point.
- H. Test insulated gauge plates and switch rods in accordance with AAR Signal Manual, Part 14.5.3.
 - I. If WMATA chooses to perform a visual inspection, the Vendor must provide free access to the facility, and assist with the inspection process.
 - J. Vendor will provide WMATA with use of templates and one yard straight edge or longer, as necessary, to check flangeway, rail end drilling, switch rail planing, and other features of the work usually checked by templates.
 - K. Vendor will present material for inspection in a safe area away from excessive noise and manufacturing activities and provide support for inspection of the top, side and bottom of frogs and switches.
 - L. Inform WMATA when treated wood is ready for inspection.
- M. Variations from the AREMA Standards or Contract Documents will constitute noncompliance and will not be accepted for shipment unless or until proper modification is made and reviewed by WMATA.
- N. Vendor to provide WMATA with a completed turnout inspection checklist.
- O. Averaging of dimensions, with respect to measurement for size acceptance, is not permitted.
- P. For inspection and review, match mark rails in appropriate colors, and sequentially number fasteners, in accordance with the WMATA reviewed System. Submit the match marking and numbering system on the Shop Drawings for review by the Vendor Quality Manager before match marking and numbering commences.
- Q. Upon approval by the WMATA COTR and Vendor Quality Manager, before special plates have been removed for shipping, all plate locations will be marked with paint on the rails to facilitate subsequent assembly. Package as specified in the Contract Documents.

4.5 Shop Drawings and Submittals

- 4.5.1 All drawings and submittals must be provided to the WMATA COTR for review and approval no later than (60) calendar days after issuance of the NTP. Submittal review time by WMATA will be (7) days.
- 4.5.2 The Vendor will produce all working drawings or shop drawings required in addition to the furnished drawings. The shop drawings will be delivered to the WMATA COTR.
 - A. Shop Drawings for Special Trackwork will be in CADD and PDF, including the following:

1. Split Switches, including stock rails
2. Insulated switch rods, including clip assemblies
3. Closure rails, turnout rails and connecting rails as specified in the Contract Documents.
4. All special plates for direct fixation special track work, including details of components
5. Heel block assemblies.
6. Complete layouts and details for turnouts, double crossover, and crossing diamonds
7. Manganese housing
8. Cast rail stops and housing chairs

4.6 : Shipping Preparation

- 4.6.1 Load, handle, and store turnout and crossover materials with care to prevent damage.
- 4.6.2 While loading, do not drop turnout and crossover materials, but place each length of rail with the head up and with sufficient support under the base.
- 4.6.3 Do not subject frogs to excessive static loading.
- 4.6.4 Avoid sudden impacts or dynamic loading, and prevent high stressing arising from point or line loading.
- 4.6.5 Locate slinging points at uniform distances along the load so that components are in a horizontal position at all times.
- 4.6.6 Use only slings that do not cause surface damage or notching.
 - A. Terylene or nylon strapping is acceptable, with an additional sleeve where the sling is in contact with the rail or component.
 - B. Flat profile chain-link slings having a protective sleeve are also acceptable.
- 4.6.7 Do not use chains and wires that may cause surface damage.
- 4.6.8 Use sufficient timber dunnage at all times, and take particular care when extracting slings from around component lifts In order to ensure they are not ripped out.
- 4.6.9 Submit method of packaging to WMATA for acceptance before shipping.
- 4.6.10 The turnouts will be packaged as follows:
 - A. One switch panel, extending from the beginning of the turnout unit ahead of the point of switch.

- B. The remainder of the turnout as follows:
 - 1. Frog with associated plates and hardware.
 - 2. Guard rails
 - 3. Closure rails and turnout rails and connecting rails.
 - 4. Large switch plates for direct fixation must be banded to the rails.

4.6.11 Identification Numbers:

- A. As specified in the Contract Documents, each frog has an identification number. This number will be stamped on a metal tag and the tag affixed to each panel.
- B. Tags will be made of corrosive-resistant metal such as anodized aluminum or brass. Fastening hardware will be of the same material as the tags. Numbers will be stamped in characters 1/2" high, and plate will be of the 6" wide, 3" high plate dimensions.

4.6.12 Single Crossover packaging:

- A. Two turnouts per one single crossover as specified in the Contract Documents.
- B. Connecting Rails as specified in the Contract Documents.

4.6.13 Double Crossovers packaged as follows:

- A. Four turnouts per one double crossover as specified in the Contract Documents.
- B. One package for each center frog, with plates.
- C. One package for each end frog, with plates.

4.6.14 Ties 0, 1, 2, 3 and all contact rail ties may be bundled, tagged and shipped separately from the switch panel to facilitate transportation.

4.6.15 Package and label parts and replacement materials in moisture-proof containers suitable for shipment and storage.

4.6.16 Attach copies of shipping list in the package so it is readable from the exterior of the package.

5.0 WARRANTY

5.1.1 There will be a 1 year warranty on all materials and workmanship.

6.0 DELIVERY AND ACCEPTANCE

6.1.1 Delivery of the Special Trackwork will be made to designated WMATA locations no later than the dates indicated in the chart below for the Base Year. Hours of delivery will be between 7:00 a.m. and 2:00 p.m. Monday through Friday only exclusive of legal holidays in the District of Columbia.

<u>Description</u>	<u>Qty</u>	<u>Delivery Location*</u>	<u>Due Date</u>
Line Item 2 – No. 6 Guard Ballast R/H Turnout	2	Brentwood Yard	07/10/18
Line Item 2 – No. 6 Guard Ballast R/H Turnout	2	Brentwood Yard	07/18/18
Line Item 5 – No. 8 Guard Ballast L/H Turnout	1	Brentwood Yard	11/06/18
Line Item 6 – No. 8 Guard Ballast R/H Turnout	2	Brentwood Yard	10/23/18
Line Item 6 – No. 8 Guard Ballast R/H Turnout	1	Brentwood Yard	11/06/18
Line Item 9 – No. 8 Guard Ballast Diamond Section	1	Alexandria Yard	05/29/18
Line Item 36 – No. 10 Direct Fixation Double Crossover	1	Alexandria Yard	04/24/18
Line Item 37 – No. 15 Direct Fixation L/H Turnout	2	New Carrollton Yard	11/20/18

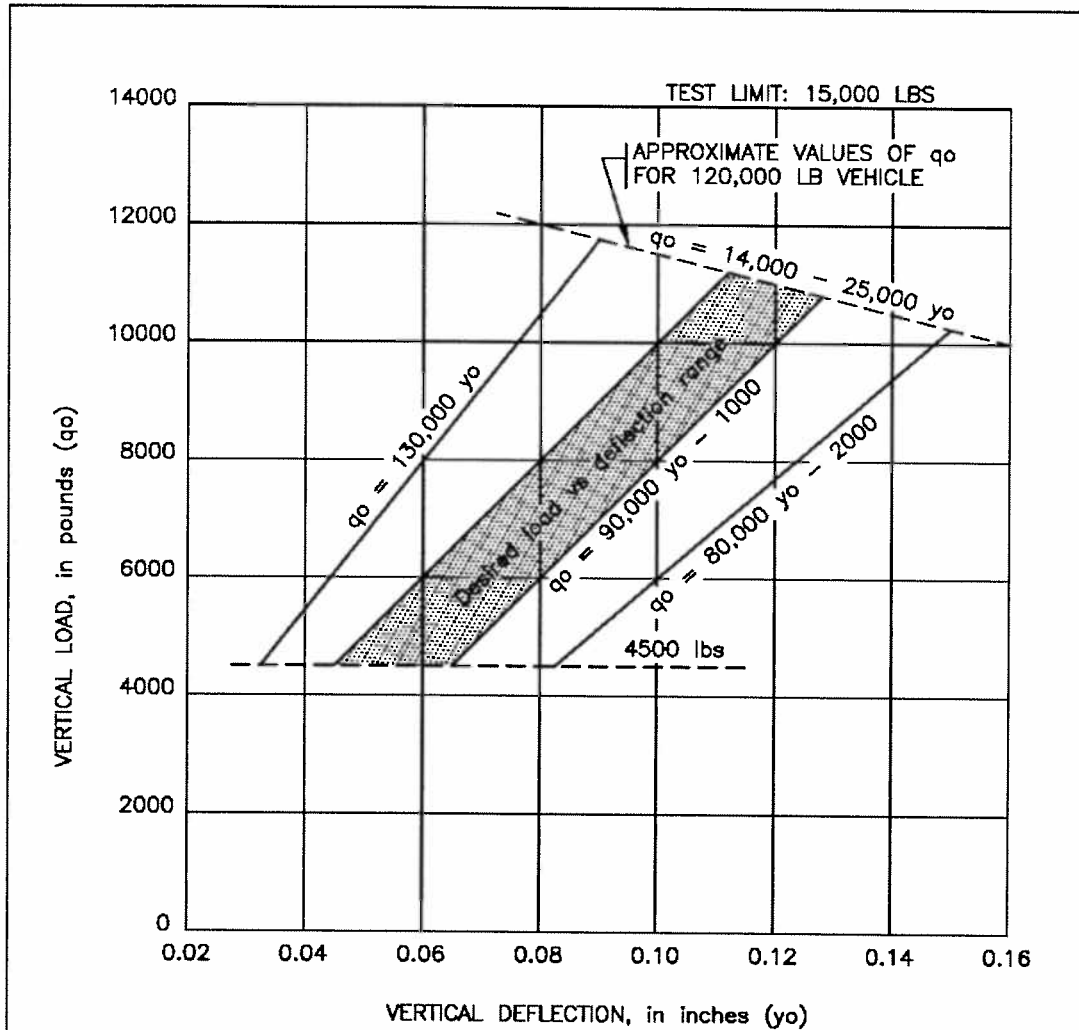
Deliver locations and due dates for the option years will be addressed in separate correspondence after contract award.

* Delivery locations are subject to change, at WMATA's discretion, but will remain within the Metrorail system.

6.1.2 The Vendor will notify WMATA of material deliveries (72) hours in advance. Contact Track Supervisor Blyden Davis at (202) 374-1236 for instructions. Advanced notice is required to allow WMATA to clear space and prepare equipment for unloading.

6.1.3 WMATA will inspect the materials after delivery to determine that they are of proper quantity and that they are in satisfactory condition upon arrival. The Vendor will replace or supply any products that have been damaged or do not meet specification requirements without expense to WMATA.

7.0 EXHIBIT 05658-C- VERTICAL TEST ACCEPTANCE CRITERIA



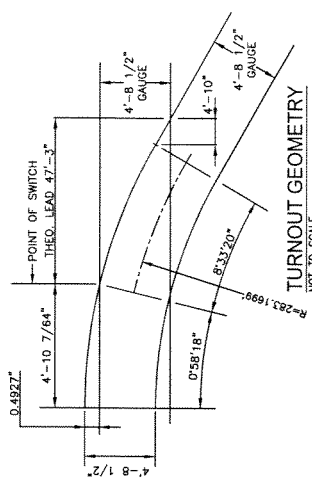
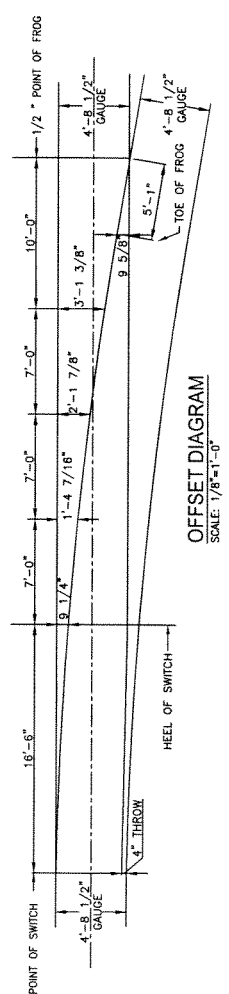
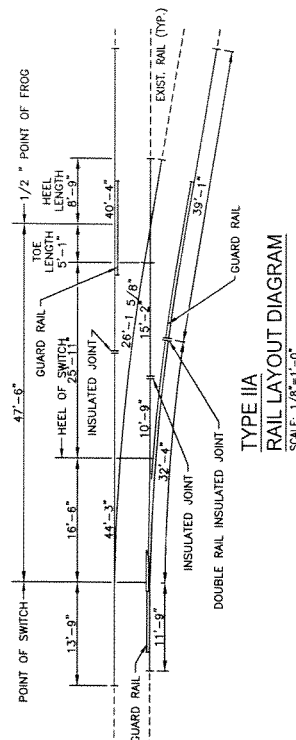
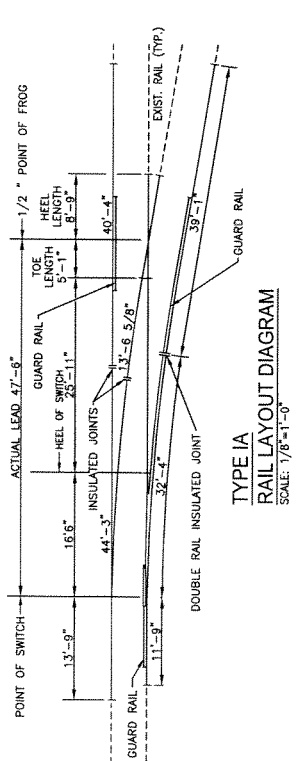
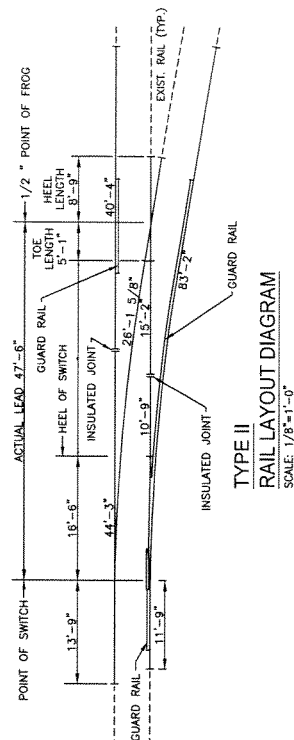
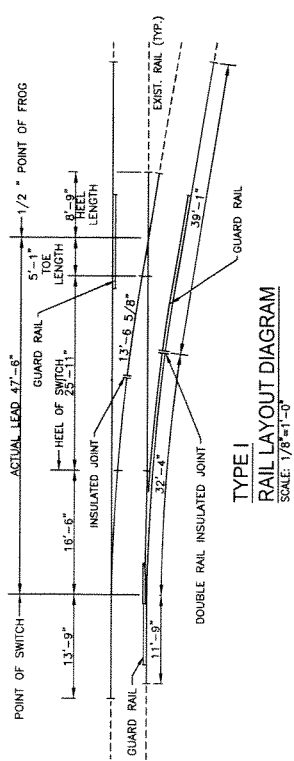
NOTES:

1. MAXIMUM DEFLECTION AT TEST LIMIT SHALL NOT EXCEED 25% OF THE UNCOMPRESSED THICKNESS OF ELASTOMER PAD.
2. FASTENER SPRING RATE MUST BE BETWEEN 80,000 LBS/IN. AND 130,000 LBS/IN. FOR ALL LOADS BETWEEN 4,500 POUNDS AND THE LINE INDICATING THE APPROXIMATE VALUES OF q_o FOR A 120,000 POUND VEHICLE.

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY

DEPARTMENT OF
TRANSIT SYSTEM DEVELOPMENT
OFFICE OF
ENGINEERING & ARCHITECTURE

VERTICAL LOAD TEST
ACCEPTANCE CRITERIA
EXHIBIT 05658-C



DESIGNED	DATE	REVISIONS	DATE	BY	TITLE
DRIVEN	DATE	01	09/01	AWM	Reference & Layout by the Authority
DRAWN	DATE	02	09/06	AWM	Drawing for Revision - Approved
CHECKED	DATE	03	10/14	AWM	Remove Title Block & Change ID to final ST

CONTRACT NO.	SCALE	DRAWING NO.	SHEET NO.
FD-	NOT TO SCALE	ST-TW-018	# of .

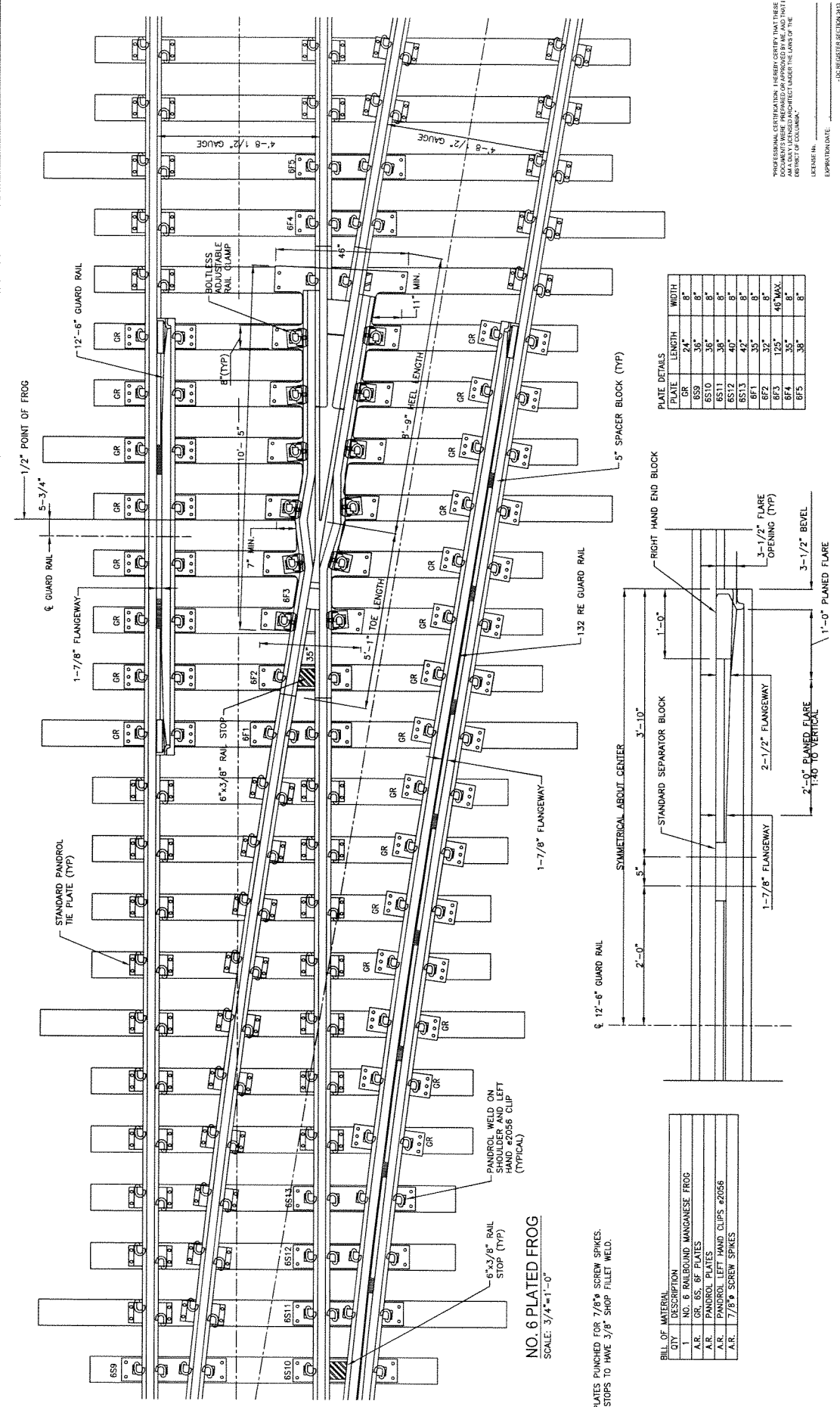
DATE	BY	TITLE
	THOMAS JOHNSON	DEPUTY CHIEF ENGINEER

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
PLAN NO. 6 GUARDED TURNOUT
RAIL LAYOUT, BALLASTED TRACK

PROFESSIONAL CERTIFICATION, HEREBY CERTIFY THAT THESE DRAWINGS AND SPECIFICATIONS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND THAT I AM A LICENSED PROFESSIONAL ENGINEER IN THE DISTRICT OF COLUMBIA.

EXPIRES DATE: _____
LICENSE NO.: _____
JC REGISTER SECTION 303



NO. 6 PLATED FROG
SCALE: 3/4"=1'-0"

NOTE:
1. ALL PLATES PUNCHED FOR 7/8" SCREW SPIKES.
2. RAIL STOPS TO HAVE 3/8" SHOP FILLET WELD.

BILL OF MATERIAL

QTY	DESCRIPTION
1	NO. 6 RAILROAD MANGANESE FROG
A.R.	GR. 6S. 8F PLATES
A.R.	PANDROL PLATES
A.R.	PANDROL LEFT HAND CLIPS #2056
A.R.	7/8" SCREW SPIKES

PLATE DETAILS

PLATE	LENGTH	WIDTH
GR 24"	8"	8"
659	36"	8"
6510	36"	8"
6511	36"	8"
6512	40"	8"
6513	42"	8"
6F1	35"	8"
6F2	32"	8"
6F3	125"	46" MAX.
6F4	35"	8"
6F5	38"	8"

REVISIONS

NO.	DATE	DESCRIPTION
01	08/07	Revision 1 Issued by P&A Authority
02	09/08	Revision 2 Issued by P&A Authority
03	09/08	Change Note #1
04	12/14	Revision 3 Issued by P&A Authority

REFERENCE DRAWINGS

NUMBER	TITLE

DESIGNED _____ **DATE** _____
DRAWN A. DAVIS **DATE** _____
CHECKED M. J. MANN **DATE** _____

APPROVED _____ **DATE** _____
 DEPUTY CHIEF ENGINEER

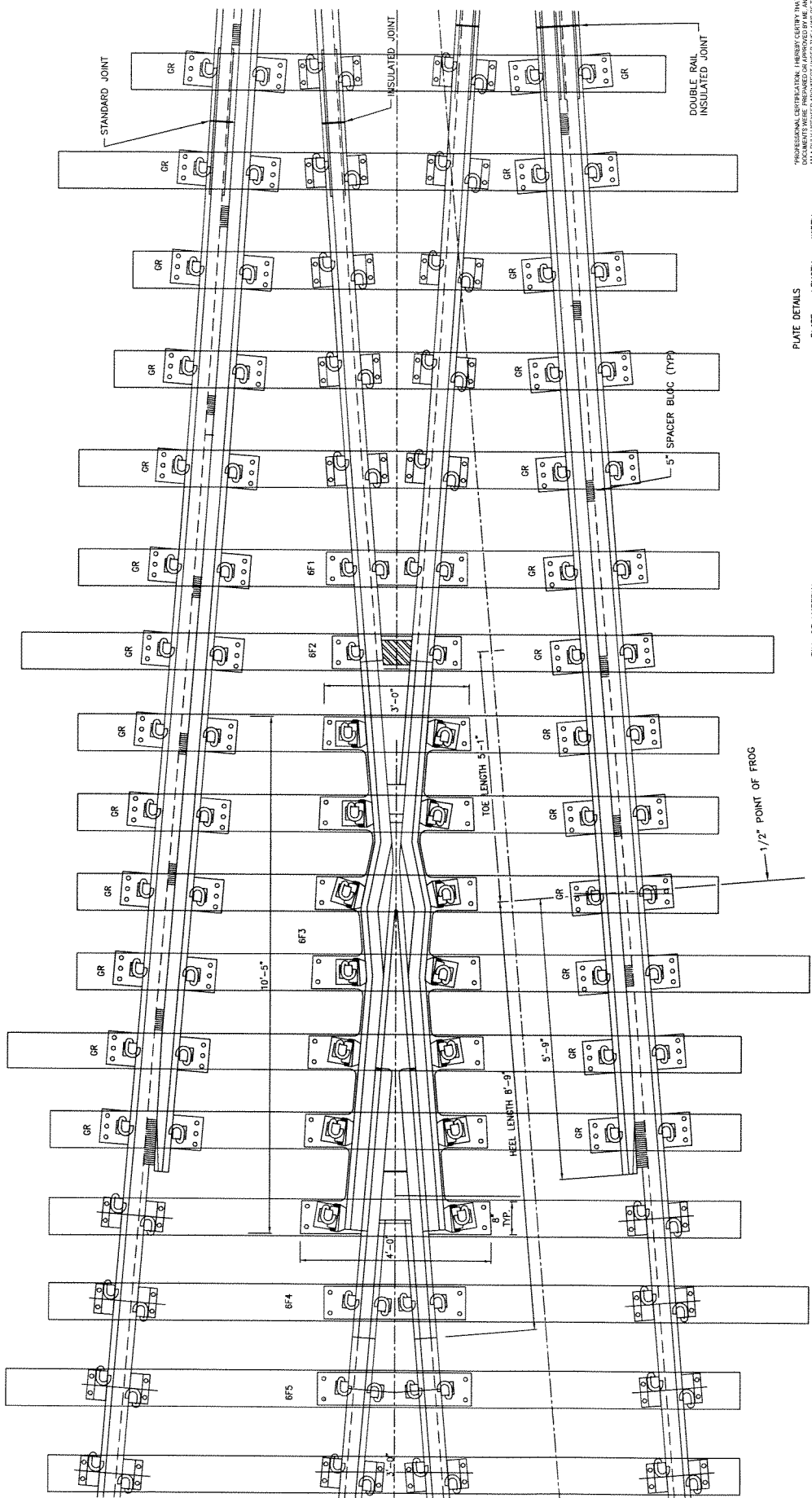
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
NO. 6 GUARDED TURNOUT
PLATED FROG, BALLASTED TRACK

CONTRACT NO. ST-TW-018
 DRAWING NO. ST-TW-018
 SCALE AS NOTED
 SHEET NO. #1 of 1

EXPIRES DATE: _____
 LICENSE NO. _____
 DC REGISTER SECTION #13

PROVIDER SHALL BE RESPONSIBLE FOR VERIFYING ALL DIMENSIONS AND MATERIALS TO BE USED IN THE CONSTRUCTION OF THIS TRACK. THE CONTRACTOR SHALL BE RESPONSIBLE FOR OBTAINING ALL NECESSARY PERMITS AND APPROVALS FROM THE DISTRICT OF COLUMBIA.



PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND THAT I AM A DULY LICENSED ARCHITECT UNDER THE LAWS OF THE STATE OF MARYLAND.

LICENSE NO. _____ EXPIRATION DATE: _____

DC REGISTER SECTION #113

PLATE DETAILS

PLATE	LENGTH	WIDTH
GR	26"	8"
6F1	35"	8"
6F2	32"	8"
6F4	35"	8"

BILL OF MATERIAL

QTY	DESCRIPTION
1	NO. 6 RAILGROUND MANGANESE FROG
A.R.	1 SE. GR. GRS. 6FE PLATES

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
 NO. 6 GUARDED EQUILATERAL TURNOUT
 PLATED FROG, BALLASTED TRACK

DATE: _____ DATE: _____

DESIGNED: DGGD DATE: _____
 DRAWN: A. JAVIS DATE: 02/20/08
 CHECKED: S. WAINW. DATE: 12/14

REVISIONS

DATE	NO.	DESCRIPTION
09/01	01	Revised & Issued by the Authority
06/09	02	Revised Drawing - Rebarcast
12/14	03	Revised The Block & Changed to 1/2" PT

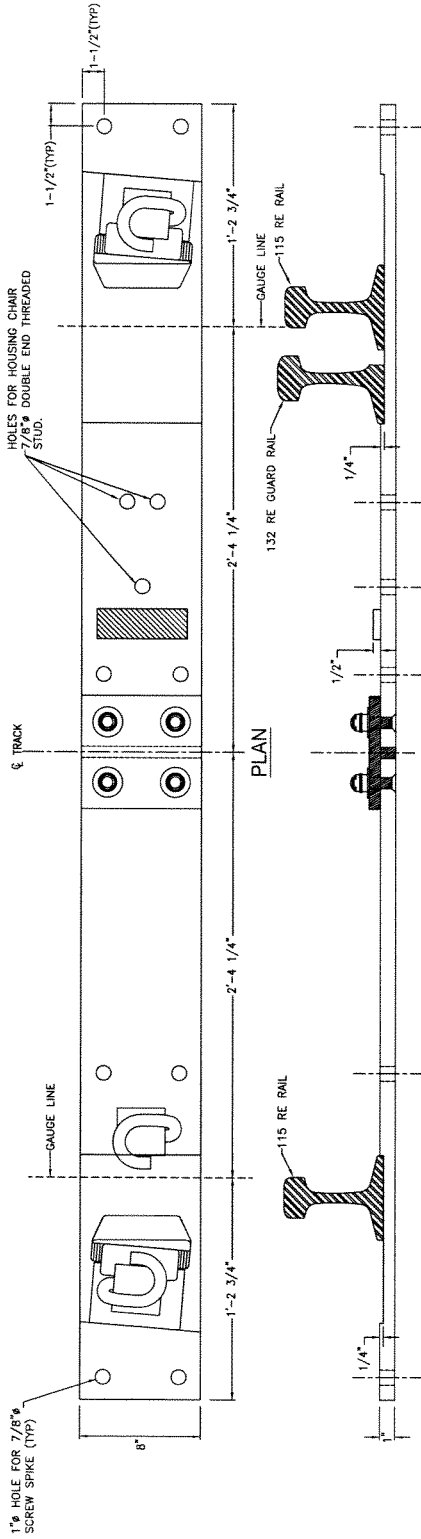
REFERENCE DRAWINGS

NUMBER	TITLE

CONTRACT NO. _____ DRAWING NO. ST-TW-007

SCALE: 1" = 1'-0"

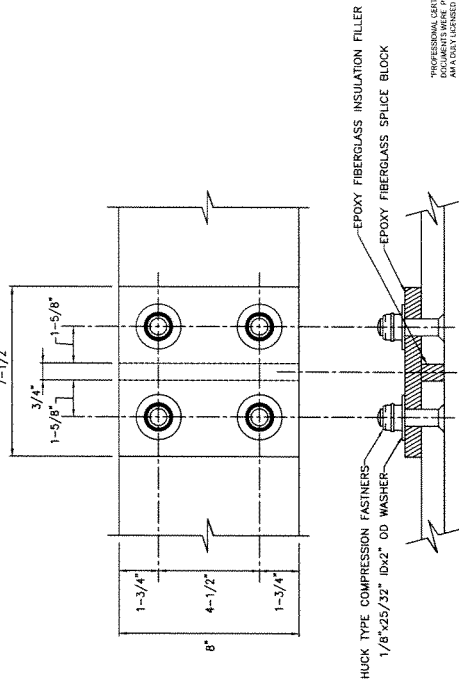
SHEET NO. 7 of 7



ELEVATION, PLATE 6G1
BALLASTED TRACK
SCALE: 3"=1'-0"



ELEVATION, PLATES 6G3, 6G4, 6G5
BALLASTED TRACK
SCALE: 3"=1'-0"



PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND THAT I AM A duly LICENSED ARCHITECT UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

LICENSE NO. _____
EXPIRATION DATE _____
-DC REGISTER SECTION #13

DESIGNED	DATE	BY
DRAWN	DATE	BY
CHECKED	DATE	BY

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

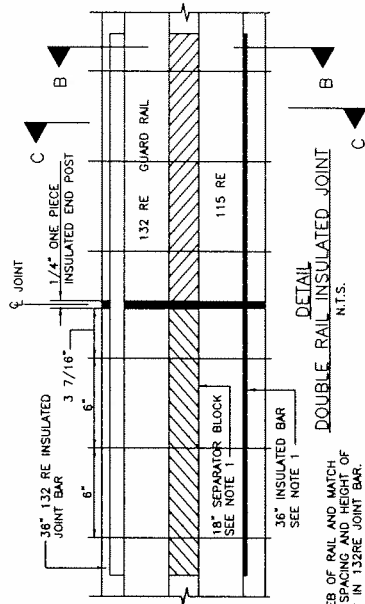
APPROVED: _____
TITANUS ROBBISON
SENIOR CHIEF ENGINEER

DATE _____

CONTRACT NO. _____
DRAWING NO. ST-TW-008
AS SHOWN
FO- _____
SHEET NO. 8 of 8

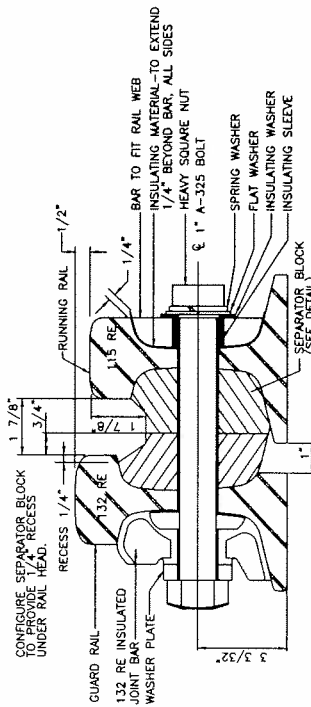
NUMBER	DATE	DESCRIPTION
0001	01	Revised & Issued by the Authority
0002	02	Revised Drawing - Reissued
0003	03	Revised Drawing - Reissued
0004	04	Revised Drawing - Reissued
0005	05	Revised Drawing - Reissued
0006	06	Revised Drawing - Reissued
0007	07	Revised Drawing - Reissued
0008	08	Revised Drawing - Reissued
0009	09	Revised Drawing - Reissued
0010	10	Revised Drawing - Reissued
0011	11	Revised Drawing - Reissued
0012	12	Revised Drawing - Reissued
0013	13	Revised Drawing - Reissued
0014	14	Revised Drawing - Reissued
0015	15	Revised Drawing - Reissued
0016	16	Revised Drawing - Reissued
0017	17	Revised Drawing - Reissued
0018	18	Revised Drawing - Reissued
0019	19	Revised Drawing - Reissued
0020	20	Revised Drawing - Reissued

WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY

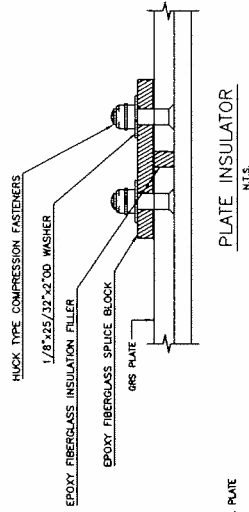


DETAIL
DOUBLE RAIL INSULATED JOINT
N.T.S.

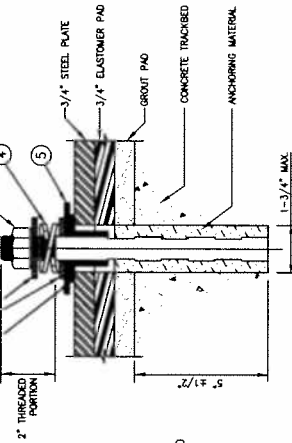
NOTE
1. FIT WEB OF RAIL AND MATCH HOLE SPACING AND HEIGHT OF HOLES IN 132RE JOINT BAR.



SECTION B-B
DOUBLE RAIL INSULATED JOINT
N.T.S.



SPECIAL PLATE ANCHOR ASSEMBLY
NOT TO SCALE



SECTION C-C
SEPARATOR BLOCK
N.T.S.

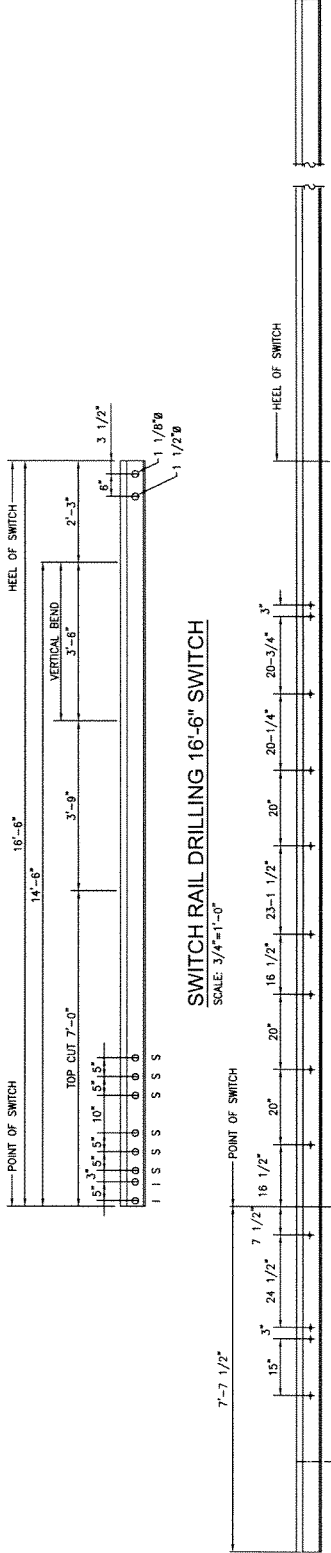
BILL OF MATERIAL - ANCHOR ASSEMBLY

ITEM	QTY.	DESCRIPTION
1	1	STEEL STUD 7/8"x1" ASTM-A448
2	1	STEEL HEX NUT FOR 7/8" BOLT, WASHER FACED, ASTM-A-325
3	2	STEEL WASHER, 15/16" I.D., 2-1/4" O.D., 3/16" THICK, ASTM-A-325
4	1	DOUBLE CON. SPRING WASHER
5	1	INSULATING FIBER WASHER (28/32" I.D., 2-1/2" O.D.)
6	1	AND INSULATING FIBER SLEEVE (28/32" I.D., 1-9/32" O.D.)

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED OR APPROVED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND TO THE BEST OF MY KNOWLEDGE AND BELIEF THEY COMPLY WITH ALL THE REQUIREMENTS OF THE LAWS OF THE DISTRICT OF COLUMBIA.

LICENSE NO. _____
CORPORATION/DATE _____

REVISIONS 01/17/05 01/17/05 01/17/05 01/17/05 01/17/05 01/17/05 01 02 03 04 05 06 Revised with Items 10 to 12 for Authority Change the B.I.C. Spacing Add Item 3 & Separator Block Revised the Rail Block and Change 100 to 125 ST	REFERENCE DRAWINGS NUMBER TITLE	TRACKWORK STANDARD DRAWING NO. 6 GUARDED EQUILATERAL TURNOUT, DIRECT FIXATION TRACK, DETAILS SHEET 2 OF 2	SHEET NO. # 6/6
DESIGNER: A. BEVINS DRAWN: A. BEVINS CHECKED: S. J. LAMM	DATE: _____ DATE: _____ DATE: _____	CONTRACT NO. S1-TW-014	DRAWING NO. S1-TW-014
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES CENI - TRACK STRUCTURES & FACILITIES	DATE: _____ DATE: _____	SCALE AS SHOWN	CONTRACT NO. S1-TW-014



SWITCH RAIL DRILLING 16'-6" SWITCH

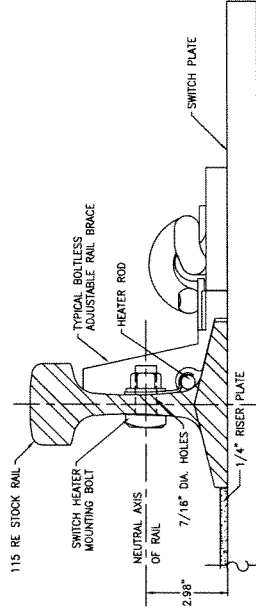
SCALE: 3/4"=1'-0"

STOCK RAIL DRILLING - 16'-6" SWITCH

SCALE: 3/4"=1'-0"

HOLE SIZES
 I 1 1/16" INTERLOCKING HOLES
 S 1 1/16" SWITCH ROD HOLES
 + 7/16" HEATER MOUNTING HOLES

NOTES:
 1. RAILS SHOWN ARE REQUIRED. ADDITIONAL HOLES FOR REINFORCING BAR OR RAILS STOPS SHALL BE LOCATED AS PER THE SPECIFIC SWITCH HEATER.



DETAIL SWITCH HEATER MOUNTING HOLES

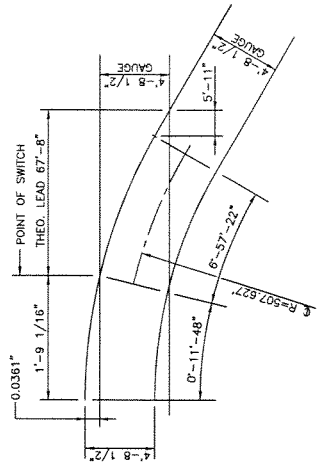
SCALE: NO SCALE

PROFESSIONAL CORPORATION. HEREBY CERTIFY THAT THESE DOCUMENTS WERE PREPARED OR APPROVED BY ME, AND THAT I AM A LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

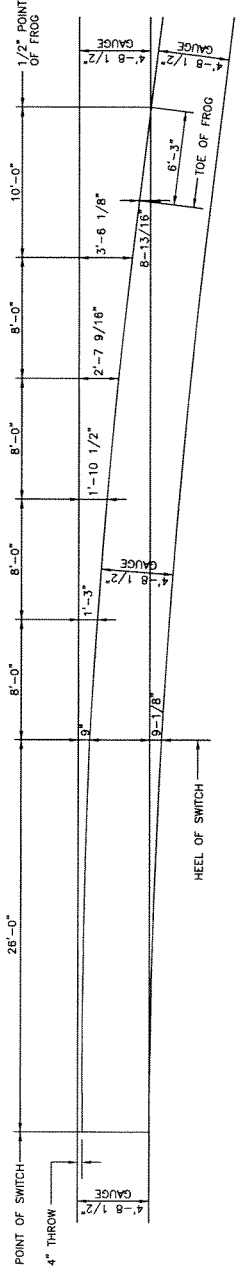
LICENSE NO. _____
 EXPIRATION DATE: _____

DESIGNED: <u> </u> DATE: <u> </u>		DRAWN: <u> </u> DATE: <u> </u>		CHECKED: <u> </u> DATE: <u> </u>	
REVISIONS		REFERENCE DRAWINGS		TRACKWORK STANDARD DRAWING NO. 8 TURNOUT SWITCH RAIL, DRILLING DETAILS	
NO.	DATE	DESCRIPTION	NO.	DATE	DESCRIPTION
01	09/01/14	Prepared & Issued by the Authority			
02	09/01/14	Revised (Title Block & Changed ID to read ST)			
03	02/14/15	Revised (Title Block & Changed ID to read ST)			
APPROVED: _____ PHILIPAS PROHIBITION DISTRICT ENGINEER		DATE: _____		CONTRACT NO. _____	
SUBMITTED		DATE: _____		DRAWING NO. _____	
				SCALE: 3/4" = 1'-0"	
				SHEET NO. _____	
				# of _____	

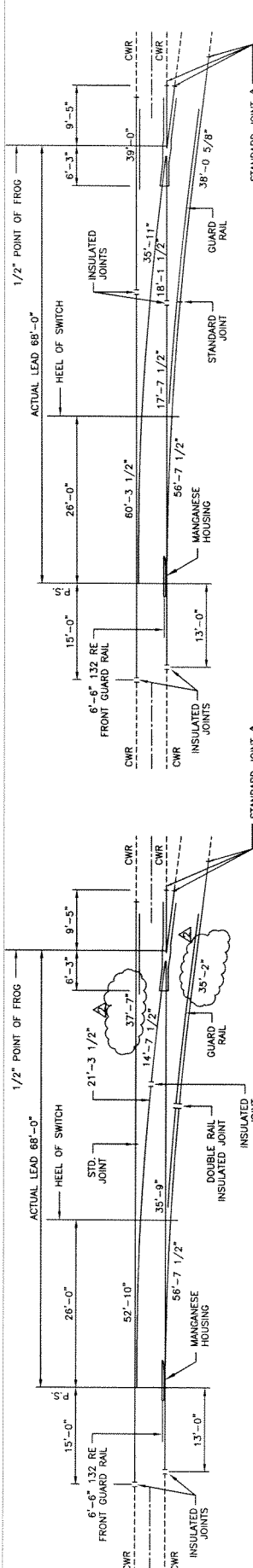
WHYATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NO. 8 TURNOUT GEOMETRY
NOT TO SCALE



NO. 8 OFFSET DIAGRAM
SCALE: 1/4"=1'-0"



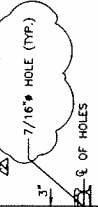
TYPE 1
RAIL LAYOUT DIAGRAM
SCALE: 1/8"=1'-0"

TYPE 2
RAIL LAYOUT DIAGRAM
SCALE: 1/8"=1'-0"

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT I AM A LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.
LICENSE NO. _____
EXPIRATION DATE _____
-GC-REGISTER SECTION #13

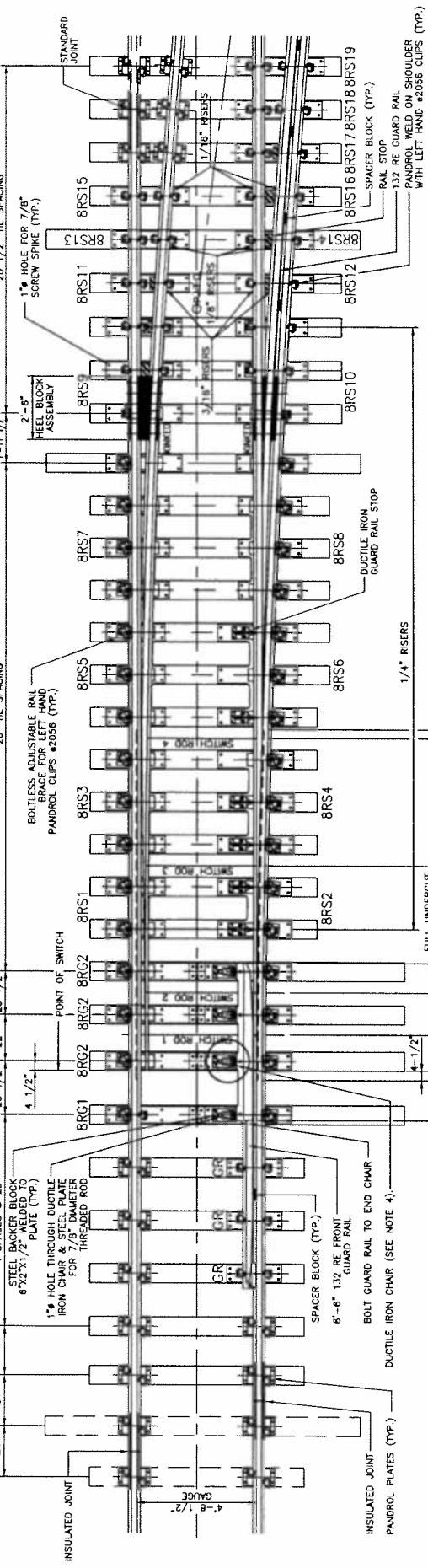
DESIGNED		DATE		REVISIONS		REFERENCE DRAWINGS		DRAWING NO.		SHEET NO.		
BY	DATE	NO.	DATE	DATE	DESCRIPTION	TITLE	NO.	AS SHOWN	ST-TW-401	AS SHOWN	#1	
DESIGNED	A. DAVIS	01			Revision by Design Drawing Approval	WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES CENI - TRACK STRUCTURES & FACILITIES	SCALE	AS SHOWN	DRAWING NO.	ST-TW-401	SHEET NO.	#1
DRAWN	A. DAVIS	02			Revised Dimensions to accommodate manufacturing tolerances		CONTRACT NO.		DRAWING NO.			
CHECKED	Rev. Assn.	0115			Revised Title Block and Changed ISO to meet S1		DATE		CONTRACT NO.			
					Revised Title Block and Changed ISO to meet S1		DATE		CONTRACT NO.			
							APPROVED	DATE	THOMAS ROBINSON DEPUTY CHIEF ENGINEER			

WYATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



STOCK RAIL DRILLING FOR SWITCH HEATER ROD BRACKETS

SCALE: 1/2" = 1'-0"



QTY.	DESCRIPTION
1	28'-0" GUARDED PLATED STRAIGHT SWITCH RAIL PER UNIFORM RISES, BALLASTED COMPLETE PER AREA STD. PLAN NO. 125-08, DETAIL 5100
1	26'-0" UNGUARDED PLATED CURVED SWITCH RAIL PER AREA STD. PLAN NO. 125-08, DETAIL 5100
A.R.	STOCK RAILS, UNDERCUT FOR SWITCH RAILS
1	MANGANESE HOUSING WITH DUCTILE IRON CHAIRS
32	BOLTLESS ADJUSTABLE RAIL BRACE FOR LEFT HAND PANDROL CLIPS #2556
8	DUCTILE IRON GUARD RAIL STOPS
A.R.	CLOSURE RAILS
1	HEEL BLOCK ASSEMBLY FOR GUARDED SWITCH
1	HEEL BLOCK ASSEMBLY FOR UNGUARDED SWITCH
A.R.	GR, B5, B5 PLATES
A.R.	GUARD RAILS AND FRONT GUARD RAIL
4	INSULATED SWITCH RODS, TYPE M/S
A.R.	SPACER BLOCKS
A.R.	THREADED ROD 7/8" DIA. x 11" LONG

QTY.	DESCRIPTION
A.R.	7/8" SCREW SPIKES
A.R.	PANDROL PLATES

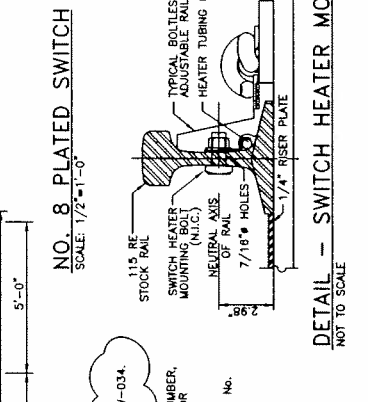


PLATE	LENGTH	WIDTH
GR	26"	8"
BRS1	26"	28"
BRS2	35"	28"
BRS3	48"	28"
BRS4	48"	36"
BRS5	48"	28"
BRS6	48"	36"
BRS7	48"	30"
BRS8	48"	30"
BRS9	72-3/8"	36"

PLATE	LENGTH	WIDTH
BRS10	72-3/8"	34"
BRS11	37"	8"
BRS12	37"	8"
BRS13	37"	8"
BRS14	37"	8"
BRS15	37"	8"
BRS16	37"	8"
BRS17	40"	8"
BRS18	41"	8"
BRS19	42"	8"

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DOCUMENTS WERE PREPARED OR APPROVED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND TO THE BEST OF MY KNOWLEDGE AND BELIEF THEY COMPLY WITH ALL REQUIREMENTS OF THE BOARD OF PROFESSIONAL ENGINEERS OF THE STATE OF COLORADO.

EXPIRES DATE: _____

REGISTERED NO.: _____

- NOTES:**
- FOR SWITCH GAUGE PLATES, SEE DETAIL DWG. NO. ST-TW-034.
 - FOR PLATE CUTOUP, SEE DETAIL DWG. NO. ST-TW-089.
 - SWITCH PLATE NUMBERING IS AS FOLLOWS: "B" FROG NUMBER, "R" R.H. (OR "L" L.H.), "S" FOR SWITCH, "1" THRU "20" FOR POSITION FROM POINT OF SWITCH.
 - DUCTILE IRON CHAIR AT THE POINT OF SWITCH SHALL BE APPROVED AS SHOWN IN DETAIL SECTION D-D ON DRAWING NO. ST-TW-035.

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

DESIGNED: S. B. BULLOCK DATE: _____
 DRAWN: A. CAVALIER DATE: _____
 CHECKED: R. VALENTI DATE: _____

REVISIONS

NO.	DATE	BY	DESCRIPTION
1	01/15/08	SM	ISSUED FOR CONSTRUCTION
2	02/15/08	SM	ISSUED FOR CONSTRUCTION
3	03/15/08	SM	ISSUED FOR CONSTRUCTION
4	04/15/08	SM	ISSUED FOR CONSTRUCTION

REFERENCE DRAWINGS

NUMBER	TITLE

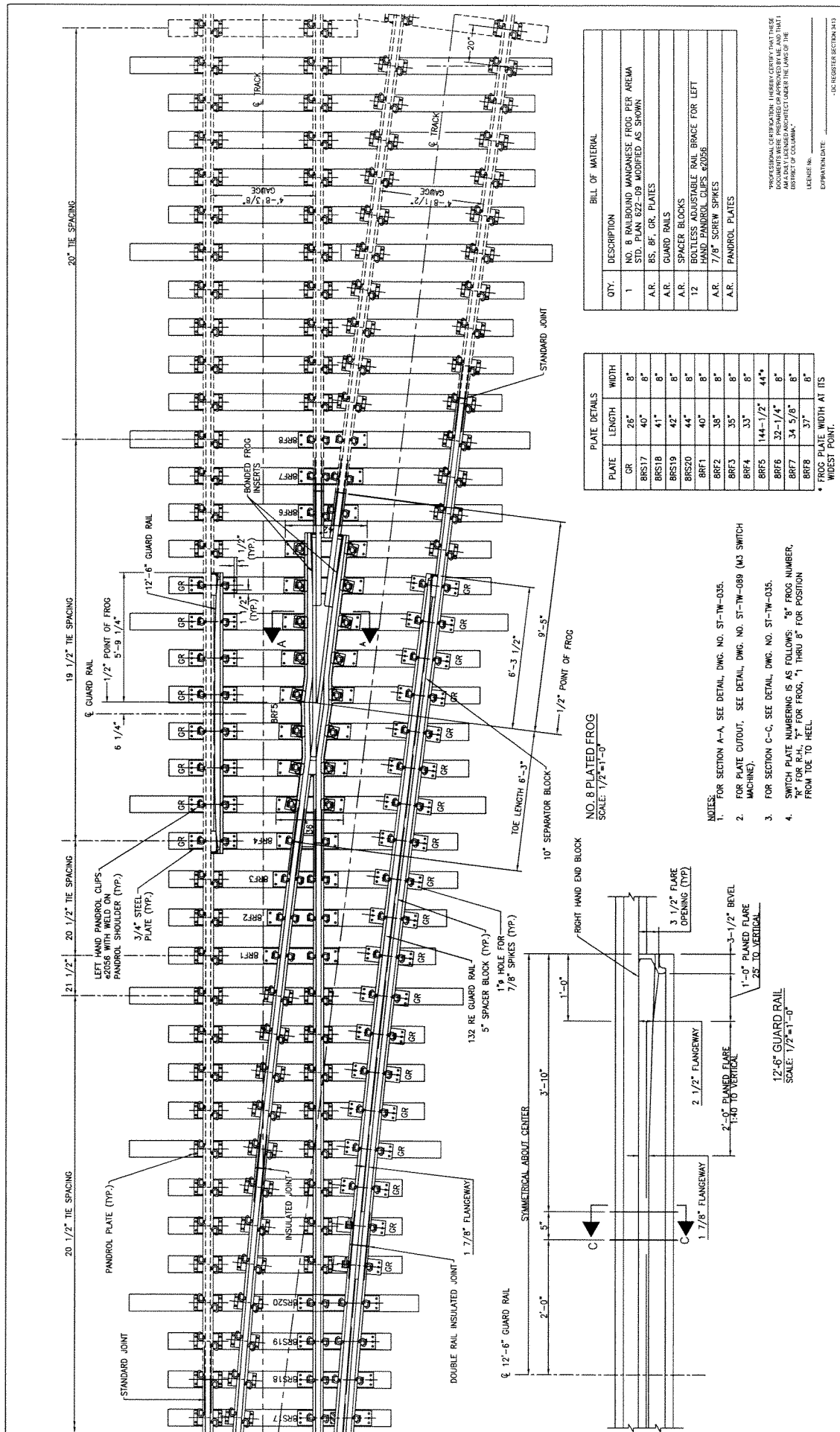
SCALE: NOT TO SCALE

CONTRACT NO.: ST-TW-032

DRAWING NO.: ST-TW-032

SHEET NO.: # 1

TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED TURNOUT, PLATED SWITCH,
 BALLASTED TRACK



BILL OF MATERIAL

QTY.	DESCRIPTION
1	NO. 8 RAILBOUND MANGANESE FROG PER AREA STD. PLAN 622-09 MODIFIED AS SHOWN
A.R.	BS, BF, GR, PLATES
A.R.	GUARD RAILS
A.R.	SPACER BLOCKS
12	BOLTLESS ADJUSTABLE RAIL BRACE FOR LEFT HAND PANDROL CLIPS 420558
A.R.	7/8" SCREW SPIKES
A.R.	PANDROL PLATES

PLATE DETAILS

PLATE	LENGTH	WIDTH
GR	28"	8"
GRS17	40"	8"
GRS18	41"	8"
GRS19	42"	8"
GRS20	44"	8"
BRF1	40"	8"
BRF2	38"	8"
BRF3	35"	8"
BRF4	33"	8"
BRF5	144"-1/2"	44"
BRF6	32"-1/4"	8"
BRF7	34 5/8"	8"
BRF8	37"	8"

* FROG PLATE WIDTH AT ITS WIDEST POINT.

- NOTES:**
- FOR SECTION A-A, SEE DETAIL, DWG. NO. ST-TW-035.
FOR PLATE CUTOUT, SEE DETAIL, DWG. NO. ST-TW-089 (M3 SWITCH MACHINE).
 - FOR SECTION C-C, SEE DETAIL, DWG. NO. ST-TW-035.
 - SWITCH PLATE NUMBERING IS AS FOLLOWS: "8" FROG NUMBER, "K" FOR R.H., "L" FOR FROG, "1" THRU "8" FOR POSITION FROM TOE TO HEEL.

NO. 8 PLATED FROG
SCALE: 1/2" = 1'-0"

12'-6" GUARD RAIL
SCALE: 1/2" = 1'-0"

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

DATE: _____
APPROVED: THOMAS ROBINSON, DEPUTY CHIEF ENGINEER
DESIGNED BY: _____
CHECKED BY: _____

TRACKWORK STANDARD DRAWINGS
NO. 8 GUARDED TURNOUT, PLATED FROG
BALLASTED TRACK

SCALE: 1/2" = 1'-0"
DRAWING NO.: ST-TW-033
SHEET NO.: #1

REFERENCE DRAWINGS

NUMBER	TITLE

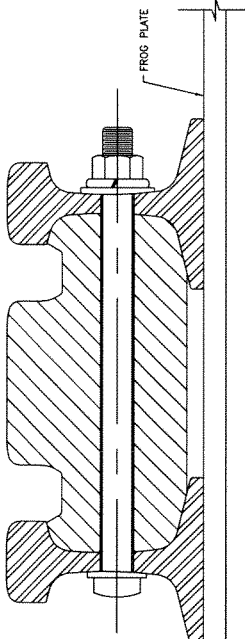
REVISIONS

DATE	BY	DESCRIPTION
05/05/05	ST	Rev. B (CD/DWG) Approval, Feb. 2005
07/14/05	ST	Added Description
07/14/05	ST	Revised Title Block & Changed CD to issue ST

PROFESSIONAL CERTIFICATION I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND I AM A duly LICENSED ARCHITECT UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

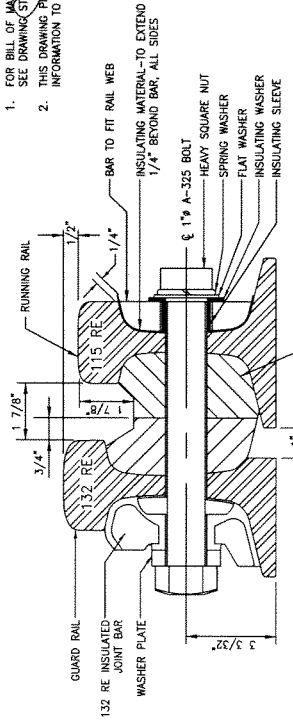
LICENSE NO. _____
EXPIRATION DATE: _____
-10- REGISTER SECTION 413

WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY

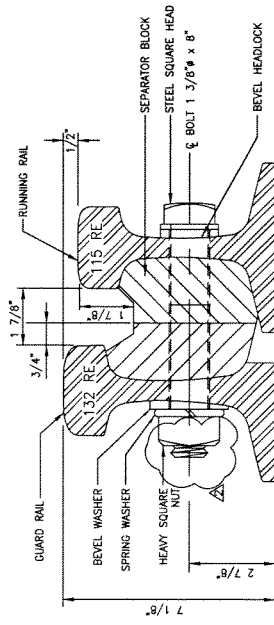


SECTION A-A - PLATED FROG
NOT TO SCALE

- NOTE:
FOR BILL OF MATERIALS AND GENERAL NOTES ON DETAILS, SEE DRAWING ST-TW-033A.
THIS DRAWING PROVIDES CLARIFICATION AND ADDITIONAL INFORMATION TO THAT SHOWN ON DWG ST-TW-033A.



SECTION B-B - DOUBLE RAIL INSULATED JOINT
NOT TO SCALE



SECTION C-C - SEPARATOR BLOCK
NOT TO SCALE

DESIGNED BY	DATE	REVISIONS	DESCRIPTION
A. DAVIS	0609	01	Rev. for DC/DVC Approval, Aug. 2006
		02	Minor Revisions
		03	Added Detail to Show Insulating Sleeve
		04	Checked Center Line to Separator Block
		05	Revised Title Block and Changed DTD to meet ST

NUMBER	TITLE

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

APPROVED
THOMAS ROBBINSON
DEPUTY CHIEF ENGINEER

DATE _____

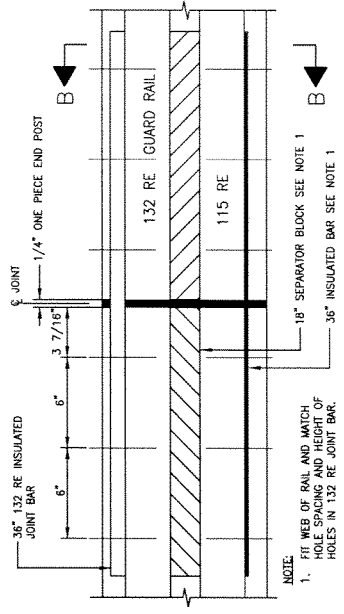
TRACKWORK STANDARD DRAWING
NO. 8 GUARDED TURNOUT, DETAILS,
BALLASTED TRACK, SHEET 2 OF 2

SCALE: NOT TO SCALE

CONTRACT NO. ST-TW-035

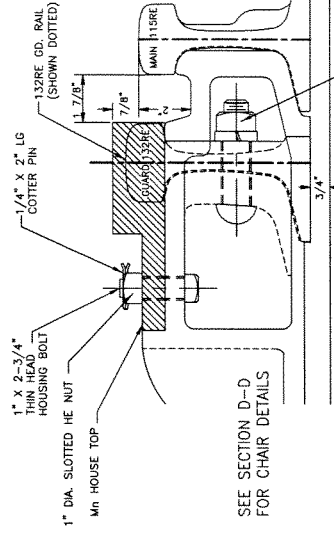
DRAWING NO. ST-TW-035

SHEET NO. # 2



DETAIL - DOUBLE RAIL INSULATED JOINT
NOT TO SCALE

NOTE: USE #2 END POST INSULATING FIBER



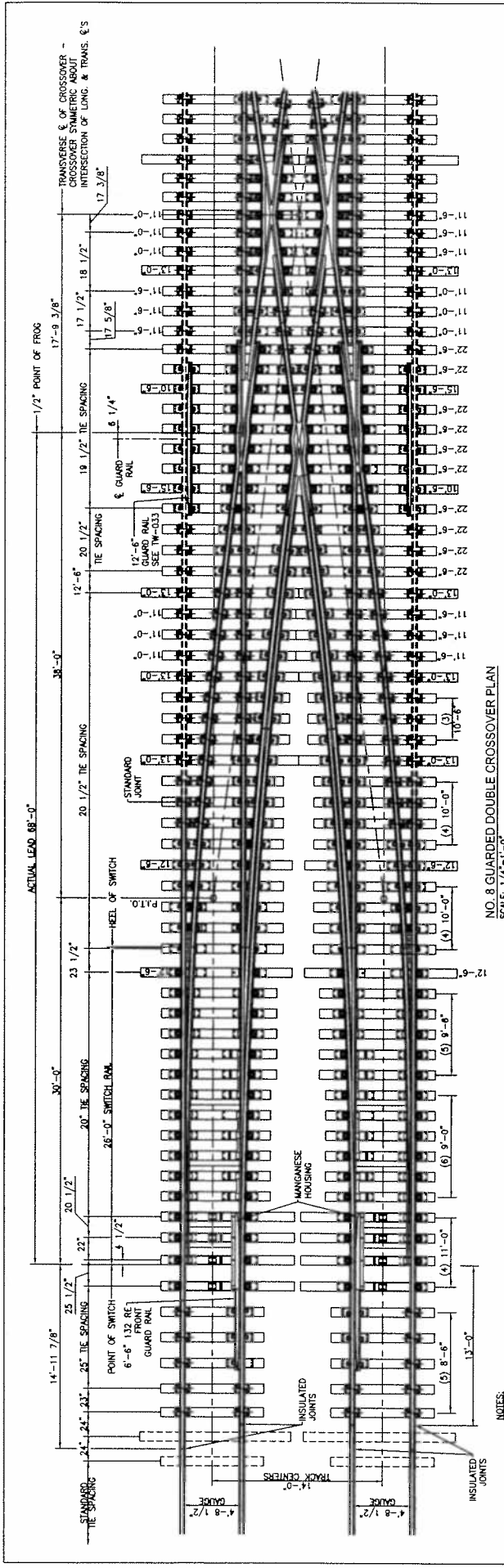
HOUSING TOP ASSEMBLY (TYPICAL SECTION)
NOT TO SCALE

PROFESSIONAL ENGINEER FROM THE STATE OF MARYLAND
M.E. AND THAT I AM A DULY LICENSED ARCHITECT UNDER
THE LAWS OF THE DISTRICT OF COLUMBIA.

ENGINE NO. _____

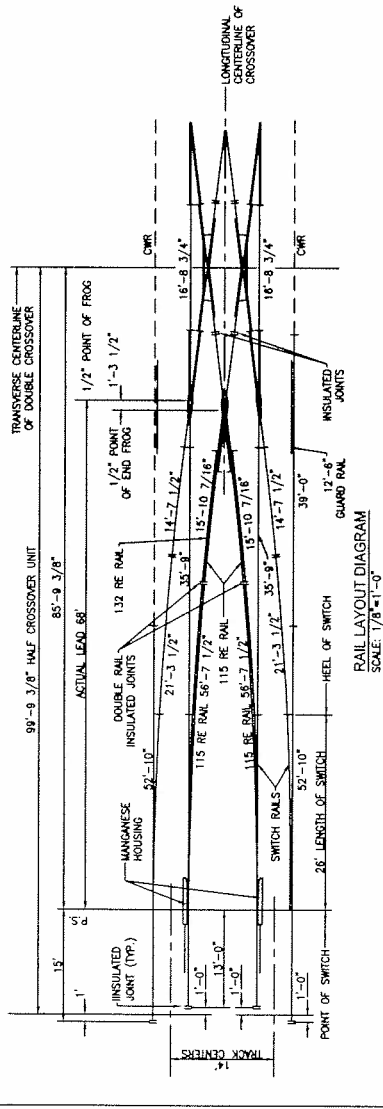
EXPIRES/DATE _____

DC REGISTER SECTION #13



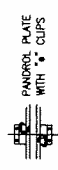
NO. 8 GUARDED DOUBLE CROSSOVER PLAN
SCALE: 1/4" = 1'-0"

NOTES:
1. FOR TURNOUT DATA SEE DWG. NO. ST-TW-030.



RAIL LAYOUT DIAGRAM
SCALE: 1/8" = 1'-0"

BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED, TYP. PROCUREMENT
4	NO. 8 GUARDED PLATED SWITCH, BALLASTED, COMPL.
4	NO. 8 PLATED FROG, BALLASTED, COMPLETE
4	12'-6" GUARD RAIL, FULLY HEAT TREATED, COMPLETE
2 EACH	SM-BOND MANGANESE STEEL END AND CENTER CROSSING FROGS, BALLASTED, COMPLETE AS SHOWN ON DWG. NO. ST-TW-033
4	MANGANESE HOUSING WITH DUCTILE IRON CHAIRS
24	DUCTILE IRON RAIL STOPS
A.R.	132 RE GUARD RAILS
A.R.	BONDED RAIL JOINTS, INTERVAL TO THE TURNOUTS
A.R.	LEFT HAND PANOROL CLIPS #2056
A.R.	ELASTIC FASTENER TIE PLATES PUNCHED FOR 7/8" SCREW SPIKES
A.R.	GR PLATES
A.R.	7/8" SCREW SPIKES
A.R.	PANOROL PLATES
TOTAL	



PANOROL PLATE WITH CLIPS

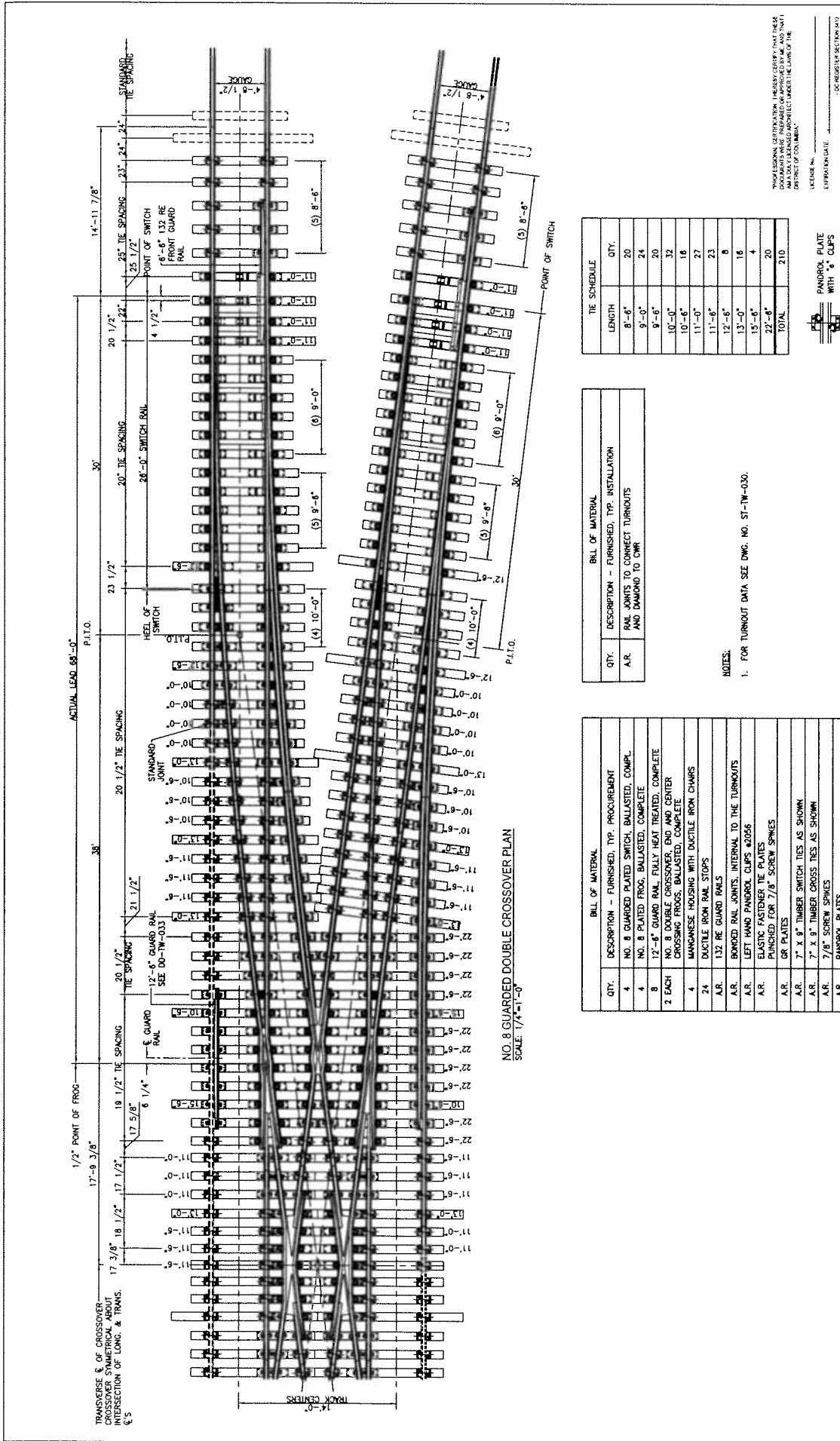
BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED, TYP. INSTALLATION
A.R.	RAIL JOINTS TO CONNECT TURNOUTS AND DIAMOND TO CWR

PROVISIONS FOR THE TRACKS, CROSSOVERS, TURNOUTS, AND DIAMONDS ARE TO BE MADE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS FOR TRACKS AND TRACK STRUCTURES, AS PUBLISHED BY THE AMERICAN RAILROADS AND ENGINEERING SERVICES, INC., UNDER THE LAWS OF THE UNITED STATES OF AMERICA.

EXPIRATION DATE: _____
LIC. REGISTER SECTION 313

DESIGNED BY: _____		DATE: _____		REVISIONS	
DRAWN BY: _____		DATE: _____		NO. 1	
CHECKED BY: _____		DATE: _____		DATE: _____	
APPROVED BY: _____		DATE: _____		DATE: _____	
THOMAS ROBINSON		DATE: _____		DATE: _____	
LETTICE LOEB ENGINEER		DATE: _____		DATE: _____	
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY		DATE: _____		DATE: _____	
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES		DATE: _____		DATE: _____	
CENI - TRACK STRUCTURES & FACILITIES		DATE: _____		DATE: _____	
SCALE: 1/4" = 1'-0"		DATE: _____		DATE: _____	
DRAWING NO. ST-TW-061		DATE: _____		DATE: _____	
SHEET NO. _____		DATE: _____		DATE: _____	
OF _____		DATE: _____		DATE: _____	

TRACKWORK STANDARD DRAWING
NO. 8 GUARDED DOUBLE CROSSOVER, TYPE 1,
HALF UNIT, 14'-0" TRACK CENTERS, PLAN,
BALLASTED TRACK



REVISIONS	DATE	BY	DESCRIPTION
1	12/20/05	ST	Revised For Procurement
2	06/08/06	ST	Revised For Procurement No. 2006
3	06/08/06	ST	Minor Revisions
4	06/08/06	ST	Revised B/E of Materials
5	07/01/06	ST	Checked S/W For Procurement
6	07/13/06	ST	Checked The B/E Changes 20 to 2006 ST

REFERENCE DRAWINGS	NUMBER	TITLE
DESIGNED BY	DATE	
DRAWN BY	DATE	
CHECKED BY	DATE	

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES CENI - TRACK STRUCTURES & FACILITIES	CONTRACT NO. ST-TW-030	SCALE 1/4" = 1'-0"	DRAWING NO. ST-TW-030	SHEET NO. #11 OF 1
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QTY.	DESCRIPTION - FURNISHED, TYP. PROCUREMENT
4	NO. 8 GUARDED PLATED SWITCH, BALLASTED, COMPL.
4	NO. 8 PLATED FROG, BALLASTED, COMPLETE
8	12'-6" GUARD RAIL, FULLY HEAT TREATED, COMPLETE
2 EACH	NO. 8 DOUBLE CROSSOVER, END AND CENTER CROSSING FROGS, BALLASTED, COMPLETE
4	MANGANESE HOUSING WITH DUCTILE IRON CHAIRS
24	DUCTILE IRON RAIL STOPS
A.R.	132 RE GUARD RAILS
A.R.	BONDED RAIL JOINTS, INTERNAL TO THE TURNOUTS
A.R.	LEFT HAND PANDROL CLIPS 42056
A.R.	ELASTIC EXTENSER BE PLATES PUNCHED FOR 7/8" SCREW SPINES
A.R.	GR PLATES
A.R.	7' X 9' TIMBER SWITCH TIES AS SHOWN
A.R.	7' X 9' TIMBER CROSS TIES AS SHOWN
A.R.	7/8" SCREW SPINES
A.R.	PANDROL PLATES

QTY.	DESCRIPTION - FURNISHED, TYP. INSTALLATION
8'-8"	RAIL JOINTS TO CONNECT TURNOUTS AND DAMAGED TO OMR
9'-0"	
9'-6"	
10'-0"	
10'-6"	
11'-0"	
11'-6"	
12'-5"	
13'-0"	
15'-6"	
22'-8"	
TOTAL	210

NOTES:

- FOR TURNOUT DATA SEE DWG. NO. ST-TW-030.

THIS DRAWING IS A TECHNICAL DRAWING AND IS NOT TO BE USED FOR CONSTRUCTION WITHOUT THE APPROVAL OF THE ENGINEER OF RECORD. ANY CHANGES TO THIS DRAWING MUST BE APPROVED BY THE ENGINEER OF RECORD.

EXPIRATION DATE: _____

ISSUE NO.: _____

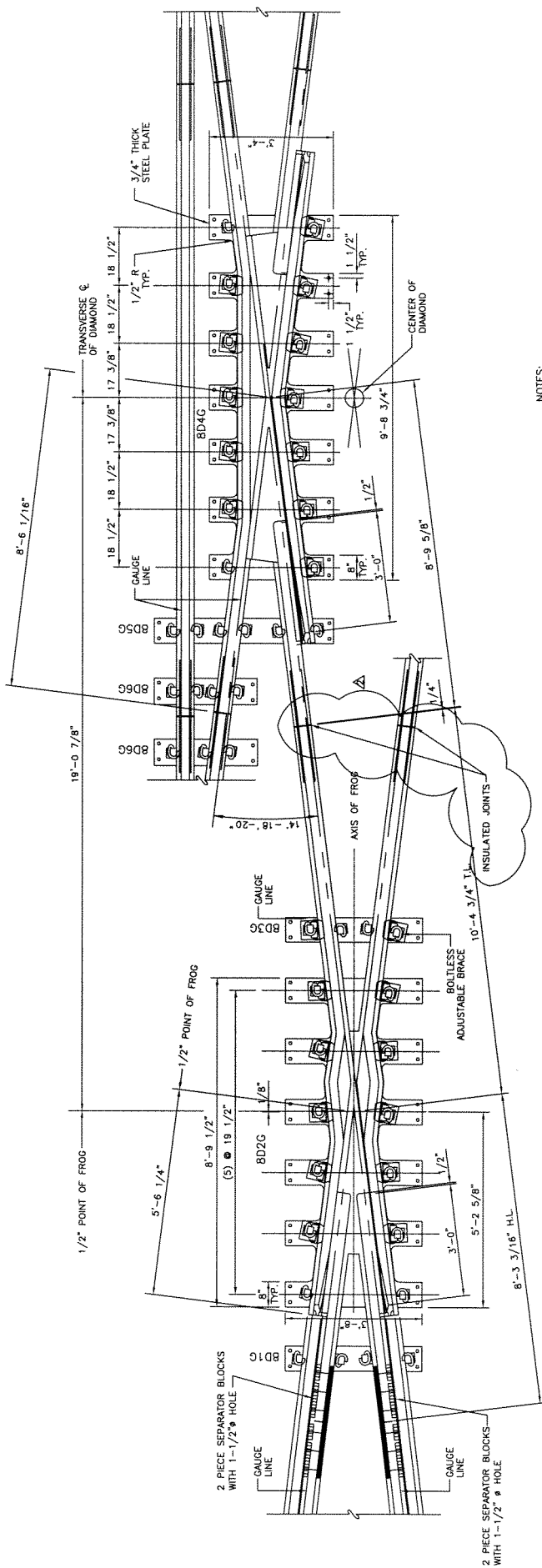
DATE: _____

SCALE: 1/4" = 1'-0"

DRAWING NO.: ST-TW-030

SHEET NO.: #11 OF 1

WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NOTES:

1. RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
2. RAIL DRILLINGS, BAR PUNCHINGS, OVAL NECK TRACK BOLTS AND TRACK BOLT NUTS SHALL BE IN ACCORDANCE WITH AREMA MANUAL, VOL. 1, PAGES 4-1-13 THRU 4-1-18 (36"-6 HOLE JOINT BAR, 115 RE RAIL SECTION).
3. CROSSOVER END AND CENTER FROGS SHALL BE FULLY HEAT TREATED RAILBOUND MANGANESE STEEL EXPLOSION HARDENED PER AREMA TRACKWORK SPECIFICATIONS, SPECIAL TRACKWORK MATERIAL.
4. ALL SPECIAL FROG PLATES SHALL BE 3/4" THICK WITH NO RAIL CANT.
5. ELASTOMER PADS SHALL BE 3/4" THICK AND EXTEND BEYOND THE FROG PLATES 1" ON ALL SIDES.
6. THE BONDED FROG AND BONDED CENTER FROG INSERTS SHALL BE MILLED CARBON STEEL CASTINGS AS SPECIFIED IN AREMA STANDARD PLAN NO. 750-81 AND 761-83, OF THE CONTRACT SPECIFICATIONS, AND AS SHOWN ON THIS DRAWING.

PLATE	LENGTH	WIDTH
BD1G	3'-8"	8"
BD2G	3'-8"	8"
BD3G	4'-9"	8"
BD4G	2'-9"	8"

NO. 8 DOUBLE CROSSOVER END FROG - COMPLETE	
QUANTITY	DESCRIPTION
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE. COMPLETE (PER AREMA STANDARD PLAN NO. 750-81 AND 761-83) AND MODIFIED AS INDICATED
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE. COMPLETE (PER AREMA STANDARD PLAN NO. 750-81 AND 761-83)
2 EACH	SPECIAL PLATES 801 THRU 805, COMPLETE
2 PER FROG	BONDED FROG INSERTS
48	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS e2056

BILL OF MATERIAL	
QUANTITY	DESCRIPTION
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE. COMPLETE (PER AREMA STANDARD PLAN NO. 750-81 AND 761-83) AND MODIFIED AS INDICATED
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE. COMPLETE (PER AREMA STANDARD PLAN NO. 750-81 AND 761-83)
2 EACH	SPECIAL PLATES 801 THRU 805, COMPLETE
2 PER FROG	BONDED FROG INSERTS
48	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS e2056

THESE DIMENSIONS ARE FOR INFORMATION ONLY. THESE DIMENSIONS WERE PREPARED AND APPROVED BY THE OFFICE OF THE GENERAL MANAGER OF THE AUTHORITY OF THE DISTRICT OF COLUMBIA.

DESIGNED BY: _____ DATE: _____
 DRAWN BY: A. DAVIS DATE: 05/20/06
 CHECKED BY: L. HUGHES DATE: 05/20/06

DESIGNED BY: _____ DATE: _____
 DRAWN BY: A. DAVIS DATE: 05/20/06
 CHECKED BY: L. HUGHES DATE: 05/20/06

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 GENI - TRACK STRUCTURES & FACILITIES

REVISIONS	DATE	DESCRIPTION
1	01/00/07	Modification to the Separator Blocks

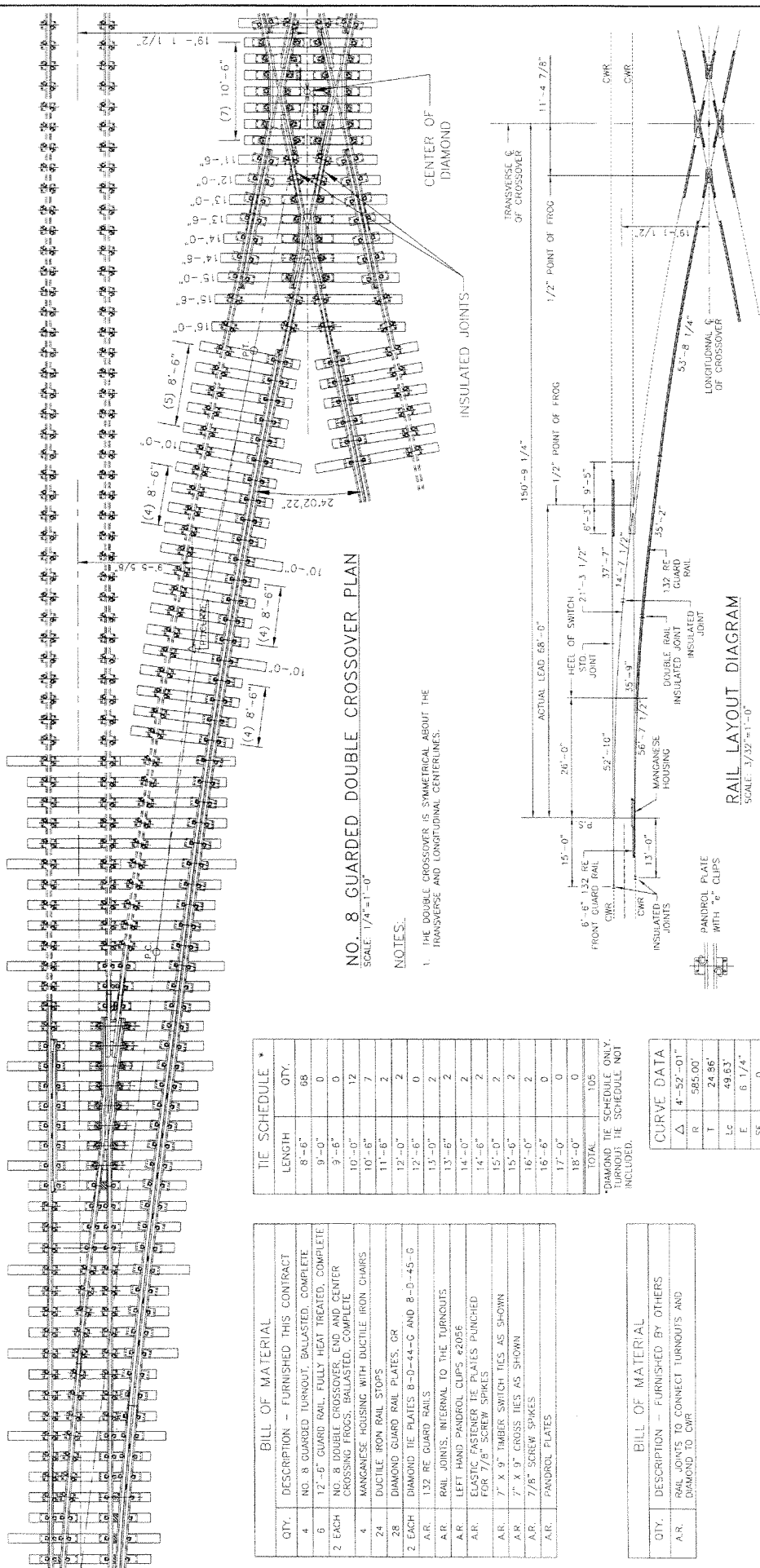
REFERENCE DRAWINGS	NUMBER	TITLE

TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED DOUBLE CROSSOVER, 14'-0"
 TRACK CENTERS, DIAMOND & END FROG DETAILS
 .BALLED TRACK

SCALE: AS NOTED
 CONTRACT NO. FQ-
 DRAWING NO. S1-TW-063
 SHEET NO. # of #.

APPROVED: _____ DATE: _____
 THOMAS ROBINSON
 REPORT CHIEF ENGINEER

EXPIRATION DATE: _____
 LICENSE NO. _____
 -DC REGISTERED CIVIL ENGINEER



NO. 8 GUARDED DOUBLE CROSSOVER PLAN

SCALE: 1/4" = 1'-0"

NOTES:
 1. THE DOUBLE CROSSOVER IS SYMMETRICAL ABOUT THE TRANSVERSE AND LONGITUDINAL CENTERLINES.

LENGTH	QTY.
8'-6"	68
9'-0"	0
9'-6"	0
10'-0"	12
10'-6"	7
11'-0"	2
12'-0"	2
12'-6"	0
13'-0"	2
13'-6"	2
14'-0"	2
14'-6"	2
15'-0"	2
15'-6"	2
16'-0"	2
16'-6"	0
17'-0"	0
18'-0"	0
TOTAL	105

*DIAMOND THE SCHEDULE ONLY. TURNOUTS THE SCHEDULE NOT INCLUDED.

REVISIONS	DATE	BY	DESCRIPTION
Δ	4-52-01		
R	5-25-00		REVISED MADE OF DIAMOND FROM RAIL LAYOUT DIAGRAM
T	24-86		
Lc	49.6.31		
E	6 1/4"		
SE	0		

QTY.	DESCRIPTION
4	NO. 8 GUARDED TURNOUT, BALLASTED, COMPLETE
6	12'-6" GUARD RAIL, FULLY HEAT TREATED, COMPLETE
2	NO. 8 DOUBLE CROSSOVER, END AND CENTER CROSSING FROGS, BALLASTED, COMPLETE
4	MANGANESE HOUSING WITH DUCTILE IRON CHAIRS
24	DUCTILE IRON RAIL STOPS
28	DIAMOND GUARD RAIL PLATES, CR
2	EACH DIAMOND THE PLATES 8-0-44-C AND 8-0-45-G
A.R.	132 RE GUARD RAILS
A.R.	RAIL JOINTS, INTERVAL TO THE TURNOUTS
A.R.	LEFT HAND PANDROL CLIPS #2056
A.R.	ELASTIC PASTER FOR PLATES PUNCHED FOR 7/8" SCREW SPIKES
A.R.	7" X 9" TIMBER SWITCH TIES AS SHOWN
A.R.	7" X 9" CROSS TIES AS SHOWN
A.R.	7/8" SCREW SPIKES
A.R.	PANDROL PLATES

QTY.	DESCRIPTION
A.R.	RAIL JOINTS TO CONNECT TURNOUTS AND DIAMOND TO CWR

TRACKWORK PROCUREMENT
 NO. 8 GUARDED DOUBLE CROSSOVER, TYPE 1,
 QUARTER UNIT, 38'-3" TRACK CENTERS, PLAN,
 BALLASTED TRACK

SCALE: 1/4" = 1'-0"
 DRAWING NO. TW-2010-12
 SHEET NO. 13

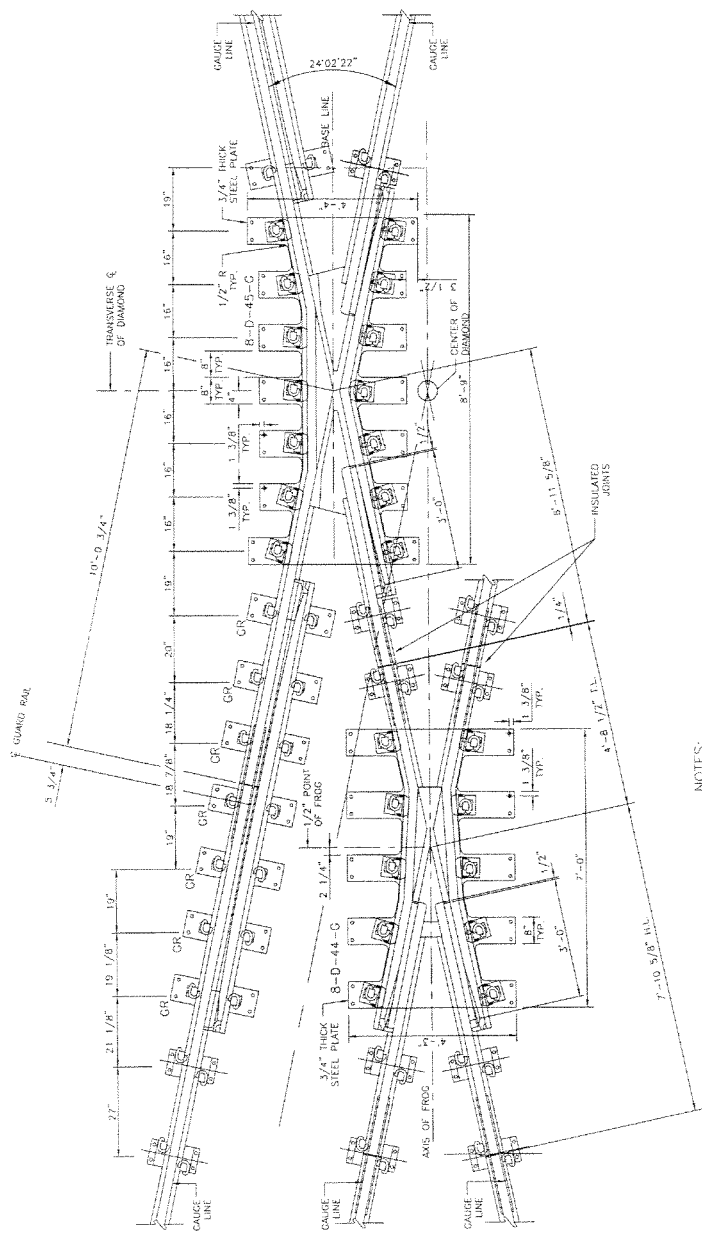
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF OPERATIONS • RAIL SERVICES
 OFFICE OF TRACK AND STRUCTURES SYSTEMS MAINTENANCE

APPROVED BY: _____
 SUBMITTED BY: _____

DESIGNED: J.S.E.C. 12/78
 DRAWN: J.S.E.C. 12/78
 CHECKED: J.E.B. 12/78
 APPROVED: _____ DATE: _____

REFERENCE DRAWINGS:
 NUMBER _____ DESCRIPTION _____

REVISIONS:
 DATE BY DESCRIPTION



NOTES:

1. RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
2. RAIL DRILLINGS, BAR PUNCHINGS, OVAL NECK TRACK BOLTS AND TRACK BOLT NUTS SHALL BE IN ACCORDANCE WITH AREMA MANUAL, VOL. 1, PAGES 4-1-13 THRU 4-1-18 (36"-6 HOLE JOINT BAR, 115 RE RAIL SECTION).
3. CROSSOVER END AND CENTER FROGS SHALL BE RAILROUND MANGANESE STEEL EXPLOSION HARDENED PER TRACKWORK SPECIFICATIONS.
4. ALL SPECIAL FROG PLATES SHALL BE 3/4" THICK WITH NO RAIL CANT.
5. THE BONDED FROG AND BONDED CENTER FROG INSERTS SHALL BE MILLED CARBON STEEL CASTINGS AS SPECIFIED IN THE CONTRACT SPECIFICATIONS, AND AS SHOWN ON THIS DRAWING.

NO. 8 DOUBLE CROSSOVER CENTER FROG, END FROG - COMPLETE	
BILL OF MATERIAL	
QUANTITY	DESCRIPTION - FURNISHED THIS CONTRACT
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 24'-02'-22" CROSSING ANGLE, COMPLETE (PER AREA STANDARD PLAN NO. 750-01 AND 761-B3) AND MODIFIED AS INDICATED
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 24'-02'-22" CROSSING ANGLE, COMPLETE (PER AREA STANDARD PLAN NO. 750-01 AND 761-B3) AND MODIFIED AS INDICATED
2 PER FROG	BONDED FROG INSERTS
A.R.	GR PLATES
48	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS e2056

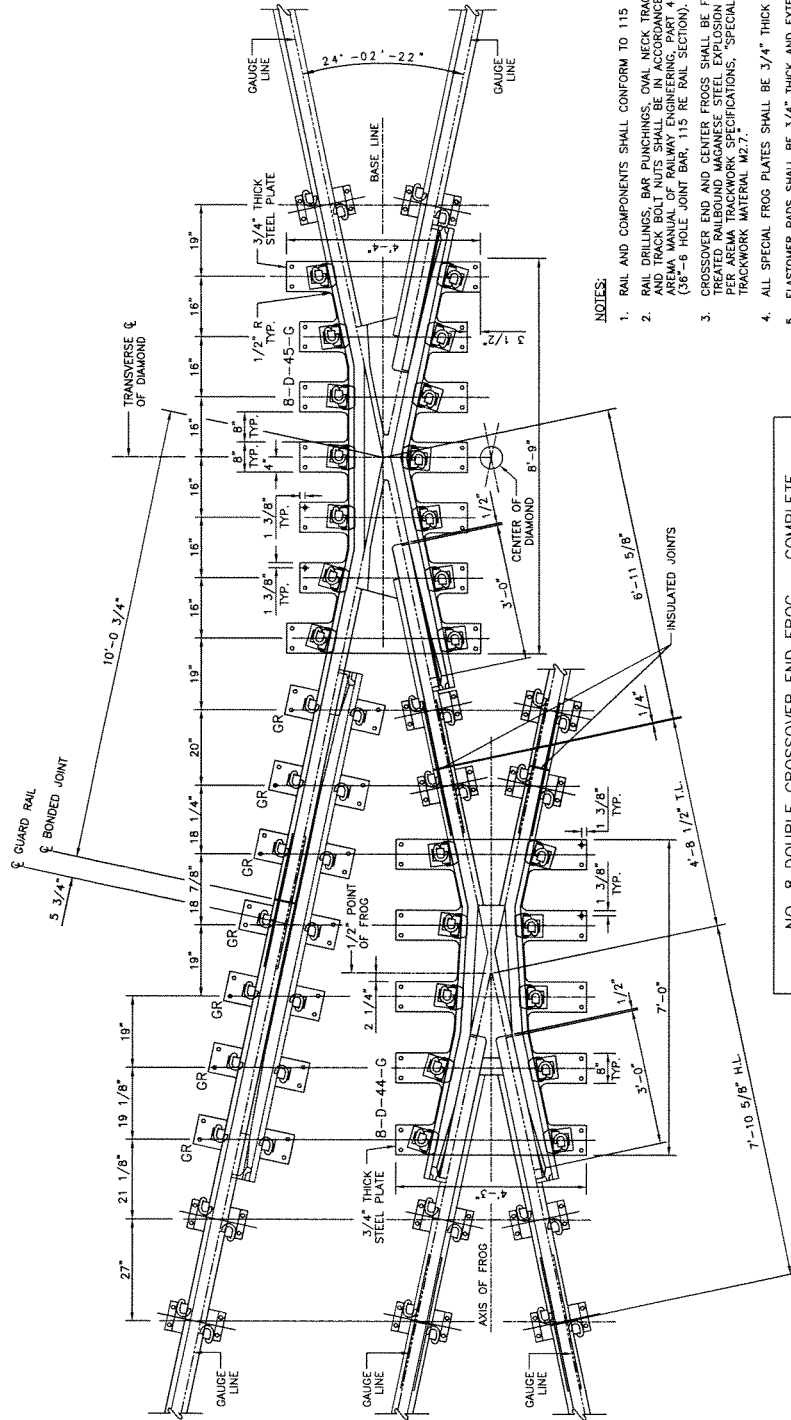
DESIGNED	DATE	REFERENCE DRAWINGS	REVISIONS
DRWN	12/08		
CHECKED	12/08		
APPROVED	DATE		

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF OPERATIONS • RAIL SERVICES
 OFFICE OF TRACK AND STRUCTURES SYSTEMS MAINTENANCE

TRACKWORK PROCUREMENT
 NO. 8 GUARDED DOUBLE CROSSOVER TYPE 1,
 38'-3" TRACK CENTERS, DIAMOND & END FROG
 DETAILS, BALLASTED TRACK

SCALE: 1/4" = 1'-0" 1:2 4FT
 AND AS SHOWN
 DRAWING NO. TW2010-13
 SHEET NO. 14

WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NOTES:

1. RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
2. RAIL DRILLINGS, BAR PUNCHINGS, ORAL NECK TRACK BOLTS SHALL CONFORM TO THE REQUIREMENTS SET FORTH IN AREMA MANUAL OF RAILWAY ENGINEERING, PART 4, RAIL JOINTS (36\"/>

NO. 8 DOUBLE CROSSOVER END FROG - COMPLETE	
BILL OF MATERIAL	
QUANTITY	DESCRIPTION
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 24\"/>
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 24\"/>
2 PER FROG	BONDED FROG INSERTS
A.R.	GR PLATES
4B	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS #2056

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT I AM A LICENSED PROFESSIONAL ENGINEER IN THE STATE OF MARYLAND AND THAT I AM A LICENSED ARCHITECT UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.
 LICENSE NO. _____
 EXPIRATION DATE _____
 -OR- REGISTER SECTION 1412

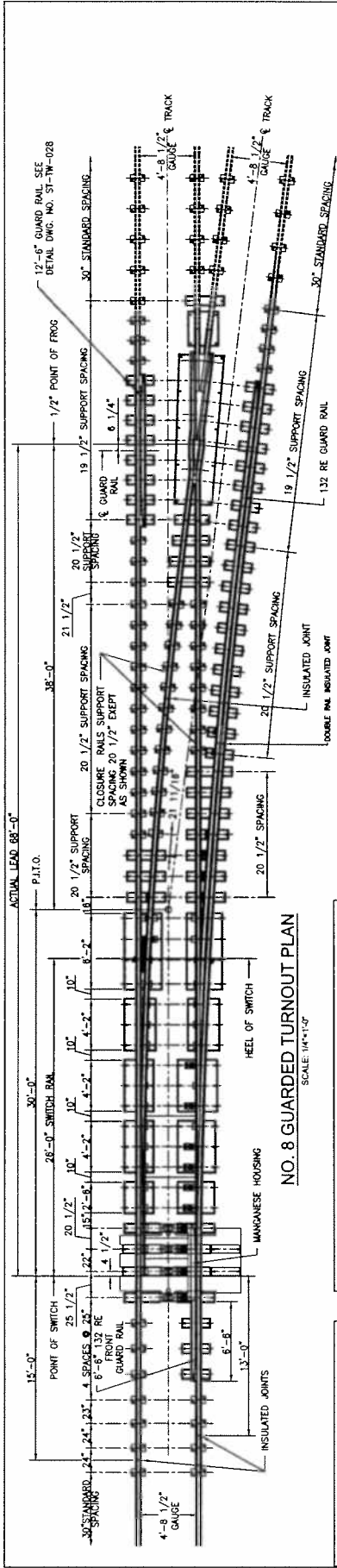
TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED DOUBLE CROSSOVER, 40'-6"
 TRACK CENTERS, DIAMOND & END FROG DETAILS,
 BALLASTED TRACK

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

DATE	BY	DESCRIPTION
08/02/02	01	Drawn
08/02/02	02	Revised for DC/DW/2 Approval, Apr. 2005
08/13/04	04	Added Endplate Joints
01/15/05	05	Revised Title Block and Changed ID to meet ST

DESIGNED	DATE
J. BERRY	08/02/02
DRAWN	08/02/02
CHECKED	08/02/02

CONTRACT NO. FC-
 DRAWING NO. ST-TW-086
 SCALE 3/4" = 1'-0"
 SHEET NO. # of 1



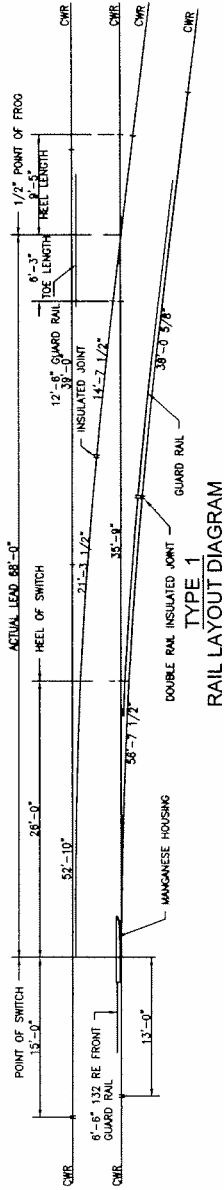
NO. 8 GUARDED TURNOUT PLAN
SCALE: 1/4" = 1'-0"

NUMBER	DESCRIPTION	QTY.
1	28'-0" GUARDED STRAIGHT SWITCH WITH UNIFORM RISERS -	
1	36'-0" GUARDED PLATED CURVED SWITCH WITH UNIFORM RISERS -	
1	D.F. COMPLETE	
1	NO. 8 PLATED BOUND MANGANESE FROG - D.F. COMPLETE	
1	12'-6" GUARD RAIL COMPLETE	
1	MANGANESE HOUSING WITH DUCTILE IRON CHAIRS	
6	DUCTILE IRON RAIL STOPS	
A.R.	132 RE GUARD RAILS	
A.R.	BOLTED STANDARD RAIL JOINTS, 8 HOLE, 36 INCH	
A.R.	BOLTED INSULATED RAIL JOINTS, 8 HOLE, 36 INCH	
A.R.	LEFT HAND PANDROL CLIPS #2056	
A.R.	ELASTOMER PAD FOR EACH PLATE	

NUMBER	DESCRIPTION	QTY.
8	7'-09"-10"	
6	6'-3"	
9	9'-8"	
8	15'-8"	
14	8-13/16"	
28	28'-0"	
3	3'-07"-09"	
5	5'-11'-48"	
503	503.88'	
0	0	
68	68'-0"	
35	35'-9"	
35	35'-10 31/32"	
509	509.88'	
507	507.83'	
11	11'-17'-13"	
0	0"	
0	0"	

- NOTES:**
- GAUGE WIDTH THROUGHOUT TURNOUT IS 4'-8 1/2".
 - LOCATE SEPARATOR BLOCKS NOT MORE THAN 4'-0" ON CENTERS AND AS NECESSARY TO CLEAR JOINT BARS AND ANCHOR BOLTS.
 - JOINTS INDICATED IN RAIL LAYOUT DIAGRAM ARE REQUIRED. OTHER JOINTS LOCATED BY THE CONTRACTOR SHALL BE SUBMITTED FOR APPROVAL BY THE MAIN ENGINEER.
 - CLOSURE RAIL LENGTHS INDICATED ARE TOTAL INSULATED JOINTS. DO NOT ALLOW FOR STANDARD OR INSULATED JOINTS.
 - RAIL ENDS TO BE JOINED TO CNR AND UNDRILLED. INTERNAL TO THE TURNOUT.
 - RIGHT HAND TURNOUT IS SHOWN. LEFT HAND TURNOUT IS OPPOSITE HAND.
 - GUARD RAIL IS HIGH STRENGTH 132RE SECTION.
 - ALL DIRECT FIXATION FASTENERS ARE N.I.C.
 - ALL RAILS WITHIN THE TURNOUT ARE FASTENED TO THE PLATES BY LEFT HAND PANDROL SPRING CLIPS - #2056.

- RAIL AT JOINT BARS SHALL BE FASTENED WITH LEFT HAND MODIFIED E-CLIP OR C-CLIP.
- ADDITIONAL DOUBLE RAIL INSULATED JOINT SHALL BE FURNISHED WITH EACH TURNOUT AS SPARE.
- WIDTH AND LENGTH OF ELASTOMER PADS SHALL BE 2" LARGER THAN DIMENSIONS OF CORRESPONDING PLATES.
- RAIL AT HEEL BLOCK SHALL BE FASTENED WITH MODIFIED LEFT HAND PANDROL CLIPS # 42083 OR PANDROL "J" CLIPS.
- RAIL IS HEAD HARDENED RAIL.
- FOR DOUBLE RAIL INSULATED JOINT DETAIL SEE DWG NO. ST-TW-025.
- DO NOT DRILL HOLES FOR JOINTS IN STOCK RAILS AHEAD OF P.S.
- CLOSURE LENGTHS INDICATED ARE TOTAL LENGTH WITH NO ALLOW. FOR STAD. OR INS. JO.
- DIMENSIONS SHOWN ON STOCK RAILS AHEAD OF P.S. ARE STANDARD. AUTHORITY WILL SPECIFY STOCK RAIL LENGTH AHEAD OF P.S. WHERE OTHER THAN STANDARD LENGTHS ARE REQUIRED.



RAIL LAYOUT DIAGRAM TYPE 1
SCALE: 1/4" = 1'-0"

DATE	BY	DESCRIPTION
06/01/00	AL	DESIGNED AND DRAWN BY THE AUTHOR
06/01/00	AL	DESIGNED AND DRAWN BY THE AUTHOR
07/15/00	AL	REVISION
07/15/00	AL	REVISION
07/15/00	AL	REVISION

DATE	BY	DESCRIPTION
06/01/00	AL	DESIGNED AND DRAWN BY THE AUTHOR
06/01/00	AL	DESIGNED AND DRAWN BY THE AUTHOR
07/15/00	AL	REVISION
07/15/00	AL	REVISION
07/15/00	AL	REVISION

DESIGNED	DATE	DESCRIPTION
DRAWN	DATE	DESCRIPTION
CHECKED	DATE	DESCRIPTION

APPROVED	DATE	DESCRIPTION
APPROVED	DATE	DESCRIPTION

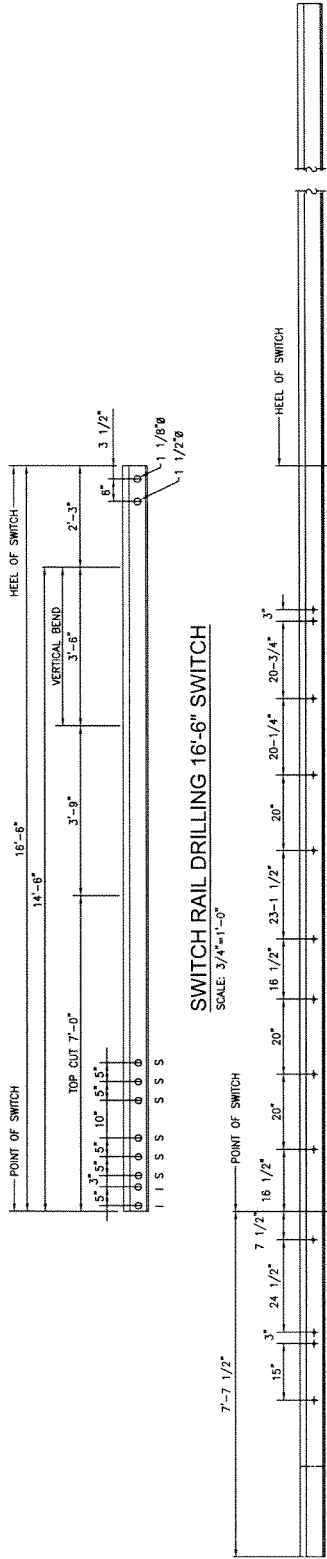
CONTRACT NO.	SCALE	DRAWING NO.	SHEET NO.
1/4" = 1'-0"	SI-TW-028		# of

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
NO. 8 GUARDED TURNOUT PLAN, PLATED
DIRECT FIXATION

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT I AM A LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

EXPIRES: NA
LIC. REGISTERED: NA



SWITCH RAIL DRILLING 16'-6" SWITCH

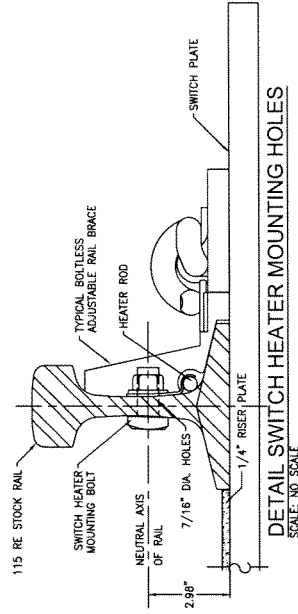
SCALE: 3/4"=1'-0"

STOCK RAIL DRILLING - 16'-6" SWITCH

SCALE: 3/4"=1'-0"

- HOLE SIZES**
- I 1 1/16" INTERLOCKING HOLES
 - S 1 1/16" SWITCH ROD HOLES
 - + 7/16" HEATER MOUNTING HOLES

NOTES:
1. HOLES SHOWN ARE REQUIRED. ADDITIONAL HOLES FOR REMORING BAR OR RAIL STOPS SHALL BE LOCATED AS PER THE SPECIFIC SWITCH HEATER.



DETAIL SWITCH HEATER MOUNTING HOLES

SCALE: NO SCALE

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DOCUMENTS WERE PREPARED OR APPROVED BY ME AND THAT I AM A LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

LICENSE NO. _____
EXPIRATION DATE _____
DC REGISTER SECTION 41.3

DESIGNED: JESCO		DATE: 01/29	REFERENCE DRAWINGS		WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY		TRACKWORK STANDARD DRAWING	
DRAWN: A. DAVIS		DATE: 01/29	REVISIONS		DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES		NO. 8 TURNOUT	
CHECKED: SVA/JANA		DATE: 12/14	DATE	DESCRIPTION	CENI - TRACK STRUCTURES & FACILITIES		SWITCH RAIL, DRILLING DETAILS	
					APPROVED: THOMAS ROBINSON		DRAWING NO. ST-TW-027	
					DESIGN ENGINEER		SCALE: 3/4" = 1'-0"	
					SUBMITTED		CONTRACT NO. FQ-	
					DATE		SHEET NO. #4	

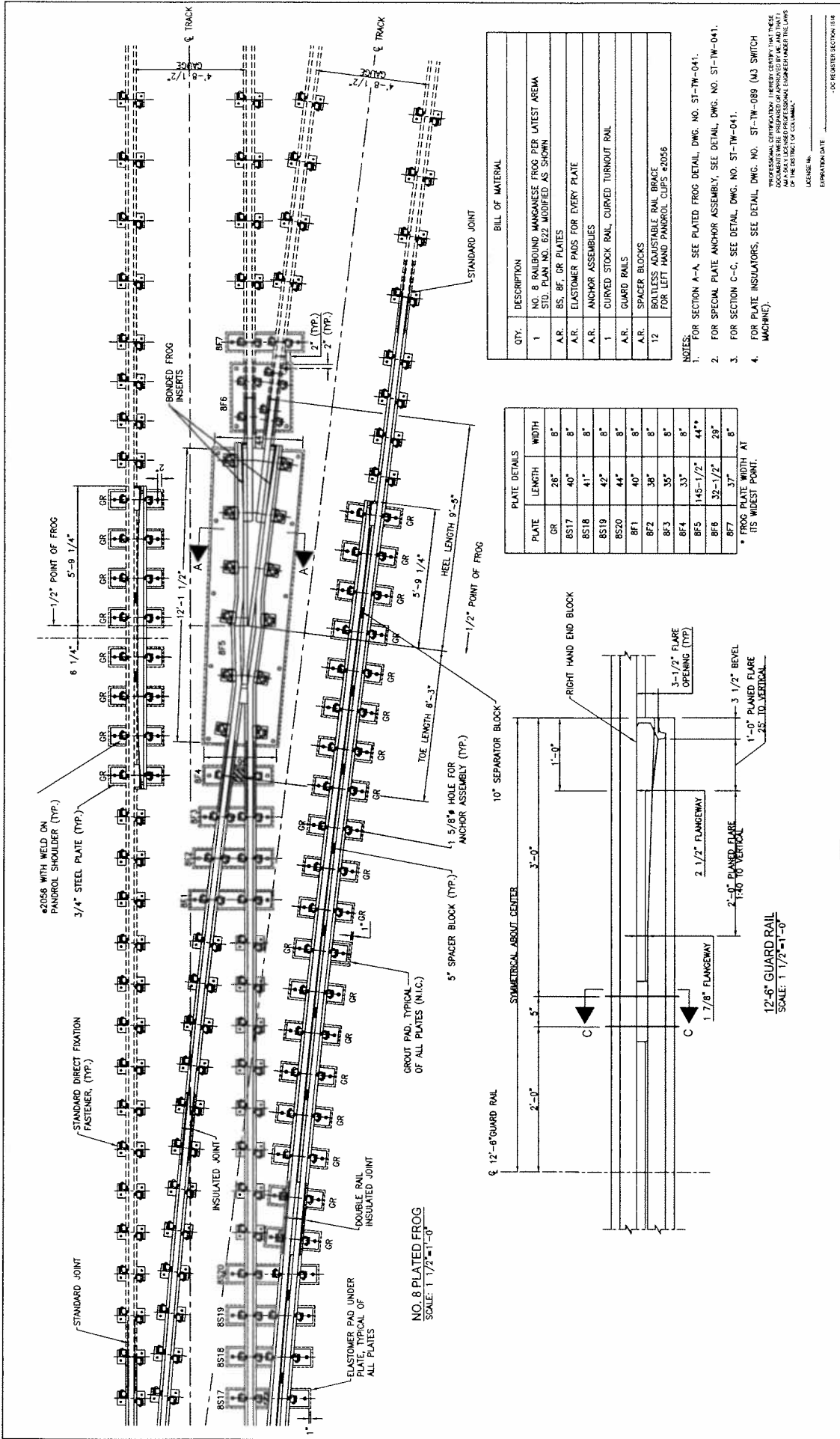


PLATE DETAILS

PLATE	LENGTH	WIDTH
GR	28"	8"
BS17	40"	8"
BS18	41"	8"
BS19	42"	8"
BS20	44"	8"
BF1	40"	8"
BF2	36"	8"
BF4	33"	8"
BF5	145-1/2"	44"
BF6	32-1/2"	28"
BF7	37"	8"

* FROG PLATE WIDTH AT ITS WIDEST POINT.

BILL OF MATERIAL

QTY.	DESCRIPTION
1	NO. 8 RAILBOUND MANGANESE FROG PER LATEST AREA STD. PLAN NO. 622 MODIFIED AS SHOWN
A.R.	BS, BF, GR PLATES
A.R.	ELASTOMER PADS FOR EVERY PLATE
A.R.	ANCHOR ASSEMBLIES
1	CURVED STOCK RAIL, CURVED TURNOUT RAIL
A.R.	GUARD RAILS
A.R.	SPACER BLOCKS
A.R.	BOLTLESS ADJUSTABLE RAIL BRACE
12	FOR LEFT HAND PANDROL CLIPS 22056

- NOTES:**
- FOR SECTION A-A, SEE PLATED FROG DETAIL, DWG. NO. ST-TW-041.
 - FOR SPECIAL PLATE ANCHOR ASSEMBLY, SEE DETAIL DWG. NO. ST-TW-041.
 - FOR SECTION C-C, SEE DETAIL DWG. NO. ST-TW-041.
 - FOR PLATE INSULATORS, SEE DETAIL DWG. NO. ST-TW-089 (M3 SWITCH MACHINE).

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND THAT I AM A duly LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

LICENSE NO. _____ EXPIRATION DATE _____

TRACKWORK STANDARD DRAWING
NO. 8 GUARDED TURNOUT, PLATED FROG
DIRECT FIXATION TRACK

SCALE: 1/2" = 1'-0"

CONTRACT NO. _____ DRAWING NO. ST-TW-039 SHEET NO. # 4

FO- _____

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

APPROVED: _____ DATE _____
 THOMAS ROBINSON
 SENIOR CHIEF ENGINEER

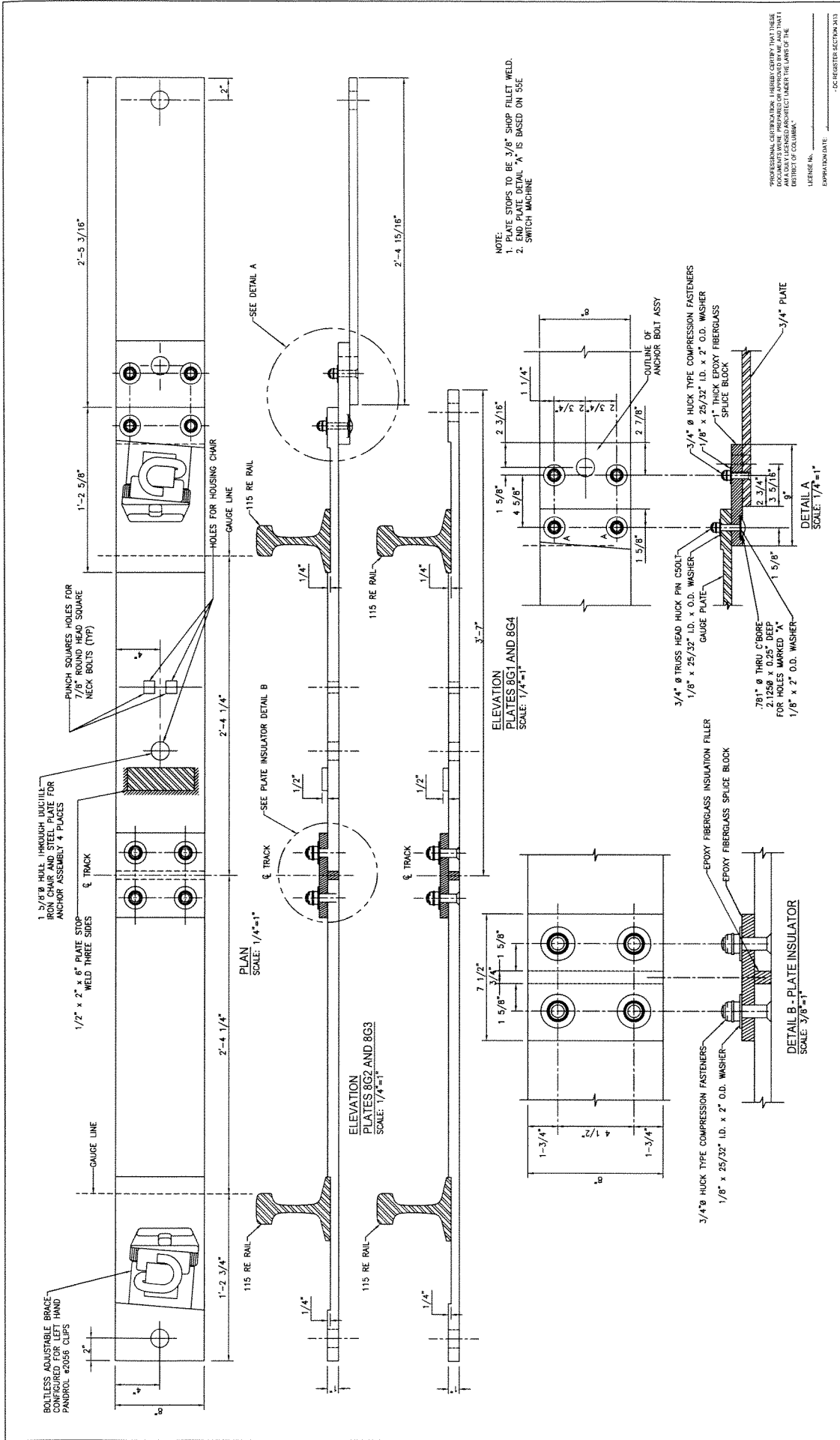
REFERENCE DRAWINGS

NUMBER	DATE	BY	DESCRIPTION
	07/17/02	GT	LOCATION OF 4' MINIMUM
	08/09	GT	REV. BY DC-COMP APPROVAL, NOV 2009
	08/09	GT	ADDED TURNOUT A.S. TO THE DRAWING

REVISIONS

DATE	BY	DESCRIPTION

DESIGNED: _____ DATE _____
 DRAWN: A. DAVIS DATE _____
 CHECKED: _____ DATE _____



WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED TURNOUT, DETAILS
 DIRECT FIXATION TRACK
 SHEET 1 OF 2

CONTRACT NO. AS SHOWN
 DRAWING NO. ST-TW-040
 SHEET NO. # #

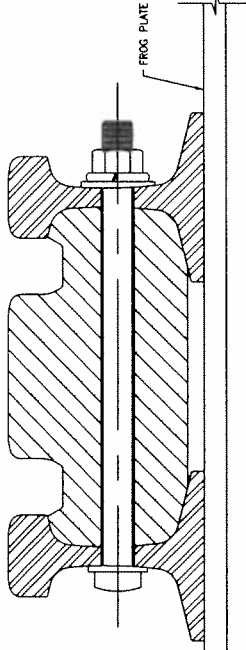
DATE: _____ DATE: _____

APPROVED: THOMAS ROBINSON, SPECIALIZED ENGINEER
 SUBMITTED: _____

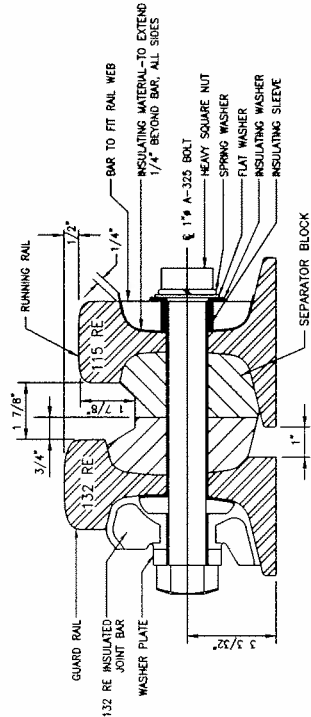
EXPIRATION DATE: _____
 LICENSE NO. _____
 EXP. DATE: _____

WHATIA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY

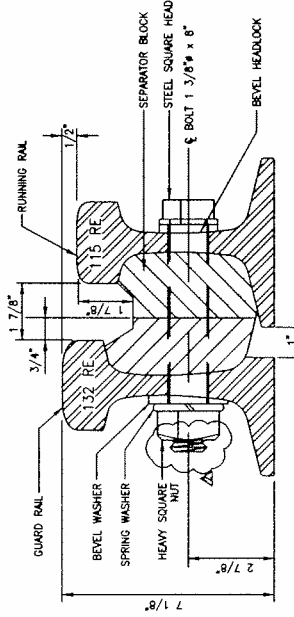
NOTES:
 1. FOR BILL OF MATERIAL AND GENERAL NOTES ON DETAILS, SEE DRAWING ST-TW-039/A
 2. THIS DRAWING PROVIDES CLARIFICATION AND ADDITIONAL INFORMATION TO THAT IS SHOWN ON DRAWING ST-TW-039



SECTION A-A - PLATED FROG
NOT TO SCALE

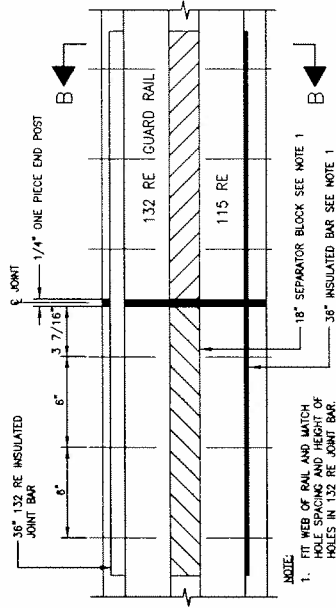


SECTION B-B - DOUBLE RAIL INSULATED JOINT
NOT TO SCALE



SECTION C-C - SEPARATOR BLOCK
NOT TO SCALE

NOTES:
 THIS SECTION REPLACES SECTION "C"
 OF DRAWING, DD-TW-039.

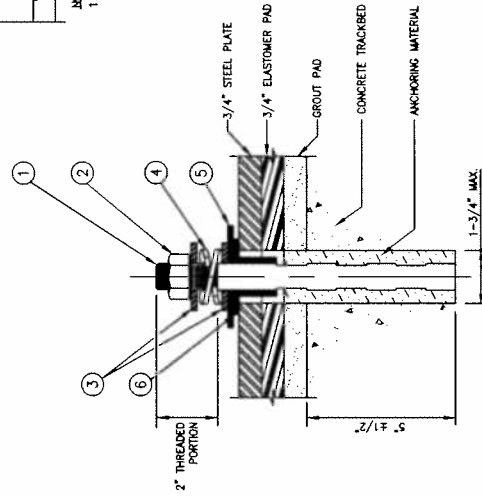


DETAIL - DOUBLE RAIL INSULATED JOINT
NOT TO SCALE

NOTE:
 1. FIT WEB OF RAIL AND MATCH HOLE SPACING AND HEIGHT OF HOLES IN 132 RE JOINT BAR.

BILL OF MATERIAL - ANCHOR ASSEMBLY

ITEM	QTY.	DESCRIPTION - FURNISHED THIS CONTRACT
1	1	THREADED ROD HOT DIPPED GALVANIZED 7/8"x11" ASTM-A123/A123M
2	1	THREADED ROD HOT DIPPED GALVANIZED 7/8"x11" ASTM-A123/A123M
3	2	STEEL WASHER, 15/16" I.D., 2-1/4" O.D., 3/16" THICK, ASTM-A-325
4	1	DOUBLE COIL SPRING WASHER
5	1	INSULATING FIBER WASHER, 1-9/32" I.D., 3-3/8" O.D.
6	1	ONE PIECE - INSULATING FIBER WASHER (29/32" I.D., 2-1/2" O.D.) AND INSULATING FIBER SLEEVE (29/32" I.D., 1-9/32" O.D.)

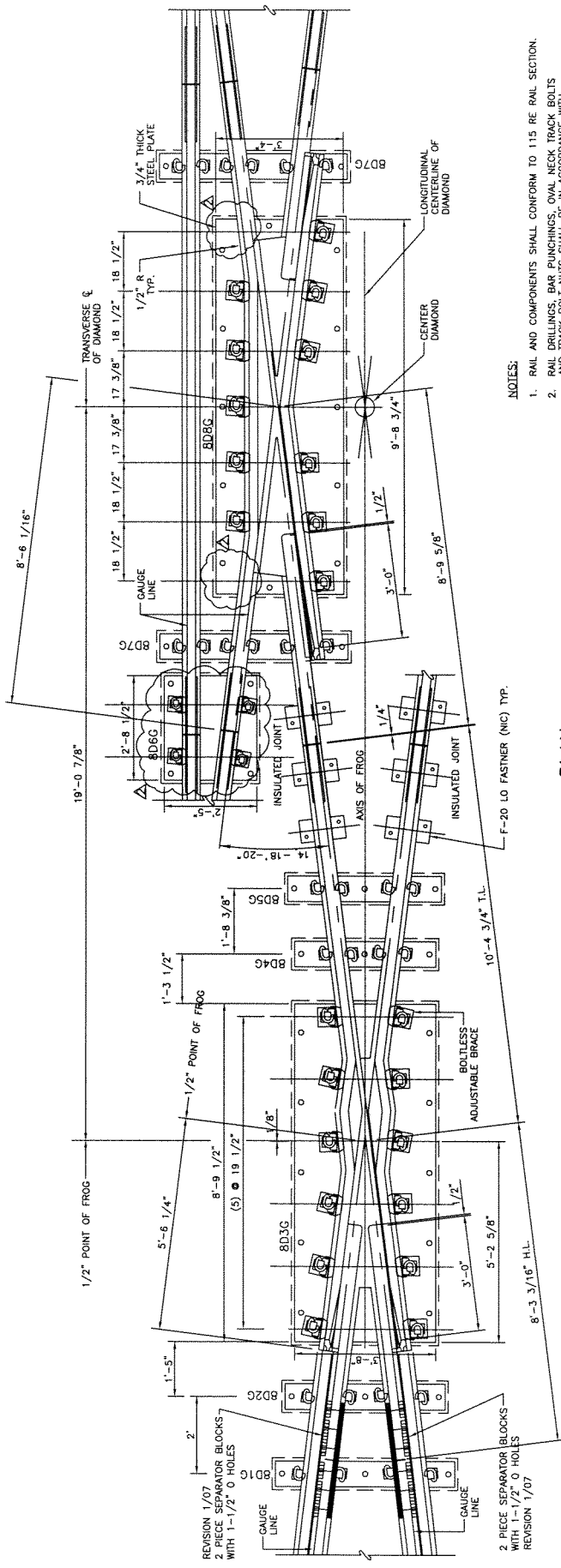


SPECIAL PLATE ANCHOR ASSEMBLY
NOT TO SCALE

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES CENI - TRACK STRUCTURES & FACILITIES		TRACKWORK STANDARD DRAWING NO. 8 PLATED TURNOUT; DETAILS, DIRECT FIXATION TRACK SHEET 2 OF 2
DESIGNED BY: [] DRAWN BY: [] CHECKED BY: []	DATE: [] DATE: [] DATE: []	SCALE: NOT TO SCALE CONTRACT NO.: ST-TW-041 DRAWING NO.: ST-TW-041 SHEET NO.: # 2
REVISIONS NO. DATE BY DESCRIPTION		APPROVED BY: [] TRAVIS ROBINSON SENIOR CIVIL ENGINEER
REFERENCE DRAWINGS NO. TITLE		DATE: [] DATE: [] DATE: []

PROFESSIONAL CERTIFICATE NUMBER: []
 EXPIRES: []
 LICENSE NO.: []
 EXPIRES: []

WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NOTES:

1. RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
2. RAIL BRILLIANCE BAR RUNDINGS, OVAL NECK TRACK BOLTS AND TRACK BOLT NUTS SHALL BE IN ACCORDANCE WITH AREMA MANUAL OF RAILWAY ENGINEERING, PART 4, RAIL (36"-6 HOLE JOINT BAR, 115 RE RAIL SECTION).
3. CROSSOVER END AND CENTER FROGS SHALL BE FULLY HEAT TREATED RAILBOUND MAGANESE STEEL, EXPLOSION HARDENED PER AREMA TRACKWORK SPECS. "SPECIAL TRACKWORK MATERIAL M2.7."
4. ALL SPECIAL FROG PLATES SHALL BE 3/4" THICK WITH NO RAIL CANT.
5. ELASTOMER PADS SHALL BE 3/4" THICK AND EXTEND BEYOND THE FROG PLATES 1" ON ALL SIDES.
6. THE BOUNDED FROG AND BOUNDED CENTER FROG INSERTS SHALL BE MILD CARBON STEEL CASTINGS AS SPECIFIED IN THE CONTRACT SPECIFICATIONS, AND AS SHOWN ON THIS DRAWING.
7. USE 2-PIECE SEPARATOR BLOCKS WITH 1-1/2" Ø HOLE

PLATE	LENGTH	WIDTH
8D1G	4'-8"	8"
8D2G	4'-2"	8"
8D4G	3'-8"	8"
8D5G	4'-0"	8"
8D7G	4'-11"	8"

BILL OF MATERIAL	
QUANTITY	DESCRIPTION
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE, COMPLETE (PER LATEST AREMA STANDARD PLAN NO. 774 AND 750) AND MODIFIED AS INDICATED
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 14"-18"-20" CROSSING ANGLE, COMPLETE (PER LATEST AREMA STANDARD PLAN NO. 774 AND 750)
2 EACH	SPECIAL PLATES 8D1 THRU 8D5, COMPLETE
2 PER FROG	BOUNDED FROG INSERTS
50	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS, #2056

THESE DRAWINGS, SPECIFICATIONS, LETTERS, ORDERS, NOTES, AND TITLES ARE THE PROPERTY OF THE ARCHITECT AND SHALL BE KEPT IN THE ARCHITECT'S OFFICE. THESE DOCUMENTS ARE TO BE PREPARED AND APPROVED BY THE ARCHITECT AND SHALL BE THE PROPERTY OF THE ARCHITECT.

EXPIRATION DATE: _____
 LICENSE NO. _____
 DRAWING NO. ST-TW-067
 SHEET NO. _____

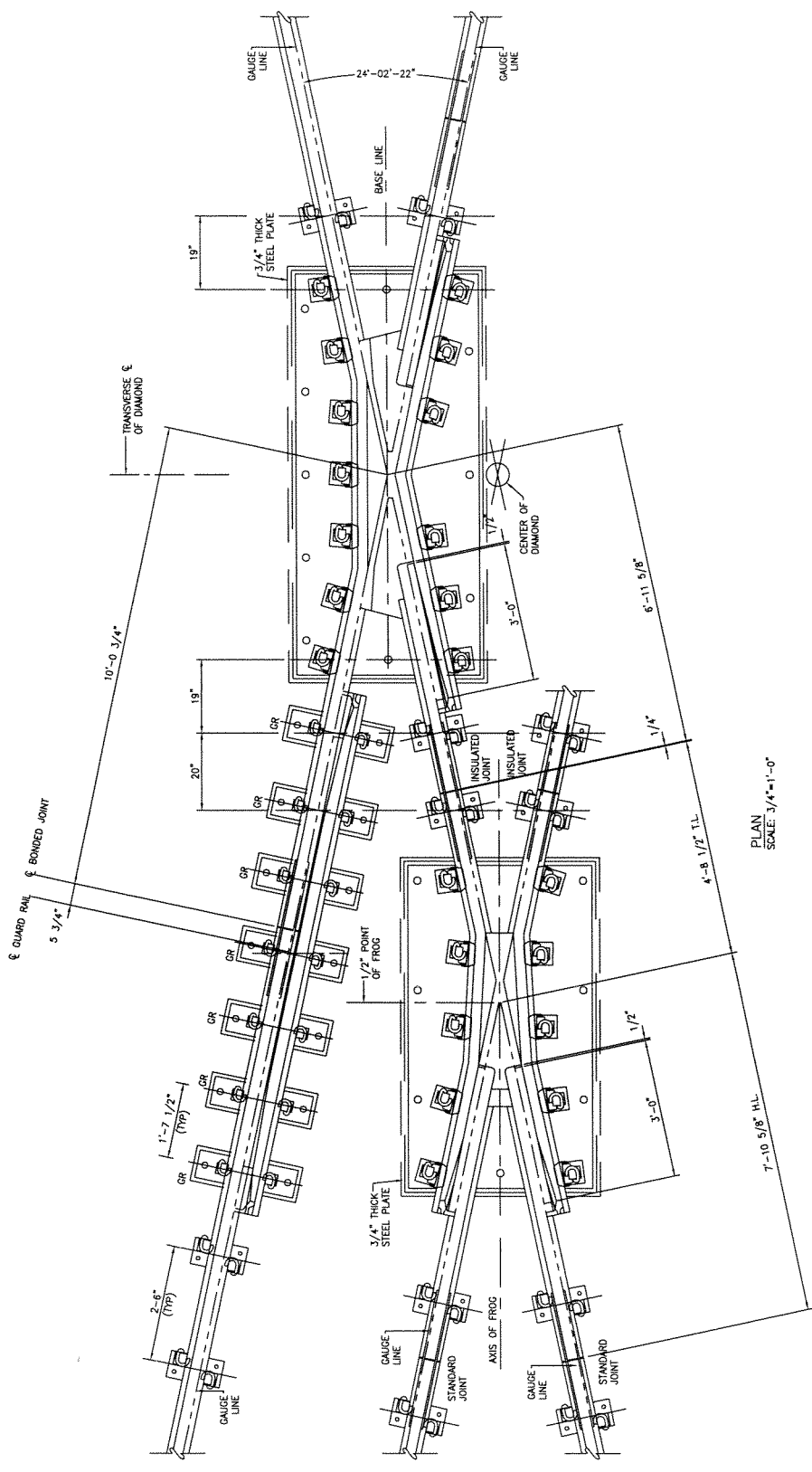
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED DOUBLE CROSSOVER, 14'-0"
 TRACK CENTERS, DIAMOND & END FROG DETAILS,
 DIRECT FIXATION TRACK

REVISIONS	DATE	BY	DESCRIPTION
1	07/06	ST	Added Information to Plan View
2	07/06	ST	Revised Detail Dimensions to Match ST
3	07/15	ST	Revised Detail Dimensions to Match ST

REFERENCE DRAWINGS	TITLE
NUMBER	
DATE	
DRAWN	
CHECKED	

APPROVED: _____ DATE: _____
 THOMAS ROBERTSON, DEPUTY CHIEF ENGINEER
 SCALE: 3/4" = 1'-0"
 CONTRACT NO. ST-TW-067
 DRAWING NO. ST-TW-067
 SHEET NO. _____



PLAN SCALE: 3/4"=1'-0"

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT
 I AM A LICENSED ARCHITECT UNDER
 THE LAWS OF THE DISTRICT OF COLUMBIA.
 LICENSE NO. _____
 EXPIRATION DATE: _____

TRACKWORK STANDARD DRAWING
 NO. 8 GUARDED DOUBLE CROSSOVER, DIAMOND
 PLATE, 40'-6" TRACK CENTERS, PLAN
 DIRECT FIXATION TRACK

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

REVISIONS	DATE	BY	DESCRIPTION

REFERENCE DRAWINGS	TITLE

DESIGNED	S. BELVES	DATE	
DRAWN	A. GARD	DATE	
CHECKED	BAWAMIN	DATE	

SHEET NO. #

DRAWING NO. ST-TW-072

SCALE 3/4" = 1'-0"

CONTRACT NO. FC-

DATE

REVISION SUBMITTED

DATE

APPROVED BY: JAMES SCHUMPER DEPUTY CHIEF ENGINEER

DATE

DATE

DATE

DATE

DATE

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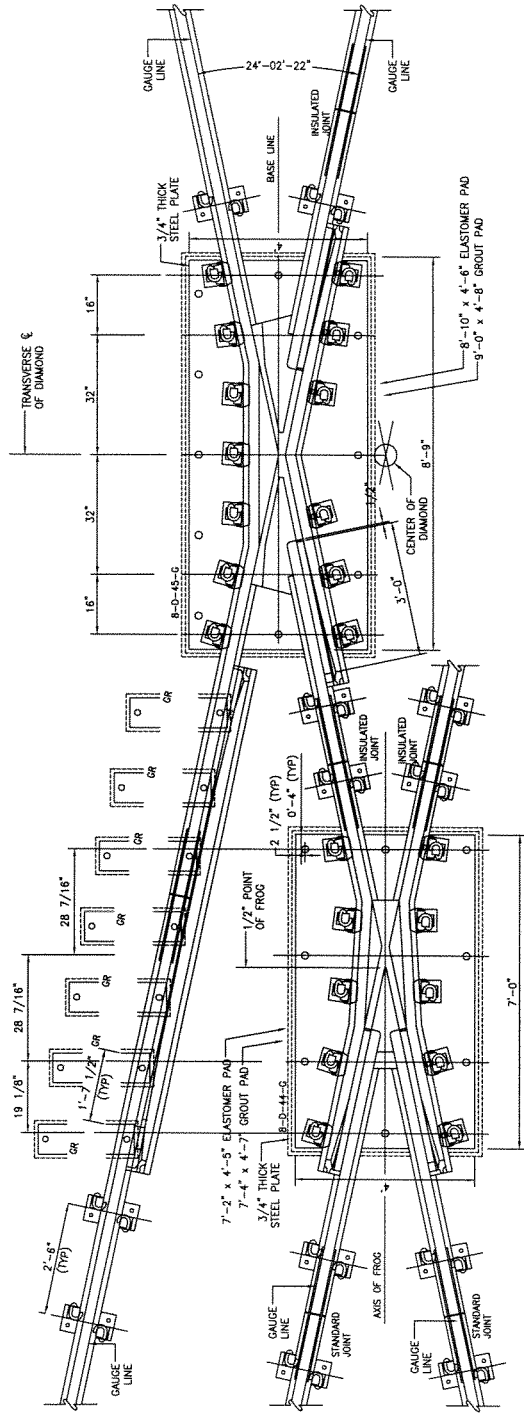
DATE

DATE

DATE

DATE

DATE



PLAN
SCALE: 3/4"=1'-0"

- NOTES:**
1. RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
 2. RAIL DRILLINGS, BAR PUNCHINGS, OVAL NECK TRACK BOLTS AND TRACK BOLT NUTS SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE A.R.E.M.A. TRACKING AND TRACKING EQUIPMENT HANDBOOK, EDITION (S-5-6 HOLE JOINT BAR, 115 RE RAIL SECTION).
 3. CROSSOVER END AND CENTER FROGS SHALL BE RAILBOUND MANGANESE STEEL EXPLOSION HARDENED PER TRACKWORK SPECIFICATIONS M.Z.7.
 4. ALL SPECIAL FROG PLATES SHALL BE 3/4" THICK WITH NO RAIL CANT.
 5. ELASTOMER PADS SHALL BE 3/4" THICK AND EXTEND BEYOND THE FROG PLATES 1" ON ALL SIDES.
 6. THE BONDED FROG AND BONDED CENTER FROG INSERTS SHALL BE MILLED CARBON STEEL CASTINGS AS SPECIFIED IN THE CONTRACT SPECIFICATIONS AND AS SHOWN ON THIS DRAWING.

NO. 8 DOUBLE CROSSOVER END FROG, CENTER FROG - COMPLETE	
QUANTITY	DESCRIPTION - FURNISHED THIS CONTRACT
2 EACH	MANGANESE STEEL INSERT END FROG WITH LEVEL GUARDS FOR 24'-02"-22" CROSSING ANGLE, COMPLETE (PER LATEST AREMA STANDARD PLAN NO. 774 AND 750) AND MODIFIED AS INDICATED
2 EACH	MANGANESE STEEL INSERT CENTER FROG WITH LEVEL GUARDS FOR 24'-02"-22" CROSSING ANGLE, COMPLETE (PER LATEST AREMA STANDARD PLAN NO. 774 AND 750) AND MODIFIED AS INDICATED
2 PER FROG	BONDED FROG INSERTS
A.R.	FROG PLATES
48	BOLTLESS ADJUSTABLE BRACE WITH LEFT HAND PANDROL CLIPS #2056

THIS DRAWING IS THE PROPERTY OF THE DISTRICT OF COLUMBIA. IT IS TO BE USED ONLY FOR THE PROJECT AND NOT BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF THE DISTRICT OF COLUMBIA.

DESIGNER: _____
EXPIRATION DATE: _____
-DC REGISTERED SECTION #13

TRACKWORK STANDARD DRAWING
NO. 8 GUARDED DOUBLE CROSSOVER DIAMOND
PLATE, 40'-6" TRACK CENTERS, DETAILS
DIRECT FIXATION TRACK

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

REVISIONS	DATE	BY	DESCRIPTION
1	0115	DT	Revised Title Block and Changed to Final ST

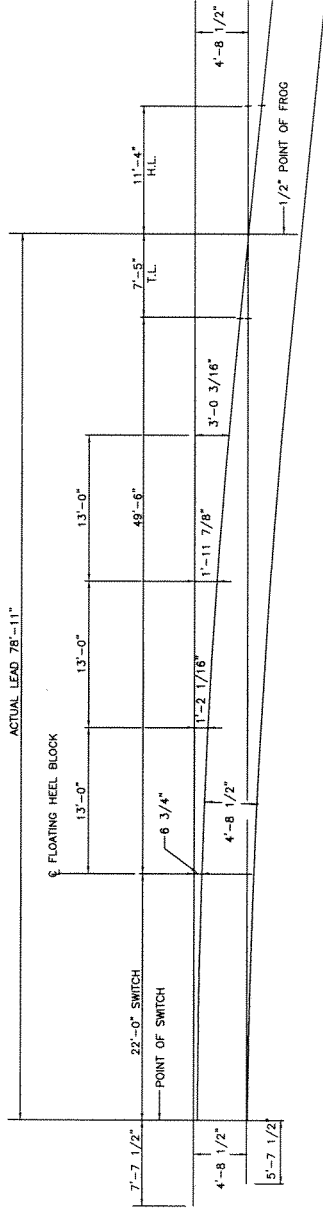
REFERENCE DRAWINGS	TITLE
NUMBER	

DESIGNED	DATE
BY	
CHECKED	DATE
BY	

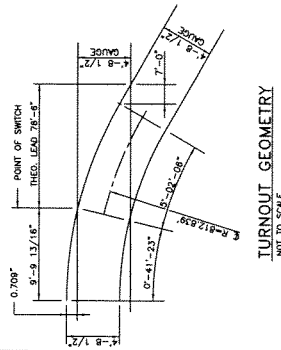
CONTRACT NO. ST-TW-073
SCALE 3/4" = 1'-0"
DRAWING NO. ST-TW-073
SHEET NO. #

DATE _____
APPROVED
THOMAS ROBINSON
DISTRICT CHIEF ENGINEER

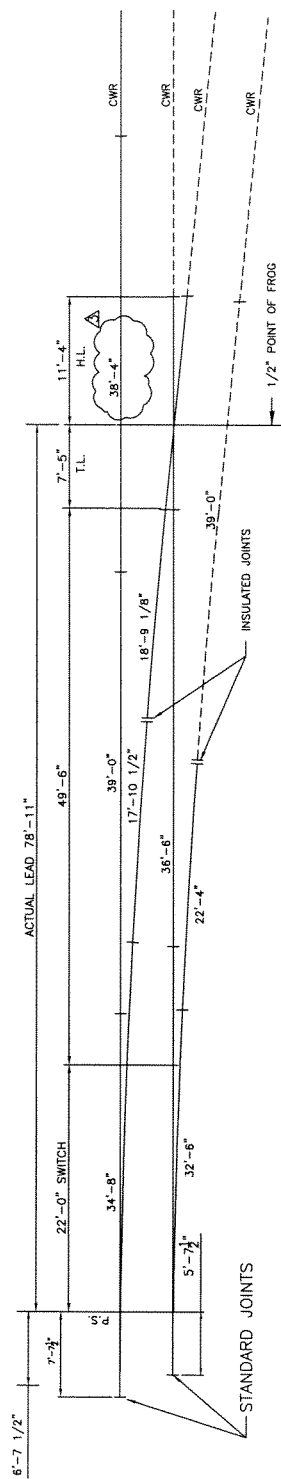
WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



OFFSET DIAGRAM
NOT TO SCALE



TURNOUT GEOMETRY
NOT TO SCALE



RAIL LAYOUT DIAGRAM
NOT TO SCALE

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT
I AM A LICENSED ARCHITECT UNDER
THE LAWS OF THE DISTRICT OF COLUMBIA.
LICENSE NO. _____
EXPIRATION DATE: _____

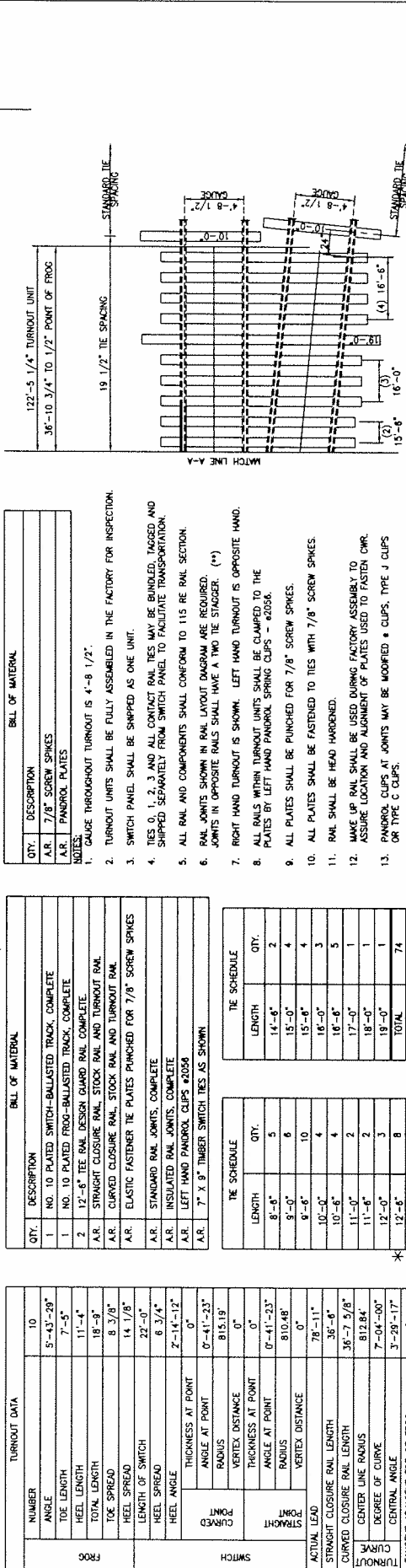
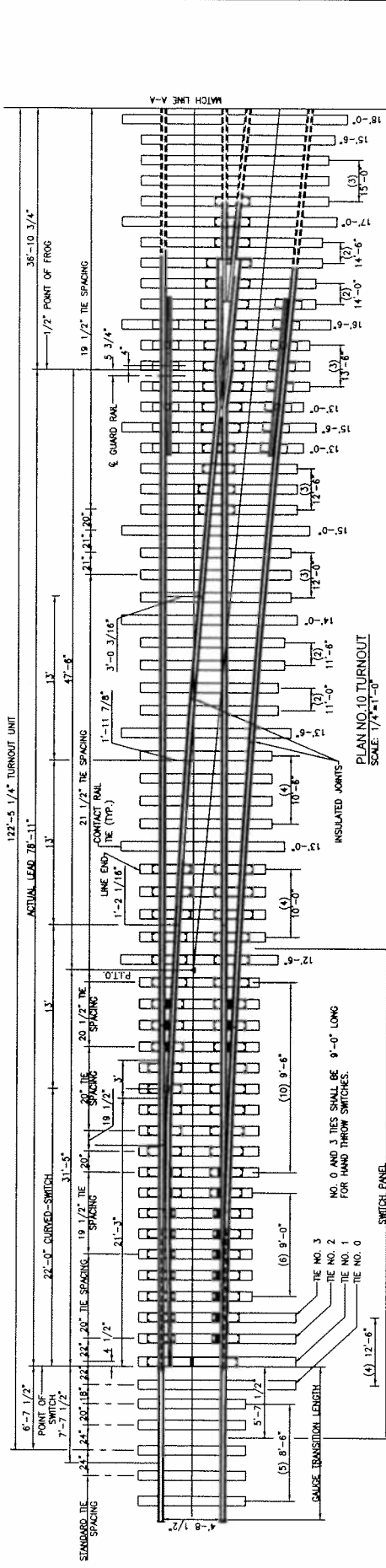
DESIGNED & REVISED		DATE		REVISIONS		DESCRIPTION	
DESIGNED	A. BLUES	DATE		DATE	NUM	DESCRIPTION	
DRAWN	A. BLUES	DATE		04/05	01	Issue for IDOT/OTD/ATC Approval, Apr. 2005	
CHECKED	RAY AMIN	DATE		05/05	02	Minor Revision	
				07/05	03	Revised Track and Changelog to meet ST	
				07/05	04	Revised Track and Changelog to meet ST	

REFERENCE DRAWINGS	TITLE

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY	DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES	GENI - TRACK STRUCTURES & FACILITIES
ISSUED FOR SUBMITTAL	APPROVED	DATE
THOMAS ROBINSON	THOMAS ROBINSON	
DEPUTY CHIEF ENGINEER	DEPUTY CHIEF ENGINEER	

TRACKWORK STANDARD DRAWING	NO. 10 PLATED TURNOUT, OFFSET, GEOMETRY & RAIL LAYOUT DIAGRAMS, BALLASTED TRACK
DRAWING NO. S1-TW442	SCALE NOT TO SCALE
CONTRACT NO. FO-	SHEET NO. # 41

-DC-REG-TRK SECTION 4013



PROFESSIONAL CERTIFICATION, INDETERMINATE PERIOD, THAT THESE DRAWINGS WERE PREPARED BY AN ENGINEER REGISTERED UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

EXAMINER'S NAME: _____

EXAMINER'S LICENSE NO.: _____

EXAMINER'S DATE: _____

DESIGNED	DATE	REVISIONS	DATE	DESCRIPTION
DRAWN	DATE	1	01	Revised in accordance with comments
CHECKED	DATE	2	02	Final for construction
	DATE	3	03	Revised in accordance with comments
	DATE	4	04	Revised in accordance with comments
	DATE	5	05	Revised in accordance with comments
	DATE	6	06	Revised in accordance with comments
	DATE	7	07	Revised in accordance with comments
	DATE	8	08	Revised in accordance with comments
	DATE	9	09	Revised in accordance with comments
	DATE	10	10	Revised in accordance with comments
	DATE	11	11	Revised in accordance with comments
	DATE	12	12	Revised in accordance with comments
	DATE	13	13	Revised in accordance with comments
	DATE	14	14	Revised in accordance with comments
	DATE	15	15	Revised in accordance with comments
	DATE	16	16	Revised in accordance with comments
	DATE	17	17	Revised in accordance with comments
	DATE	18	18	Revised in accordance with comments
	DATE	19	19	Revised in accordance with comments
	DATE	20	20	Revised in accordance with comments
	DATE	21	21	Revised in accordance with comments
	DATE	22	22	Revised in accordance with comments
	DATE	23	23	Revised in accordance with comments
	DATE	24	24	Revised in accordance with comments
	DATE	25	25	Revised in accordance with comments
	DATE	26	26	Revised in accordance with comments
	DATE	27	27	Revised in accordance with comments
	DATE	28	28	Revised in accordance with comments
	DATE	29	29	Revised in accordance with comments
	DATE	30	30	Revised in accordance with comments

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING NO. 10 PLATED TURNOUT, PLAN, BALLASTED TRACK	DRAWING NO. S31-TW-043	SCALE 1/4" = 1'-0"	SHEET NO. #1
CONTRACT NO. FO-	DATE	APPROVED DEPUTY CHIEF ENGINEER	DATE
CLOSURE LENGTHS INDICATED ARE TOTAL LENGTH WITH NO ALLOW. FOR STANDARD OR INS. JTS.			
OTHER JOINTS LOCATED BY THE CONTRACTOR TO FACILITATE SHIPPING OR FABRICATION SHALL BE SUBMITTED OR APPROVAL BY THE ENGINEER.			
DIMENSIONS SHOWN ON STOCK RAILS AHEAD OF P.S. ARE STANDARD DIMENSIONS UNLESS OTHERWISE NOTED.			
DO NOT DRILL HOLES FOR JOINTS IN STOCK RAILS AHEAD OF P.S.			
RAIL ENDS TO BE JOINED TO CUR AND UNDRILLED.			
MAKE UP RAIL SHALL BE USED DURING FACTORY ASSEMBLY TO ASSURE LOCATION AND ALIGNMENT OF PLATES USED TO FASTEN CUR.			
PANDROL CLIPS AT JOINTS MAY BE MODIFIED * CLIPS, TYPE J CLIPS OR TYPE C CLIPS.			
TURNOUT UNITS SHALL BE FULLY ASSEMBLED IN THE FACTORY FOR INSPECTION.			
GAUGE THROUGHOUT TURNOUT IS 4'-8 1/2".			
SWITCH PANEL SHALL BE SHIPPED AS ONE UNIT.			
TIES 0, 1, 2, AND ALL CONTACT RAIL TIES MAY BE BUNDLED, TAGGED AND SHIPPED SEPARATELY FROM SWITCH PANEL TO FACILITATE TRANSPORTATION.			
ALL RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.			
RAIL JOINTS SHOWN IN RAIL LAYOUT DIAGRAM ARE REQUIRED. JOINTS IN OPPOSITE RAILS SHALL HAVE A TWO TIE STAGGER. (**)			
RIGHT HAND TURNOUT IS SHOWN. LEFT HAND TURNOUT IS OPPOSITE HAND.			
ALL RAILS WITHIN TURNOUT UNITS SHALL BE CLAMPED TO THE PLATES BY LEFT HAND PANDROL SPRING CLIPS - #2056.			
ALL PLATES SHALL BE FASTENED TO TIES WITH 7/8" SCREW SPIKES.			
RAIL SHALL BE HEAD HARDENED.			
MAKE UP RAIL SHALL BE USED DURING FACTORY ASSEMBLY TO ASSURE LOCATION AND ALIGNMENT OF PLATES USED TO FASTEN CUR.			
PANDROL CLIPS AT JOINTS MAY BE MODIFIED * CLIPS, TYPE J CLIPS OR TYPE C CLIPS.			
DO NOT DRILL HOLES FOR JOINTS IN STOCK RAILS AHEAD OF P.S.			
RAIL ENDS TO BE JOINED TO CUR AND UNDRILLED.			
DIMENSIONS SHOWN ON STOCK RAILS AHEAD OF P.S. ARE STANDARD DIMENSIONS UNLESS OTHERWISE NOTED.			
OTHER THAN STANDARD LENGTHS ARE REQUIRED.			
CLOSURE LENGTHS INDICATED ARE TOTAL LENGTH WITH NO ALLOW. FOR STANDARD OR INS. JTS.			

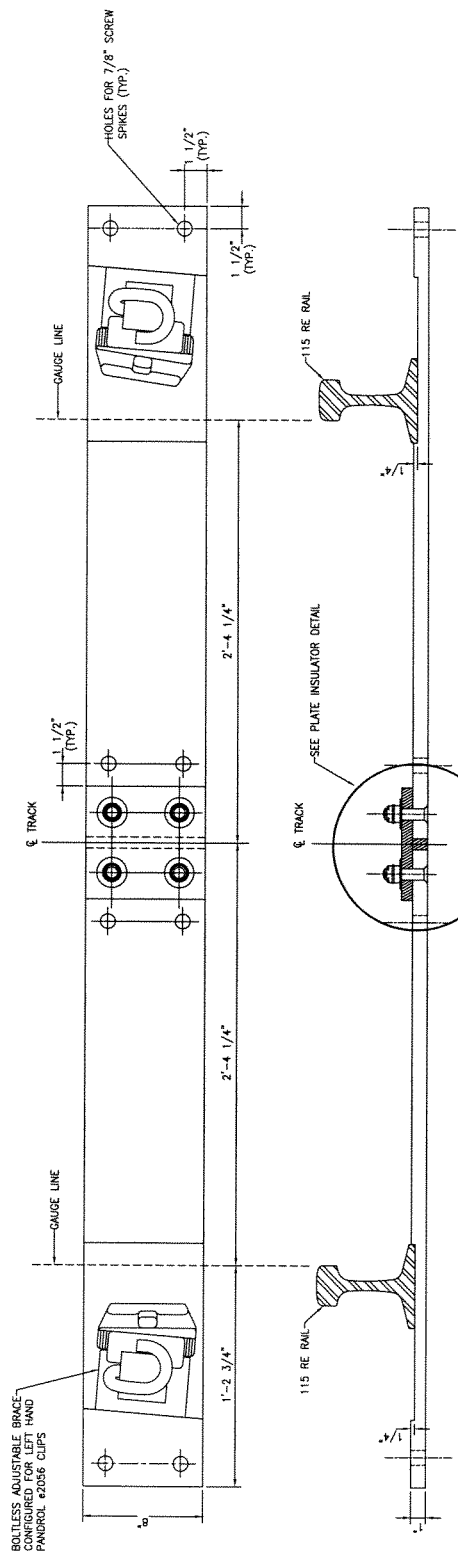
TURNOUT DATA	
NUMBER	10
ANGLE	5'-43"-29"
TOE LENGTH	7'-5"
HEEL LENGTH	11'-4"
TOTAL LENGTH	18'-9"
TOE SPREAD	8 3/8"
HEEL SPREAD	14 1/8"
LENGTH OF SWITCH	22'-0"
HEEL SPREAD	6 3/4"
HEEL MIDDLE	2'-14"-12"
THICKNESS AT POINT	0"
ANGLE AT POINT	0'-41"-23"
RADIUS	815.19'
THICKNESS AT POINT	0"
ANGLE AT POINT	0'-41"-23"
RADIUS	810.48'
VERTIX DISTANCE	0"
THICKNESS AT POINT	0"
ANGLE AT POINT	0'-41"-23"
RADIUS	810.48'
VERTIX DISTANCE	0"
ACTUAL LEAD	78'-11"
STRAIGHT CLOSURE RAIL LENGTH	36'-4"
CURVED CLOSURE RAIL LENGTH	36'-7 5/8"
CURVE RADIUS	812.84'
DEGREE OF CURVE	7'-04'-00"
CENTRAL ANGLE	3'-29'-17"
TANGENT ADJACENT TOE OF FROG	0

BILL OF MATERIAL	
QTY.	DESCRIPTION
1	NO. 10 PLATED SWITCH-BALLASTED TRACK, COMPLETE
1	NO. 10 PLATED FROG-BALLASTED TRACK, COMPLETE
2	12'-6" TEE RAIL DESIGN GUARD RAIL, COMPLETE
A.R.	STRAIGHT CLOSURE RAIL, STOCK RAIL AND TURNOUT RAIL
A.R.	CURVED CLOSURE RAIL, STOCK RAIL AND TURNOUT RAIL
A.R.	ELASTIC FASTENER THE PLATES PUNCHED FOR 7/8" SCREW SPIKES
A.R.	STANDARD RAIL JOINTS, COMPLETE
A.R.	INSULATED RAIL JOINTS, COMPLETE
A.R.	LEFT HAND PANDROL CLIPS #2056
A.R.	7" X 9" TIMBER SWITCH TIRES AS SHOWN

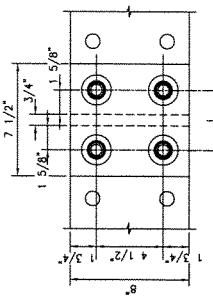
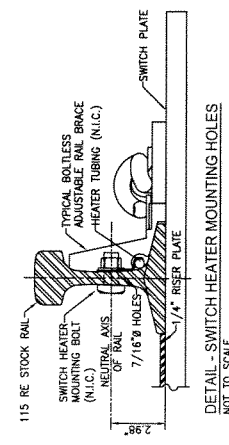
THE SCHEDULE	
LENGTH	QTY.
14'-6"	2
15'-0"	4
15'-6"	4
16'-0"	3
16'-6"	5
17'-0"	1
18'-0"	1
18'-6"	1
19'-0"	1
TOTAL	74

* TWO TIRES DAMPED 3" FOR SWITCH MACHINE

BILL OF MATERIAL	
QTY.	DESCRIPTION
A.R.	7/8" SCREW SPIKES
A.R.	PANDROL PLATES
INSULATED JOINTS	
1	GAUGE THROUGHOUT TURNOUT IS 4'-8 1/2".
2	SWITCH PANEL SHALL BE FULLY ASSEMBLED IN THE FACTORY FOR INSPECTION.
3	TIRES 0, 1, 2, AND ALL CONTACT RAIL TIES MAY BE BUNDLED, TAGGED AND SHIPPED SEPARATELY FROM SWITCH PANEL TO FACILITATE TRANSPORTATION.
4	ALL RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
5	RAIL JOINTS SHOWN IN RAIL LAYOUT DIAGRAM ARE REQUIRED. JOINTS IN OPPOSITE RAILS SHALL HAVE A TWO TIE STAGGER. (**)
6	RIGHT HAND TURNOUT IS SHOWN. LEFT HAND TURNOUT IS OPPOSITE HAND.
7	ALL RAILS WITHIN TURNOUT UNITS SHALL BE CLAMPED TO THE PLATES BY LEFT HAND PANDROL SPRING CLIPS - #2056.
8	ALL PLATES SHALL BE FASTENED TO TIES WITH 7/8" SCREW SPIKES.
9	RAIL SHALL BE HEAD HARDENED.
10	MAKE UP RAIL SHALL BE USED DURING FACTORY ASSEMBLY TO ASSURE LOCATION AND ALIGNMENT OF PLATES USED TO FASTEN CUR.
11	PANDROL CLIPS AT JOINTS MAY BE MODIFIED * CLIPS, TYPE J CLIPS OR TYPE C CLIPS.
12	DO NOT DRILL HOLES FOR JOINTS IN STOCK RAILS AHEAD OF P.S.
13	RAIL ENDS TO BE JOINED TO CUR AND UNDRILLED.
14	DIMENSIONS SHOWN ON STOCK RAILS AHEAD OF P.S. ARE STANDARD DIMENSIONS UNLESS OTHERWISE NOTED.
15	OTHER THAN STANDARD LENGTHS ARE REQUIRED.
16	CLOSURE LENGTHS INDICATED ARE TOTAL LENGTH WITH NO ALLOW. FOR STANDARD OR INS. JTS.
17	OTHER JOINTS LOCATED BY THE CONTRACTOR TO FACILITATE SHIPPING OR FABRICATION SHALL BE SUBMITTED OR APPROVAL BY THE ENGINEER.



SWITCH GAUGE PLATE 10G1
SCALE: 1/4"=1'



HUCK TYPE COMPRESSION FASTENERS
1/8" x 25/32" I.D. x 2" O.D. WISHER
EPOXY FIBERGLASS INSULATION FILLER
EPOXY FIBERGLASS SPLICE BLOCK

PROFESSIONAL CERTIFICATION. I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND THAT I AM A DULY LICENSED ARCHITECT UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

LICENSE NO. _____
EXPIRATION DATE: _____
-DC REGISTERED SECTION #13

TRACKWORK STANDARD DRAWING
NO. 10 PLATED TURNOUT - DETAILS,
BALLASTED TRACK
SHEET 1 OF 2

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

APPROVED:
THOMAS ROBINSON
DEPUTY CHIEF ENGINEER

DATE	NUM	DESCRIPTION
12/14	01	Rev. IN COMPLY. APPROVAL PER 2005
12/14	02	Revised Title Block & Changed ID to meet ST

NUMBER	TITLE

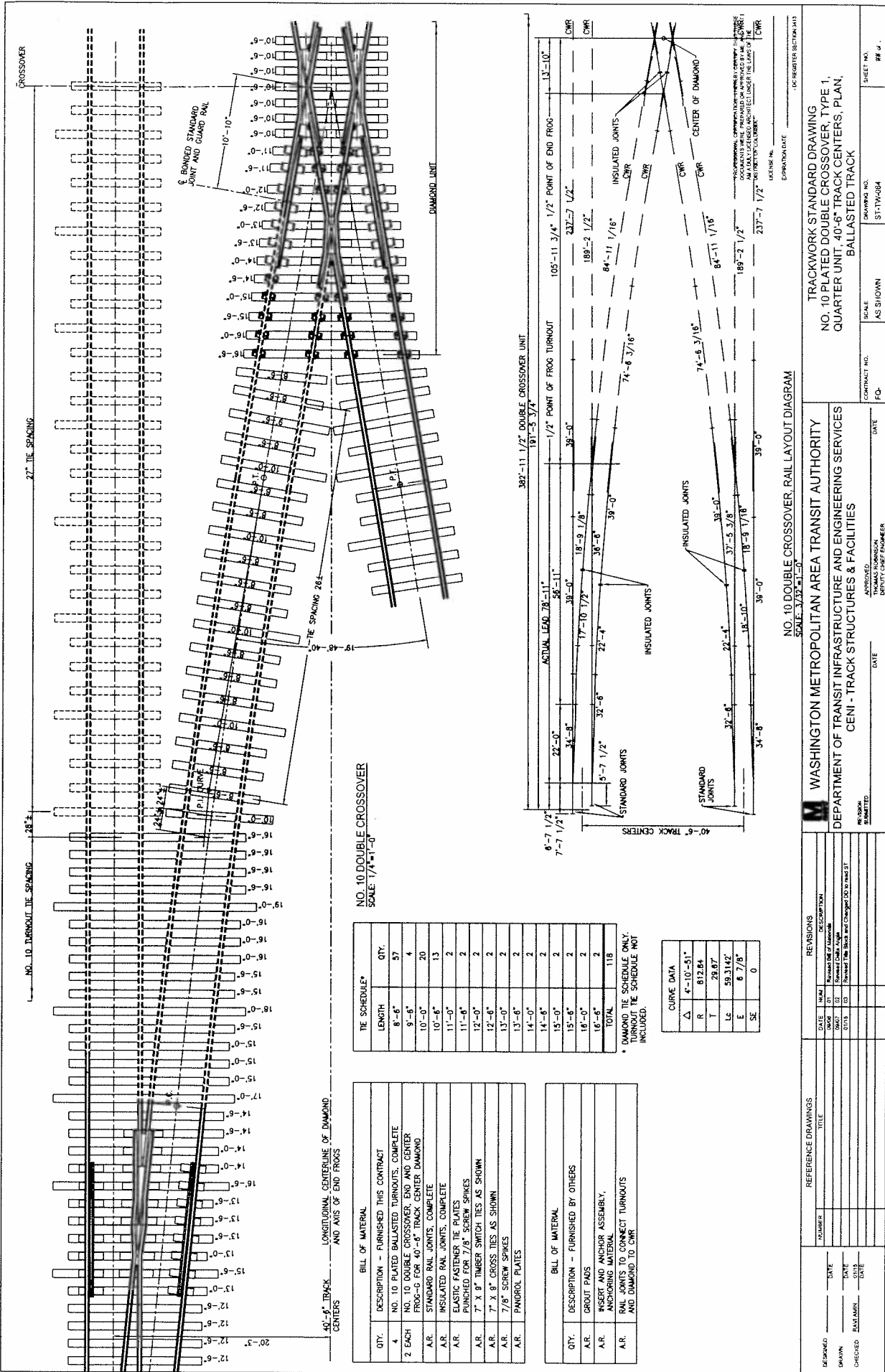
DESIGNED & REVISOR	DATE

DESIGNED & REVISOR	DATE	SCALE	AS SHOWN	CONTRACT NO.	DATE

DRAWN	CHECKED	DATE

SHEET NO. ST-TW-046

#1 of 2



NO. 10 TRACK CENTERS
 LONGITUDINAL CENTERS OF DIAMOND
 AND AXIS OF END FROGS
 27'-11 1/2" TRACK SPACING
 28'-6" TRACK SPACING
 27'-11 1/2" TRACK SPACING

NO. 10 DOUBLE CROSSOVER
 SCALE: 1/4" = 1'-0"

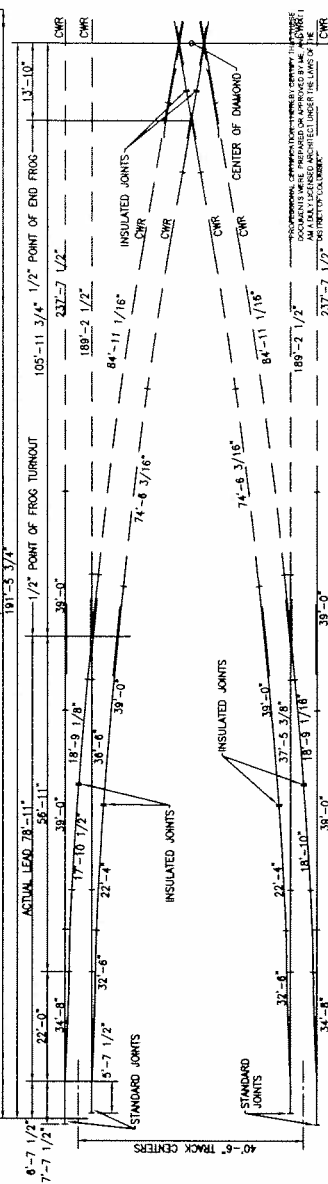
BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED THIS CONTRACT
4	NO. 10 PLATED BALLASTED TURNOUTS, COMPLETE
2 EACH	NO. 10 DOUBLE CROSSOVER, END AND CENTER FROGS FOR 40'-6" TRACK CENTER DIAMOND
A.R.	STANDARD RAIL JOINTS, COMPLETE
A.R.	INSULATED RAIL JOINTS, COMPLETE
A.R.	ELASTIC FASTENER TIE PLATES PUNCHED FOR 7/8" SCREW SPIKES
A.R.	7" X 8" TIMBER SWITCH TIES AS SHOWN
A.R.	7" X 8" CROSS TIES AS SHOWN
A.R.	7/8" SCREW SPIKES
A.R.	PANDROL PLATES

BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED BY OTHERS
A.R.	GRAVEL PADS
A.R.	WASER AND INSULATOR ASSEMBLY, ANCHORING MATERIAL
A.R.	RAIL JOINTS TO CONNECT TURNOUTS AND DIAMOND TO CWR

THE SCHEDULE*	
LENGTH	QTY.
8'-6"	57
9'-6"	4
10'-0"	20
10'-6"	13
11'-0"	2
11'-6"	2
12'-0"	2
13'-0"	2
13'-6"	2
14'-0"	2
14'-6"	2
15'-0"	2
15'-6"	2
16'-0"	2
16'-6"	2
TOTAL	118

* DIAMOND THE SCHEDULE ONLY. MATERIALS IN THE SCHEDULE NOT INCLUDED.

CURVE DATA	
Δ	REVISIONS
4'-10"-51"	DATE
R 812.84	BY
T 28.07	REVISIONS
Lz 59.3142	NO. 10 DOUBLE CROSSOVER, RAIL LAYOUT DIAGRAM
E 6 7/8"	SCALE: 3/32" = 1'-0"
SE 0	DATE



NO. 10 DOUBLE CROSSOVER, RAIL LAYOUT DIAGRAM
 SCALE: 3/32" = 1'-0"
 EXPIRATION DATE: _____
 LICENSE NO.: _____
 DRAWING NO.: ST-174-214
 SHEET NO.: # 4

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

NO. 10 PLATED DOUBLE CROSSOVER, TYPE 1,
 QUARTER UNIT, 40'-6" TRACK CENTERS, PLAN,
 BALLASTED TRACK

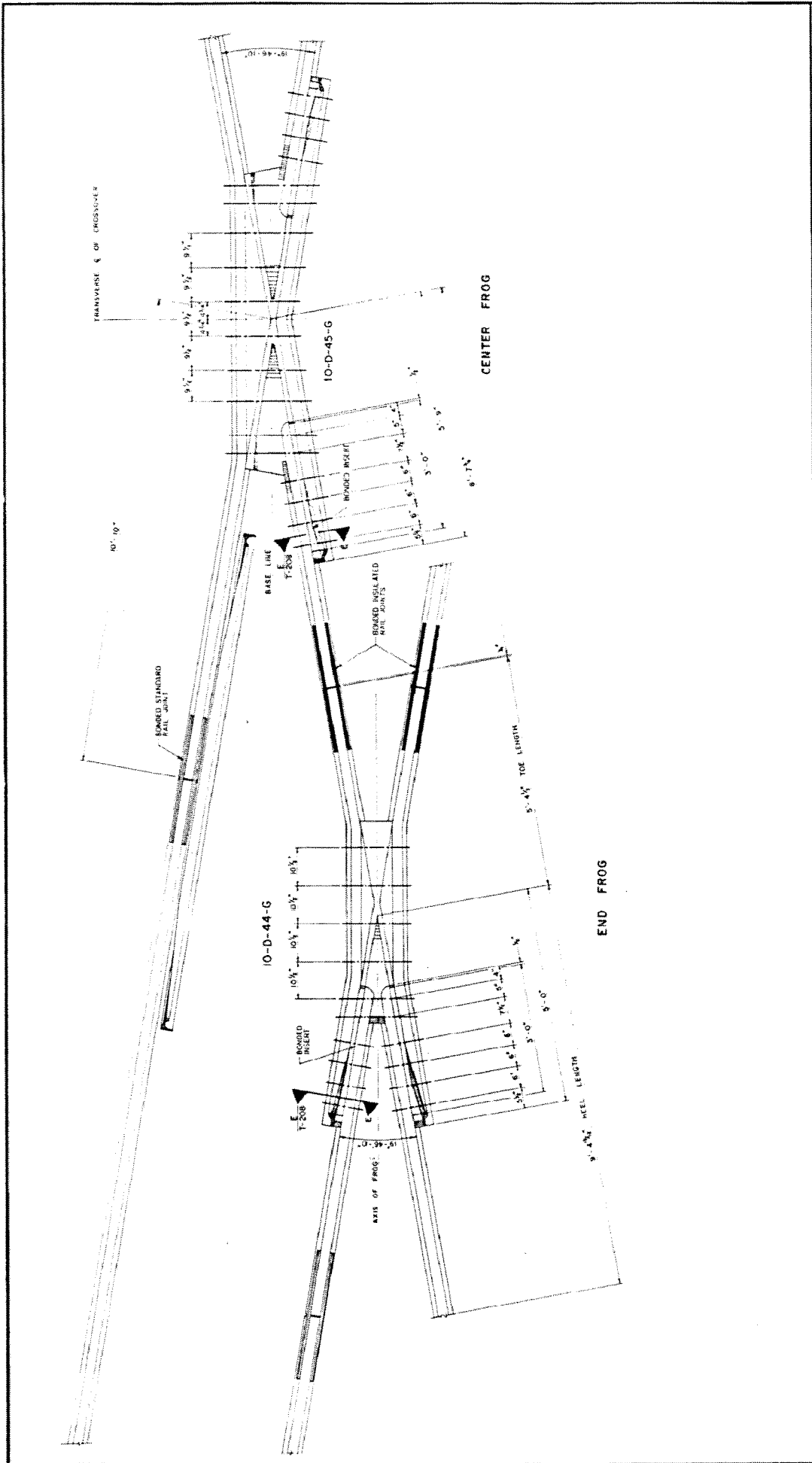
DESIGNED: _____ DATE: _____
 DRAWN: _____ DATE: _____
 CHECKED: _____ DATE: _____

APPROVED: _____
 DEPUTY CHIEF ENGINEER

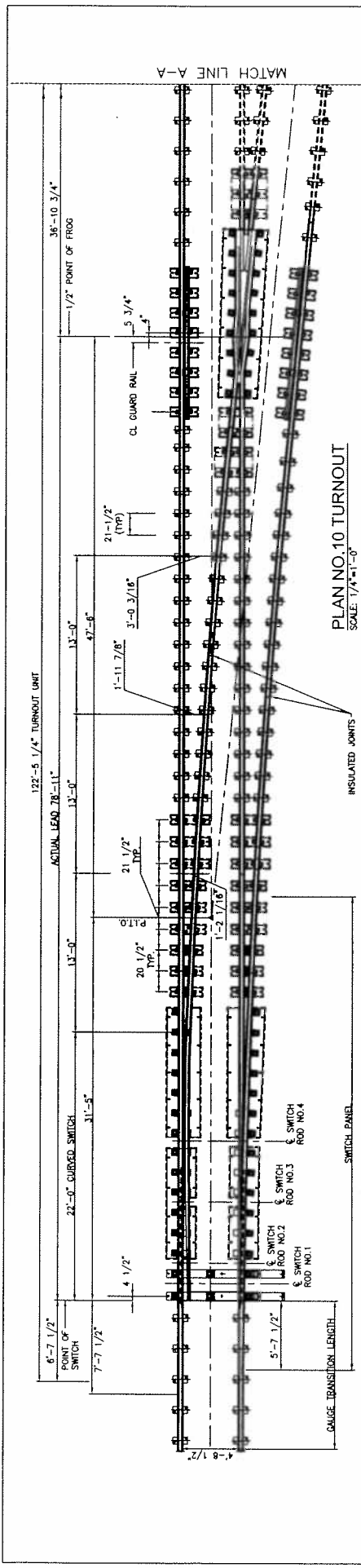
SCALE: AS SHOWN
 CONTRACT NO.: _____
 DATE: _____

REVISIONS

NO.	DATE	DESCRIPTION
1	2007	Revised CWR Assembly
2	2013	Revised CWR Assembly
3	2013	Revised CWR Assembly
4	2013	Revised CWR Assembly



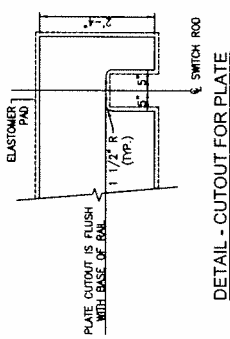
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DE LEUW, CATHER & COMPANY SECTION DESIGNER <i>[Signature]</i> SUBMITTED	TRACKWORK-6 NO 10 PLATED DOUBLE CROSSOVER - FROSS, 19'-46'-10" ANGLE DATE: 11/16 DRAWING NO: TW5-T-286 M392-87
DE LEUW, CATHER & COMPANY GENERAL ENGINEERING CONSULTANTS HARRY WESS & ASSOCIATES GENERAL MECHANICAL CONTRACTORS APPROVED	WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DE LEUW, CATHER & COMPANY SECTION DESIGNER <i>[Signature]</i> SUBMITTED
REFERENCE DIMENSIONS NUMBER: 240 TORS NO 10 PLATED DOUBLE CROSSOVER DESCRIPTION: PLATED TRACK 41'-0" TRACK CENTERS DATE: 11/16 CHECKED: <i>[Signature]</i> APPROVED: <i>[Signature]</i>	REVISIONS DATE BY DESCRIPTION



PLAN NO. 10 TURNOUT
SCALE: 1/4"=1'-0"

QTY.	DESCRIPTION - FURNISHED THIS CONTRACT
1	NO. 10 PLATED SWITCH-DIRECT FIXATION TRACK, COMPLETE
2	12'-6" TEE RAIL DESIGN GUARD RAIL COMPLETE.
A.R.	STRAIGHT CLOSURE RAIL STOCK RAIL AND TURNOUT RAIL
A.R.	CURVED CLOSURE RAIL STOCK RAIL AND TURNOUT RAIL
A.R.	BONDED STANDARD RAIL JOINTS, COMPLETE
A.R.	LEFT HAND PANDROL CLIPS #2056
A.R.	ELASTOMER PADS FOR EACH PLATE
A.R.	DIRECT FIXATION FASTENERS
A.R.	SCOUT PADS

TURNOUT DATA	
NUMBER	10
ANGLE	5'-43"-29"
TOE LENGTH	7'-5"
HEEL LENGTH	11'-4"
TOTAL LENGTH	18'-9"
TOE SPREAD	8 3/8"
HEEL SPREAD	14 1/8"
LENGTH OF SWITCH	22'-0"
HEEL ANGLE	6 3/4"
THICKNESS AT POINT	2'-14"-12"
ANGLE AT POINT	0'-41"-23"
RADIUS	815.19'
VERTIX DISTANCE	23/32"
THICKNESS AT POINT	0'-41"-23"
ANGLE AT POINT	0'-41"-23"
RADIUS	810.48'
VERTIX DISTANCE	11/16"
ACTUAL LEAD	78'-11"
STRAIGHT CLOSURE RAIL LENGTH	36'-8"
CURVED CLOSURE RAIL LENGTH	36'-7 5/8"
CENTER LINE RADIUS	812.84'
DEGREE OF CURVE	7'-02"-56"
CENTRAL ANGLE	3'-28'-17"
TANGENT ADJACENT TOE OF FROG	0



DETAIL - CUTOUT FOR PLATE
NOT TO SCALE

NOTES:

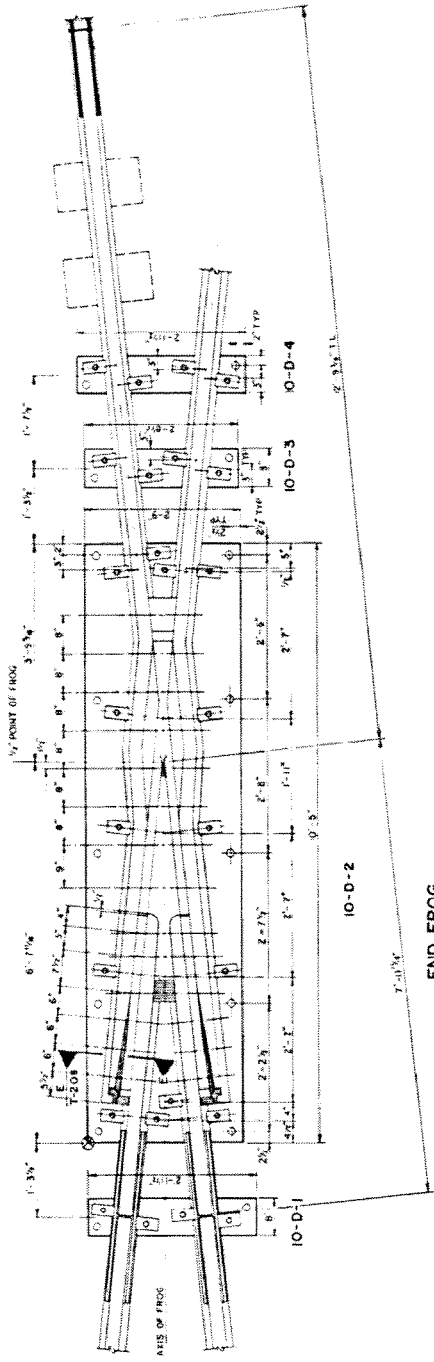
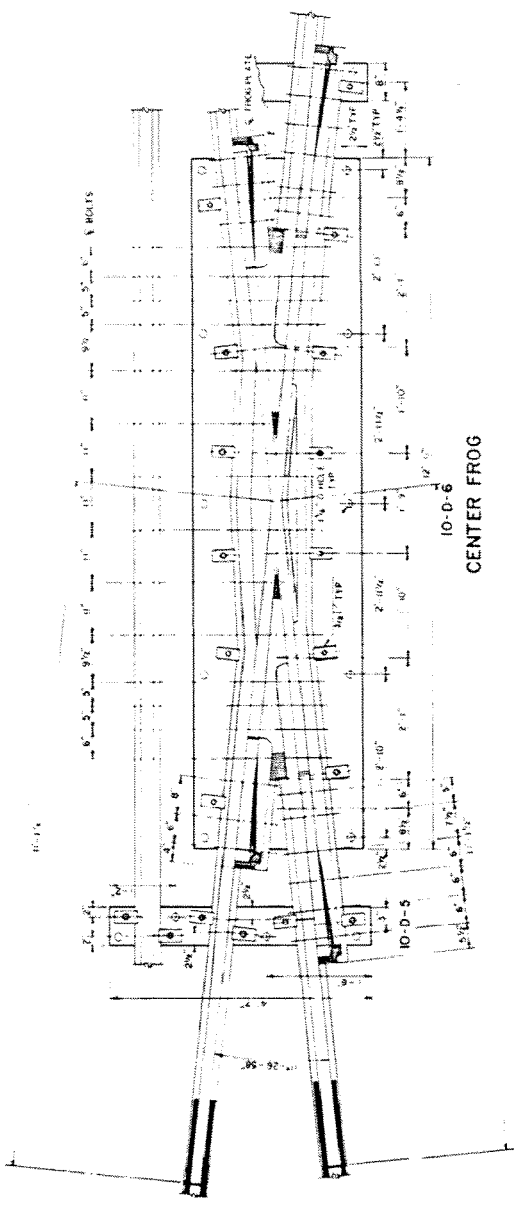
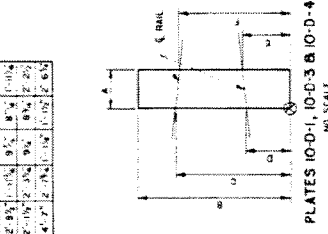
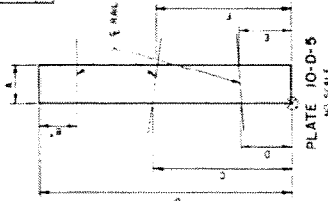
- GAUGE WIDTH THROUGHOUT TURNOUT IS 4' 8 1/2".
- TURNOUT UNITS SHALL BE FULLY ASSEMBLED IN THE FACTORY FOR INSPECTION MAKE-UP RAIL SHALL BE USED DURING FACTORY ASSEMBLY TO ASSURE LOCATION AND ALIGNMENT OF PLATES USED TO FASTEN CWR.
- ALL RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
- RAIL SHALL BE HEAD HARDENED.
- CLOSURE RAIL LENGTHS INDICATED ARE TOTAL LENGTHS AND DO NOT ALLOW FOR STANDARD OR INSULATED JOINTS.
- RAIL JOINTS SHOWN IN RAIL LAYOUT DIAGRAM INTERNAL TO THE TURNOUT ARE REQUIRED. ALL OTHER JOINTS REQUIRED FOR PANELIZING THE SWITCH OR TO AID IN TRANSPORTING COMPONENTS SHALL BE LOCATED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER FOR APPROVAL. JOINT IN OPPOSITE RAILS SHALL TAKE A TWO PLATE STRADDLER.
- RAIL ENDS TO BE JOINED TO CWR ARE UNDRILLED.
- DO NOT DRILL FOR JOINTS ON STOCK RAILS AHEAD OF P.S.
- RIGHT HAND TURNOUT IS SHOWN. LEFT HAND TURNOUT IS OPPOSITE HAND.
- ALL RAILS WITHIN TURNOUT UNITS ARE CLAMPED TO THE PLATES BY LEFT HAND PANDROL SPRING CLIPS - E2056
- RAIL AT JOINT BARS ARE FASTENED WITH LEFT HAND MODIFIED 'E' CLIPS TYPE 'J' OR 'C' CLIPS
- DIMENSIONS SHOWN ON STOCK RAILS AHEAD OF POINT OF SWITCH ARE STANDARD. THE AUTHORITY WILL SPECIFY STOCK RAIL LENGTHS AHEAD OF POINT OF SWITCH WHERE OTHER THAN STANDARD LENGTHS ARE REQUIRED.
- LOCATE SEPARATOR BLOCKS NOT MORE THAN 4'-0" ON CENTERS AND AS NECESSARY TO CLEAR JOINT BARS AND ANCHOR BOLTS.
- GUARD RAILS ARE 132 RE RAIL SECTION HEAD HARDENED.
- WIDTH AND LENGTH OF ELASTOMER PADS SHALL BE 2" LARGER THAN DIMENSIONS OF CORRESPONDING PLATES.

PROFESSIONAL CERTIFICATION NUMBER: CERT. # 10421
 I AM A duly licensed and registered under the laws of the
 DISTRICT OF COLUMBIA.
 LICENSE NO. _____
 EXPIRATION DATE _____
 -DC REGISTER SECTION AND

DESIGNED _____ DRAWN _____ CHECKED _____		WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES CENI - TRACK STRUCTURES & FACILITIES		TRACKWORK STANDARD DRAWING NO. 10 PLATED TURNOUT, PLAN, DIRECT FIXATION TRACK	
REVISIONS DATE BY DESCRIPTION	DATE BY DESCRIPTION	CONTRACT NO. AS SHOWN	DRAWING NO. ST-TW-049	SCALE	SHEET NO. # 1
REFERENCE DRAWINGS NUMBER TITLE	APPROVED THOMAS THOMPSON DEPUTY CHIEF ENGINEER	DATE	DATE	DATE	DATE

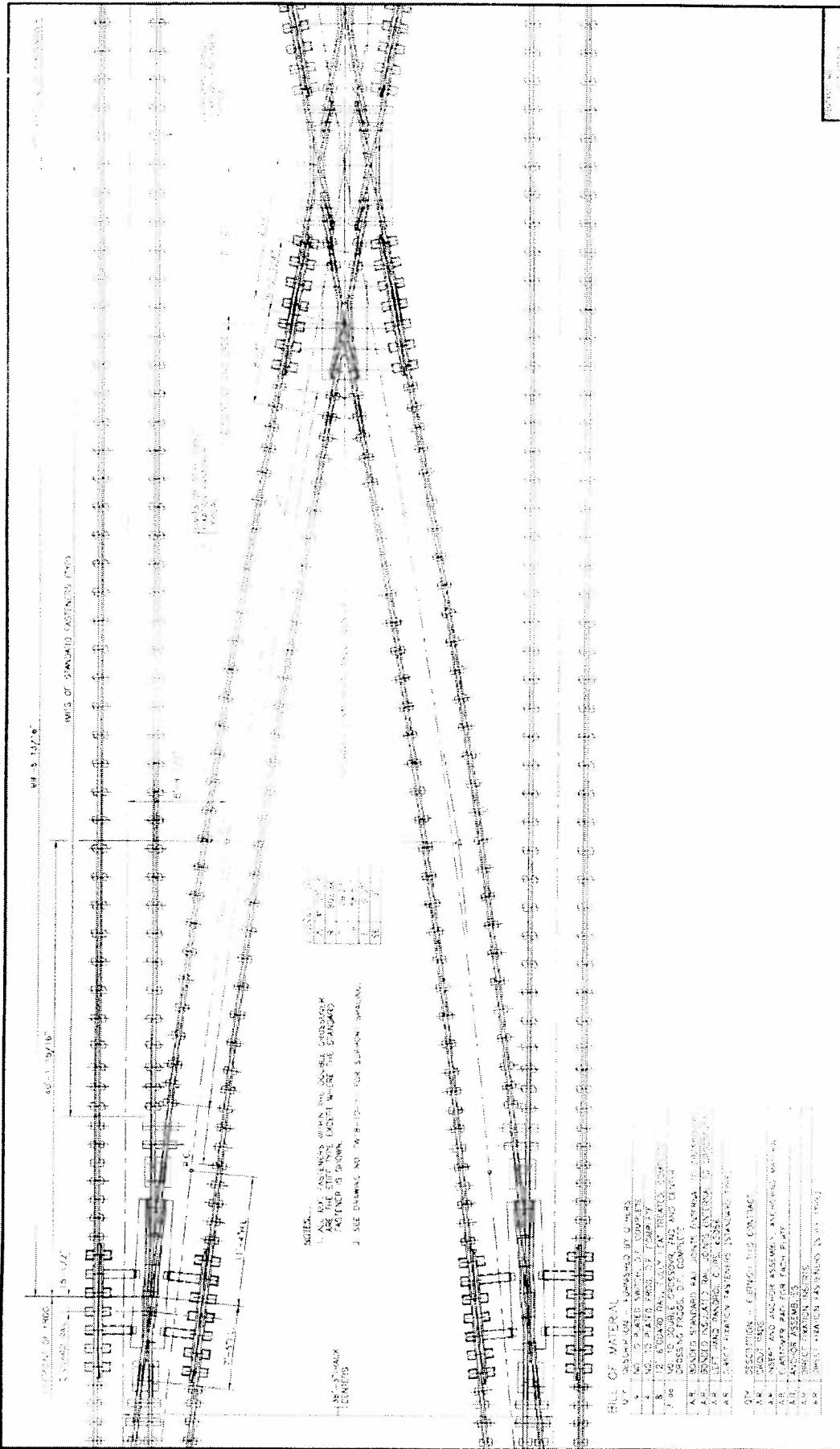
PLATE DATA

	A	B	C	D	E	F
10-D-1	8"	2 1/2"	2 1/2"	8"	9 1/2"	1 1/4"
10-D-3	8"	2 1/2"	2 1/2"	8"	9 1/2"	1 1/4"
10-D-4	8"	2 1/2"	2 1/2"	8"	9 1/2"	1 1/4"
10-D-5	8"	4 1/2"	2 1/2"	8"	11 1/2"	2 1/2"



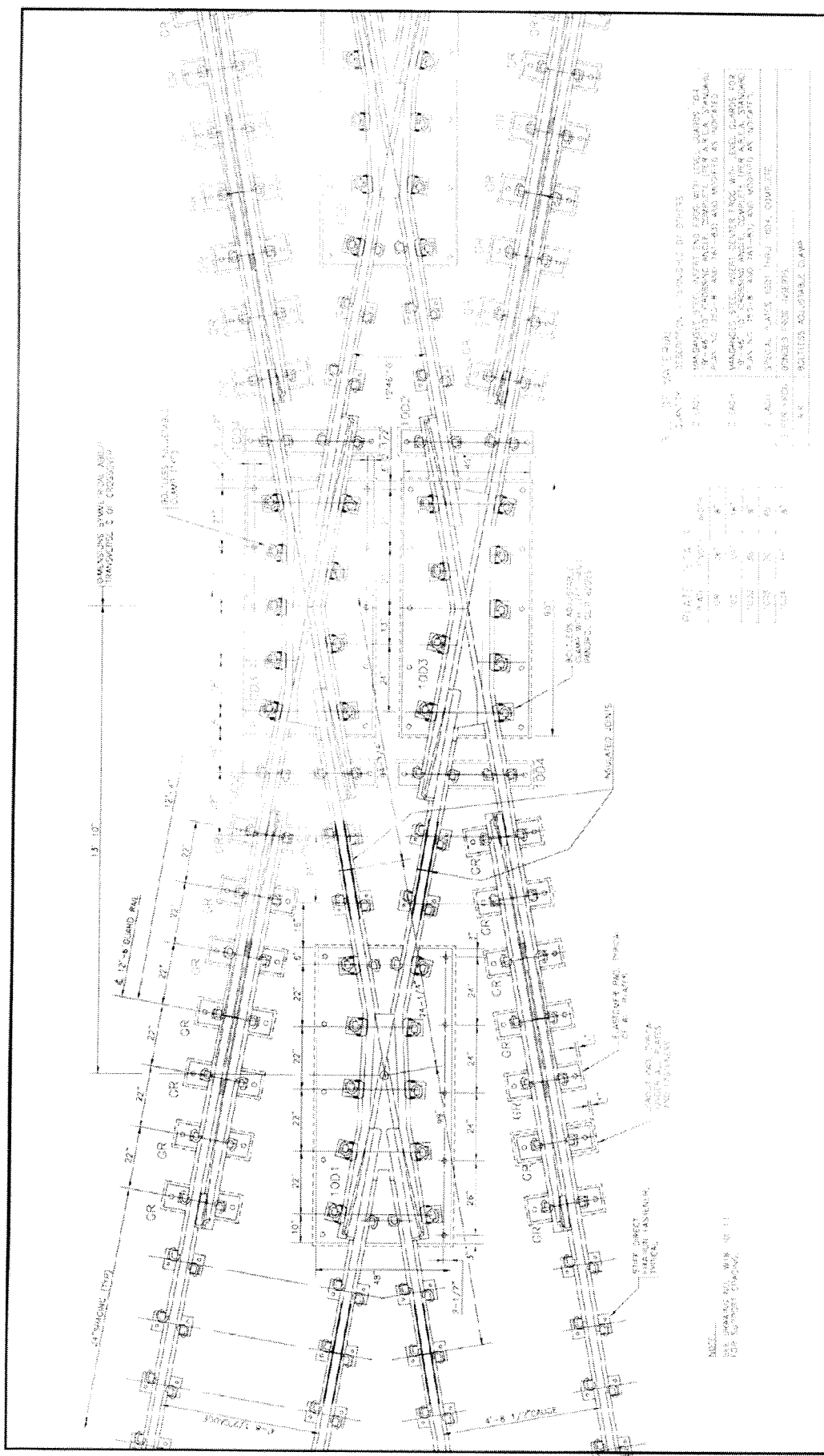
WASHINGTON METRO
AREA TRANSIT AUTHORITY
AS BUILT CONDITION

DESIGNED BY: [Signature] DRAWN BY: [Signature] CHECKED BY: [Signature] APPROVED BY: [Signature]	REFERENCE DRAWINGS NUMBER: [] DATE: [] DESCRIPTION: []	REVISIONS DATE: [] BY: [] DESCRIPTION: []	WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DE LEUW, CATHIER & COMPANY GENERAL ENGINEERING CONSULTANTS HARRY WEISE & ASSOCIATES GENERAL ARCHITECTS AND ENGINEERS APPROVED: [Signature]	TRACKWORK-4 NO. 10 PLATED DOUBLE CROSSOVER - DIAMOND PLATE DETAILS - DIRECT FIXATION - 14'-0" TRACK CENTERS SCALE: 1" = 1'-0"	DRAWING NO. TW4 - T-160	M289-37 SHEET 1 OF 11
	DE LEUW, CATHIER & COMPANY SECTION DESIGNEE [Signature]			SUBMITTED: [Signature]		



DISCREPANCY WELDED RAILS TIES CROSS-TIES FASTENERS	500 1000 1000 1000	18 18 18 18	TRACKWORK - 18 NO. 10 DOUBLE CROSSOVER, 38-3 FRAME CENTERS PLATED, DIRECT FIXATION
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DE LOON, CATHNER & COMPANY 1000 15TH ST. N.W. WASHINGTON, D.C. 20005		DRAWING NO. TW 18-10-17 SHEET NO. 18 OF 18	

TW18-10-17

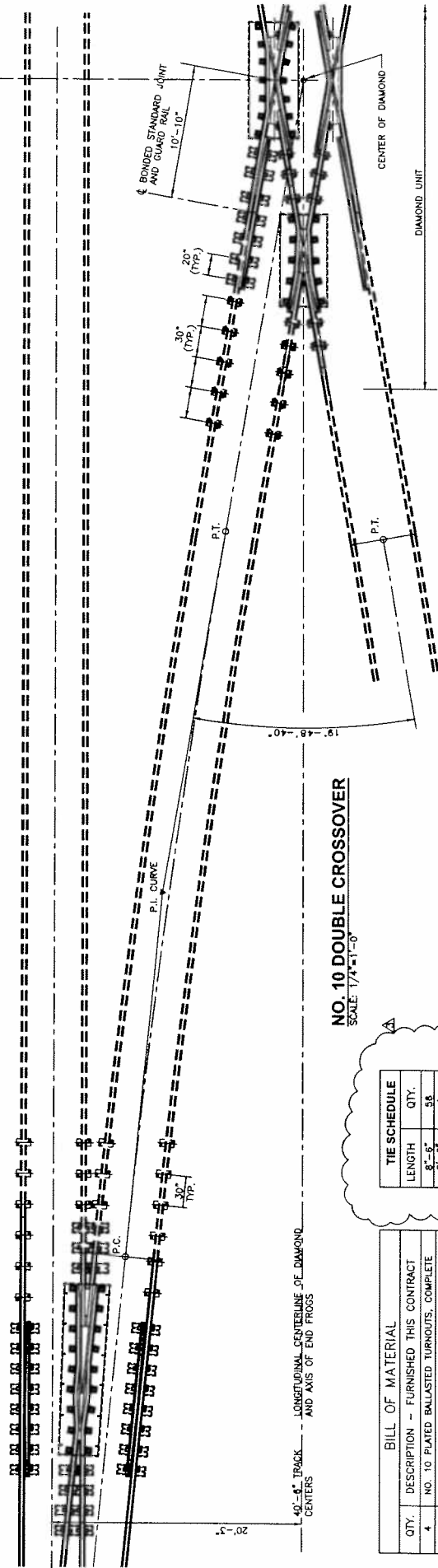


TRACKWORK NO. 18 NO. 10 DOUBLE CROSSOVER, CENTER DIAMOND FOR 38-3 TRACK CENTERS, DIRECT FIXATION	
WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY DE LEHN, GATHER & COMPANY SECTION DESIGNER	DRAWN BY: [Name] CHECKED BY: [Name] DATE: [Date]
SHEET NO. 18 TOTAL SHEETS: 20	PROJECT NO. TW18-70-18 DRAWING NO. TW18-70-18

1. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 2. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 3. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 4. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 5. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 6. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 7. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 8. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 9. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 10. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 11. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 12. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 13. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 14. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 15. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 16. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 17. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 18. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 19. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).
 20. TRACK CENTER TO TRACK CENTER DISTANCE IS 38'-0" (SEE PLAN).

TW18-70-18

WHYATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NO. 10 DOUBLE CROSSOVER
SCALE: 1/4"=1'-0"

TIE SCHEDULE	
LENGTH	QTY.
8'-6"	56
9'-6"	4
10'-0"	20
10'-6"	2
11'-0"	7
11'-6"	2
12'-0"	2
12'-6"	2
13'-0"	2
13'-6"	2
14'-0"	2
14'-6"	2
15'-0"	2
15'-6"	2
16'-0"	2
16'-6"	2
TOTAL	111

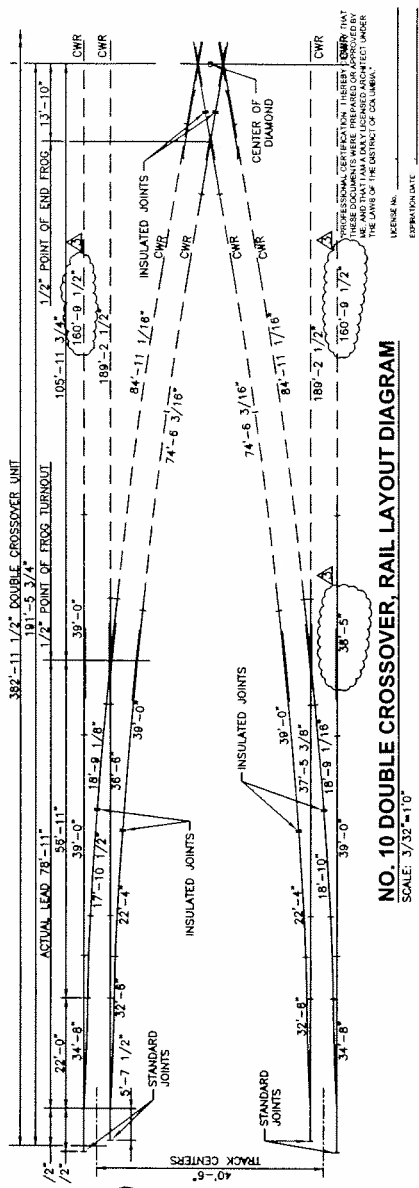
* DIAMOND TIE SCHEDULE ONLY. TURNOUT TIE SCHEDULE NOT INCLUDED.

BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED THIS CONTRACT
4	NO. 10 PLATED BALLASTED TURNOUTS, COMPLETE
2 EACH	NO. 10 DOUBLE CROSSOVER, END AND CENTER FROG-G FOR 40'-8" TRACK CENTER DIAMOND
A.R.	BONDED STANDARD RAIL JOINTS, COMPLETE
A.R.	BONDED INSULATED RAIL JOINTS, COMPLETE
A.R.	ELASTOMER PADS AT EVERY PLATE FOR 7/8" SCREW SPIKES

BILL OF MATERIAL	
QTY.	DESCRIPTION - FURNISHED BY OTHERS
A.R.	GROUT PADS
A.R.	INSERT AND ANCHOR ASSEMBLY, ANCHORING MATERIAL
A.R.	BONDED RAIL JOINTS TO CONNECT TURNOUTS AND DIAMOND TO CWR

CURVE DATA	
Δ	4'-10"-51"
R	812.84
T	28.67
LC	59.3142
E	6.7/8"
SE	0

- NOTES:
 1. SEE DWG NO. ST-TW-048 FOR NO. 10 TURNOUT DATA.
 2. CROSSOVER IS SYMMETRICALLY ROTATED ABOUT CENTER OF DIAMOND.



NO. 10 DOUBLE CROSSOVER, RAIL LAYOUT DIAGRAM
SCALE: 3/32"=1'0"

DESIGNED BY: J. R. KELLY	CHECKED BY: J. R. KELLY	DATE: 01/17/12	SCALE: AS SHOWN	CONTRACT NO.: ST-TW-048	SHEET NO.: 11 OF 11
DRAWN BY: A. DAVIS	CHECKED BY: J. R. KELLY	DATE: 01/17/12	SCALE: AS SHOWN	CONTRACT NO.: ST-TW-048	SHEET NO.: 11 OF 11
ON-CALL MANAGER: J. R. KELLY	CHECKED BY: J. R. KELLY	DATE: 01/17/12	SCALE: AS SHOWN	CONTRACT NO.: ST-TW-048	SHEET NO.: 11 OF 11

REVISIONS

NO.	DATE	BY	DESCRIPTION
1	01/17/12	JRK	ISSUED FOR CONSTRUCTION
2	01/17/12	JRK	ISSUED FOR CONSTRUCTION
3	01/17/12	JRK	ISSUED FOR CONSTRUCTION

REFERENCE DRAWINGS

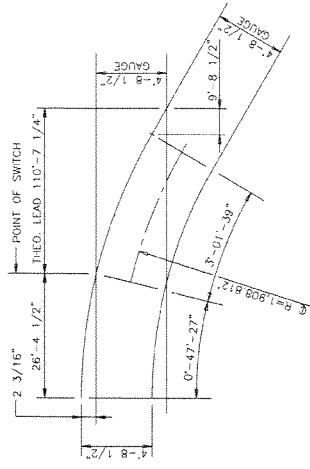
NUMBER	TITLE

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
 DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
 CENI - TRACK STRUCTURES & FACILITIES

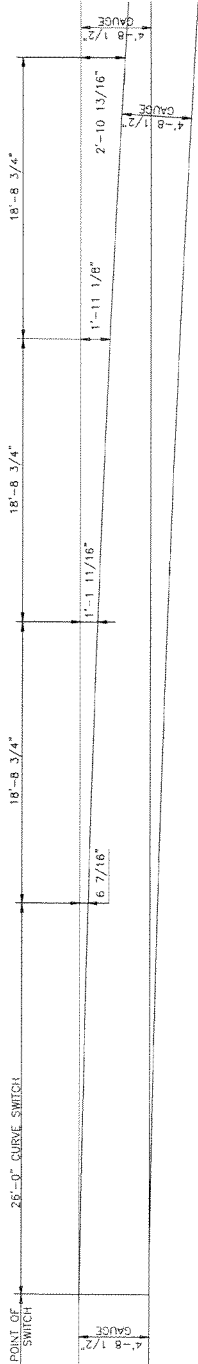
APPROVED: THOMAS ROBINSON, DEPUTY CHIEF ENGINEER
 SUBMITTED: [DATE]

PROFESSIONAL CERTIFICATE FOR J. R. KELLY, LICENSE NO. 10000, EXPIRES 12/31/12. THE DATE OF THE ISSUING OF THIS LICENSE IS THE DATE OF THE ISSUING OF THIS LICENSE.

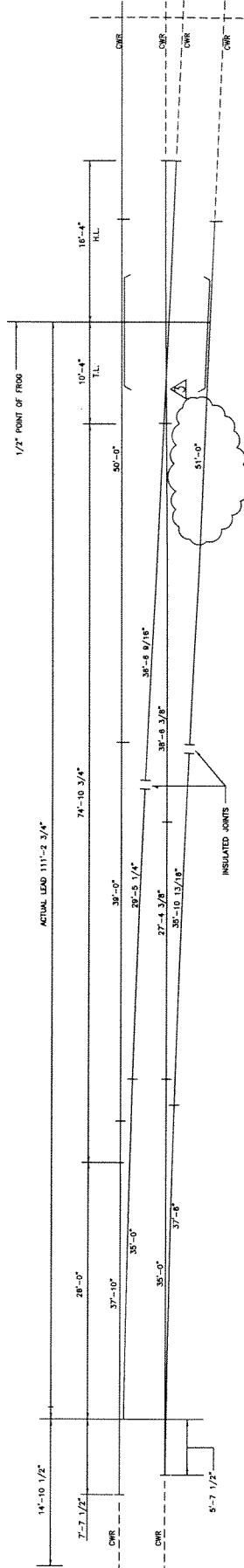
WMATA CONFIDENTIAL INFORMATION - DO NOT DISCLOSE WITHOUT EXPRESS WRITTEN APPROVAL OF THE GENERAL MANAGER OF THE AUTHORITY



NO. 15 TURNOUT GEOMETRY
NOT TO SCALE



NO. 15 OFFSET DIAGRAM
SCALE: 1/8"=1'-0"



RAIL LAYOUT DIAGRAM
SCALE 1/8"=1'-0"

PROFESSIONAL CERTIFICATION LIBRARY CERTIFY THAT THESE DOCUMENTS WERE PREPARED OR APPROVED BY THE ENGINEER OR ARCHITECT REGISTERED UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.
LICENSE NO. _____
EXPIRES DATE _____
OR REGISTER SECTION 9413

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

TRACKWORK STANDARD DRAWING
NO. 15 TURNOUT OFFSET GEOMETRY & RAIL LAYOUT DIAGRAM,
DIRECT FIXATION TRACK

DESIGNED	DATE	BY	DESCRIPTION
0908	03	MM	Initial Design
0908	03	MM	Minor Revisions
0913	03	MM	Dimension to Accommodate Unapproved Rail Joint Case 2
0915	03	MM	Forward 100 Block and Changed CD to read ST

REVISIONS	DATE	BY	DESCRIPTION

REFERENCE DRAWINGS	NUMBER	TITLE

DATE	BY	DESCRIPTION

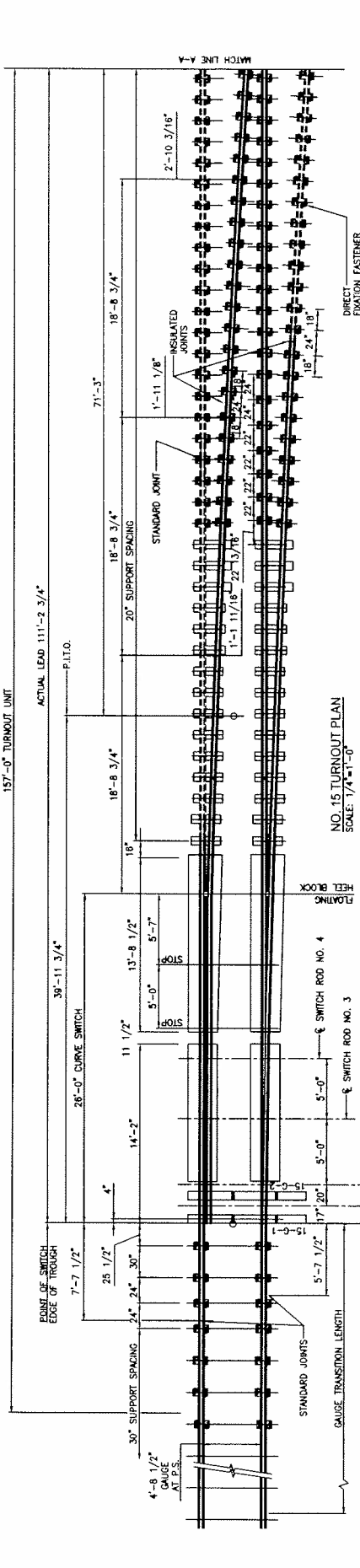
DATE	BY	DESCRIPTION

CONTRACT NO.	SCALE	AS SHOWN	DRAWING NO.	SHEET NO.
FC-	AS SHOWN		ST-TW-053	# 4

157'-0" TURNOUT UNIT

ACTUAL LEAD 111'-2 3/4"

P.110.



QTY.	DESCRIPTION - FURNISHED THIS CONTRACT
1	NO. 15 PLATED SWITCH, D.F., COMPLETE
1	NO. 15 PLATED FROG, D.F., COMPLETE
2	12'-8" TEE RAIL DESIGN GUARD RAIL, COMPLETE
A.R.	STRAIGHT CLOSURE RAIL, STOCK RAIL & TURNOUT RAIL
A.R.	CLOSURE RAIL, STOCK RAIL & TURNOUT RAIL
9	STANDARD RAIL JOINTS, COMPLETE
2	INSULATED JOINTS, COMPLETE
A.R.	DIRECT FIXATION FASTENERS
A.R.	SPRING CLIPS
A.R.	ELASTOMER PAD FOR EACH PLATE

TURNOUT DATA	
NUMBER	15
ANGLE	3'-49'-08"
TOE LENGTH	10'-4"
HEEL LENGTH	18'-4"
TOTAL LENGTH	28'-8"
TOE SPREAD	7'-3 3/4"
HEEL SPREAD	13.9/16"
LENGTH OF SWITCH RAIL	26'-0"
HEEL SPREAD	6'-7/16"
HEEL ANGLE	1'-34'-13"
THICKNESS AT POINT	0'-47'-27"
RADIUS AT POINT	1911.166'
VERTICAL DISTANCE	0'
ANGLE AT POINT	0'-0'-27"
RADIUS AT POINT	1908.157'
VERTICAL DISTANCE	0'
ACTUAL LEAD	111'-2 3/4"
STRAIGHT CLOSURE RAIL LENGTH	85'-10 3/8"
CURVED CLOSURE RAIL LENGTH	85'-11 3/16"
WORK CENTER LINE RADIUS	1908.812'
WORK CENTER ANGLE	3'-00'-07"
WORK CENTRAL ANGLE	2'-14'-53"
TANGENT ADJACENT TOE OF FROG	0'

- NOTES:
- GAUGE WIDTH THROUGHOUT TURNOUT IS 4'-8 1/2".
 - WORKING DIMENSIONS SHALL BE TO CENTERLINE OF RAIL. ALL DIMENSIONS SHALL BE TO CENTERLINE OF RAIL UNLESS OTHERWISE SPECIFIED.
 - ALL RAIL AND COMPONENTS SHALL CONFORM TO 115 RE RAIL SECTION.
 - RAIL SHALL BE HEAD HARDENED.
 - INSULATED JOINTS SHALL BE USED AT ALL JOINTS.
 - RAIL JOINTS SHOWN IN RAIL LAYOUT DIAGRAM INTERVAL TO THE TURNOUT ARE REQUIRED. ALL OTHER JOINTS REQUIRED FOR PANELIZING THE SWITCH OR TO PANELIZING THE TURNOUT SHALL BE LOCATED BY THE CONTRACTOR AND SUBMITTED TO THE ENGINEER FOR APPROVAL.
 - RAIL ENDS TO BE JOINED TO STOCK ARE UNDRILLED.
 - DO NOT DRILL FOR JOINTS ON STOCK RAILS AHEAD OF P.S.
 - ALL RAILS WITHIN TURNOUT UNITS ARE CLAMPED TO THE PLATES BY LEFT HAND PANHOL SPRING CLIPS - E2058.
 - RAIL AT JOINT BARS ARE FASTENED WITH LEFT HAND MODIFIED 'J' CLIPS OR TYPE 'C' CLIPS.
 - LOCATE SEPARATOR BLOCKS NOT MORE THAN 4'-0" ON CENTERS AND BALANCE LENGTHS AHEAD OF THE P.S. WHERE OTHER THAN STANDARD LENGTHS ARE REQUIRED.
 - AS NECESSARY TO CLEAR JOINT BARS AND ANCHOR BOLTS.
 - GUARD RAILS ARE 132 RE RAIL SECTION HEAD HARDENED.
 - WITH THE LENGTH OF APPROXIMATELY 2'-0" LONGER.

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

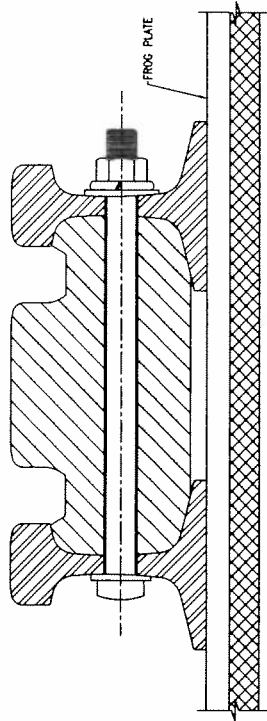
TRACKWORK STANDARD DRAWING
NO. 15 TURNOUT, PLAN,
DIRECT FIXATION TRACK

REVISIONS	DATE	BY	REASON
01	02/10/02	RECEIVED	FOR CONSTRUCTION
02	02/05/02	REVISED	FOR CONSTRUCTION
03	02/05/02	REVISED	FOR CONSTRUCTION
04	02/05/02	REVISED	FOR CONSTRUCTION
05	02/05/02	REVISED	FOR CONSTRUCTION
06	02/05/02	REVISED	FOR CONSTRUCTION
07	02/05/02	REVISED	FOR CONSTRUCTION
08	02/05/02	REVISED	FOR CONSTRUCTION
09	02/05/02	REVISED	FOR CONSTRUCTION
10	02/05/02	REVISED	FOR CONSTRUCTION
11	02/05/02	REVISED	FOR CONSTRUCTION
12	02/05/02	REVISED	FOR CONSTRUCTION
13	02/05/02	REVISED	FOR CONSTRUCTION
14	02/05/02	REVISED	FOR CONSTRUCTION
15	02/05/02	REVISED	FOR CONSTRUCTION

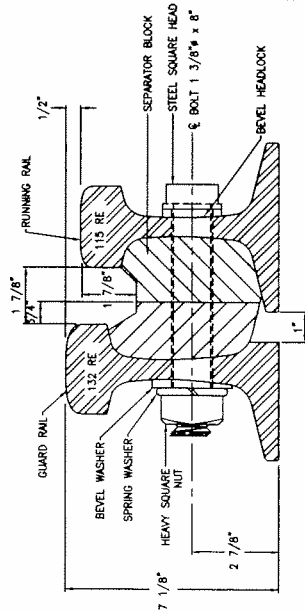
DESIGNED BY: DATE: DRAWN BY: DATE: CHECKED BY: DATE: APPROVED BY: DATE: SUBMITTED TO: DATE: FOR: THOMAS ROBINSON, DEPUTY CHIEF ENGINEER

CONTRACT NO. 14-1-07 DRAWING NO. ST-TM-054 SCALE: 1/4" = 1'-0" SHEET NO. 4 OF 4

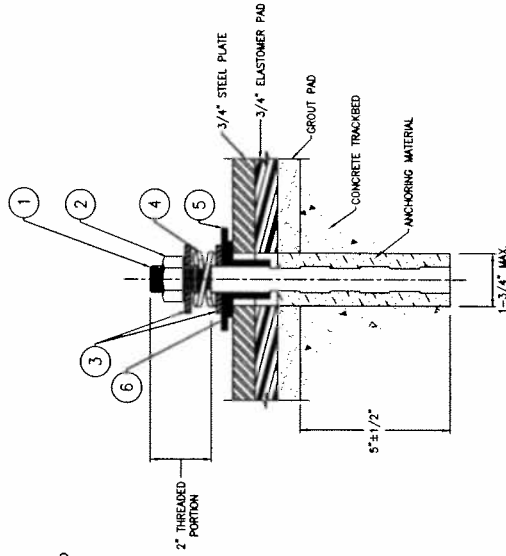
PROFESSIONAL CERTIFICATION (HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY SUPERVISION AND I AM A DULY LICENSED PROFESSIONAL ENGINEER UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.)
LICENSE NO. _____
EXPIRES DATE _____
OF REGISTER SECTION #13



SECTION A-A - PLATED FROG
NOT TO SCALE



SECTION C-C - SEPARATOR BLOCK
NOT TO SCALE



SPECIAL PLATE ANCHOR ASSEMBLY
NOT TO SCALE

BILL OF MATERIAL - ANCHOR ASSEMBLY	
ITEM	DESCRIPTION - FURNISHED THIS CONTRACT
1	STEEL STUD 7/8" x 10" ASTM-A449
2	STEEL HEX NUT FOR 7/8" BOLT, WASHER FACED, ASTM-A-325
3	STEEL WASHER, 15/16" I.D., 2-1/4" O.D., 3/16" THICK, ASTM-A-325
4	DOUBLE COIL SPRING WASHER
5	INSULATING FIBER WASHER, 1-9/32" I.D., 3-3/8" O.D.
6	ONE PIECE - INSULATING FIBER WASHER (29/32" I.D., 2-1/2" O.D.) AND INSULATING FIBER SLEEVE (29/32" I.D., 1-9/32" O.D.)

ALL DIMENSIONS ARE TO FACE UNLESS OTHERWISE SPECIFIED.
ALL DIMENSIONS ARE TO BE INTERPRETED AS UNLESS OTHERWISE SPECIFIED.
ALL DIMENSIONS ARE TO BE INTERPRETED AS UNLESS OTHERWISE SPECIFIED.

DESIGNED BY: _____
DRAWN BY: _____
CHECKED BY: _____
DATE: _____

TRACKWORK STANDARD DRAWING
NO. 15 TURNOUT, DETAILS,
DIRECT FIXATION TRACK
SHEET 2 OF 2

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

REVISIONS	DATE	BY	DESCRIPTION

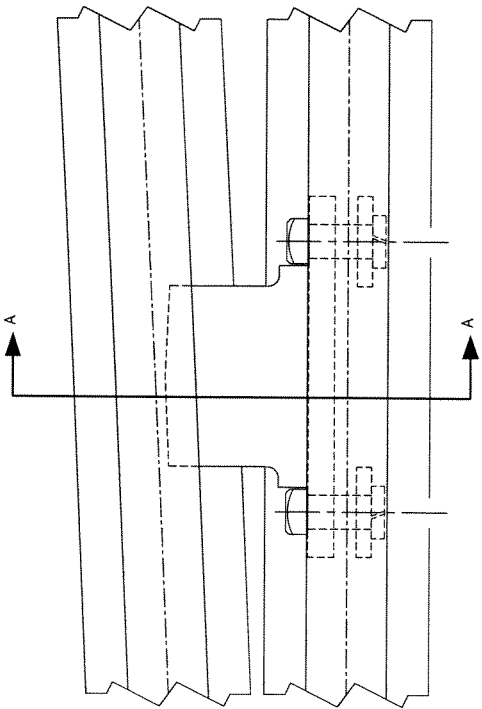
DESIGNED: _____ DATE: _____
DRAWN: _____ DATE: _____
CHECKED: _____ DATE: _____

CONTRACT NO. _____
SCALE: AS SHOWN
DRAWING NO. ST-TW-258
F.Q. _____

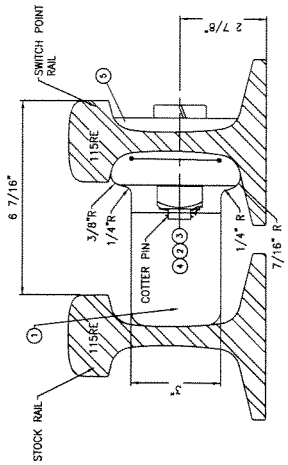
APPROVED: _____
THOMAS FORBESON
DEPT. CHIEF ENGINEER

DATE: _____
DATE: _____
DATE: _____

SHEET NO. _____
OF _____

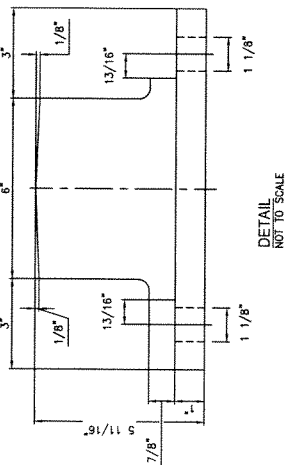


PLAN
NOT TO SCALE



SECTION A-A
HEEL BLOCK ASSEMBLY
NOT TO SCALE

BILL OF MATERIALS - HEEL BLOCK ASSEMBLY	
ITEM No.	DESCRIPTION - FURNISHED THIS CONTRACT
1	TWO HOLE FLOATING HEEL BLOCK CASTING, HF115RE-TRI
2	BOLT, SQ. HD., 1" x 4 1/2" LG. C/W NUT AND COTTER HOLE
3	SPRING WASHER, 1"
4	COTTER PIN, 1/4"
5	1/2" D-BAR WASHER



DETAIL
NOT TO SCALE

PROFESSIONAL CERTIFICATION: I HEREBY CERTIFY THAT THESE DRAWINGS WERE PREPARED BY ME OR UNDER MY CLOSE PERSONAL SUPERVISION AND I AM A QUALIFIED LICENSED ARCHITECT UNDER THE LAWS OF THE DISTRICT OF COLUMBIA.

EXPIRATION DATE: _____

LICENSE NO.: _____

DC REGISTER SECTION 3403

WASHINGTON METROPOLITAN AREA TRANSIT AUTHORITY
DEPARTMENT OF TRANSIT INFRASTRUCTURE AND ENGINEERING SERVICES
CENI - TRACK STRUCTURES & FACILITIES

APPROVED: _____
 THOMAS ROBINSON
 REGISTERED ENGINEER

DATE: _____

TRACKWORK STANDARD DRAWING
 NO. 15 TURNOUT,
 FLOATING HEEL BLOCK DETAILS

CONTRACT NO. _____
 FQ. _____

DRAWING NO. _____
 ST-TW-059

SCALE: _____
 NOT TO SCALE

SHEET NO. _____
 # of _____

REFERENCE DRAWINGS		REVISIONS	
NUMBER	TITLE	DATE	DESCRIPTION
1	STANDARD DRAWING	01/15/08	REVISED TO SHOW 1/8" HOLE
2	STANDARD DRAWING	01/15/08	REVISED TO SHOW 1/8" HOLE
3	STANDARD DRAWING	01/15/08	REVISED TO SHOW 1/8" HOLE
4	STANDARD DRAWING	01/15/08	REVISED TO SHOW 1/8" HOLE
5	STANDARD DRAWING	01/15/08	REVISED TO SHOW 1/8" HOLE

DESIGNED: R. BELVES
 DRAWN: A. SOLVE
 CHECKED: B. WALKER

DATE: _____
 DATE: _____
 DATE: _____